



Our mission is to design, manufacture and distribute the highest quality, most durable and reliable farm equipment in the world, which is affordable and meets or exceeds the expectations of our most demanding customers.





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by Gerry Bourgault, P. Eng.



Thank you for your interest in Highline's line up of its latest products. We trust that you will identify some equipment that would help you make your operation more efficient and successful. More than ever before, today, maintaining the status quo is a recipe for phasing oneself out of business. Going forward, it will be those operators who find better and more efficient ways of doing things that will be the most productive and ultimately the most successful. Highline's efforts are directed at designing and developing equipment that will support the needs of those forward thinking farmers. If you have any questions or require additional information about any of this equipment, please visit highlinemfg.com, contact your nearest Highline dealer or call us directly at 1-800-665-2010. You can also see Highline products in action on YouTube.com.



GENERAL MANAGER'S MESSAGE

by Bob Cochran, P. Eng.

The past year has certainly brought its challenges to our farmer customers as prices for both grain and cattle have moderated from previous high levels. At these times it is imperative that any equipment purchases bring value to the operation. All Highline products are designed and built with that overall purpose in mind.

The lineup of CFR bale processors are regarded as the best in the industry. We continue to expand the line, with the recent addition of the CFR 960 model that is capable of processing both large square and round bales. In years where feed supply is uncertain and bales must be purchased, the CFR 960 gives you the option of buying squares, rounds, or both, based on which is most economical for your operation. We have added a joystick control option to the CFR 650 TOP GUN*, allowing for easy processing of more bales with less operator fatigue. Interest in the CFR 1251 model continues to increase as customers are recognizing the economic and nutritional benefits in being able to blend two bale types simultaneously, while adding grain to the ration through the MGI system. Highline continues to exhibit their leadership in the industry by becoming the first bale processing manufacturer to add a full time Nutritionist, John Maltman, to our team. John has been



interacting directly with our customers and providing feedback to our design team to ensure that our machines are meeting the needs of the customer and their cattle herd.

Our other product lines, including the NT rock pickers, the BM bale movers and the RCH mowers, have all seen design improvements and feature enhancements for 2017. I encourage you to contact your nearest Highline Dealer or visit our website at www.highlinemfg.com to learn more about this equipment and what it can do for you!



Designed with Purpose.

When designing equipment, many things have to be considered. Is the equipment durable enough to withstand the environment it has to perform in? Is the equipment efficiently designed using the fewest moving parts necessary in order to minimize maintenance? Ultimately, are the needs of our customers being met resulting in them realizing maximized earning potential?

livestock sector





When designing any machine, a full understanding of your purpose is required. In order to gain a firm understanding of livestock nutritional requirements, Highline hired animal nutritionist—John Maltman.

John joined the Highline team in the spring of 2016 bringing with him over forty years of industry experience. John has spent most of his career with the Manitoba Government in a range of livestock specialist roles. In 2006, John traveled to the Ukraine where he spent a couple of years developing hog production in that country.

He returned to Manitoba in 2008 where he has been working as an independent consultant in the livestock industry.

Throughout his career, John's focus has been on understanding the needs of the livestock producer and working together with them to implement new technologies that ultimately improve their operations and increase their bottom line.

Moving forward, John's input will have a huge impact on how Highline designs their livestock based equipment.



5 Bale Pro Models





CFR 650 Bale Pro

The Bale Pro^{*} series, from Highline, allows you to efficiently and easily unroll and process round bales. With 5 options to choose from, there's one that is the best fit for your cattle operation. The CFR (Complete Feed Ration) modular system allows you to expand your Bale Pro^{*} as your operation evolves.









CFR 650 TOP GUN

CFR 1251 Bale Pro



BALE PRO PROCESSING DESIGN

The **Dual Feed Roller Processing Chamber**

Available on the CFR 650 Bale Pro*, CFR 650 TOP GUN Bale Pro*, CFR 960 Bale Pro*

Highline Bale Pros are available in 2 different designs; choose from either a Dual Feed Roller Processing Chamber or the Slat and Chain Processing Chamber.

DESIGN 1

The **Dual Feed Roller Processing Chamber**

The mechanically-driven flail drum is directly driven by the PTO shaft.

Guard Rods

The bale sits partially on the guard rods. The flails protrude through the guard rods grabbing the bale and pulling it through. The guard rods are shaped to provide a very uniform process.

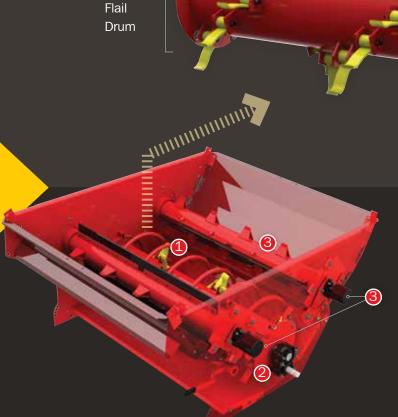
Additional guard rods can easily be added for processing of finer hay bales. Adjust Aggression Levels

3 Feed Rollers

Bales can be processed more or less aggressively depending on your needs. Processing can be set in a range of 1-5, with 1 being the slowest and 5 being the fastest processing speed. Flails engage the bale from ³/₄" up to 2" for faster processing.

Highline feed rollers are designed with both wipers and teeth. This design cleans and pulls the feed through creating consistent processing while reducing wadding. The dual feed rollers allow the flail drum to be centrally located in the chamber providing greater material discharge distance.

Large Diameter Flail Drum



The Slat & Chain Processing Chamber

Available on the CFR 651 Bale Pro & CFR 1251 Bale Pro



• The Highline flails efficiently lift and "bite" into the bale for uniform feed processing. The flails are optimally sized to grab the bale. (Many competitors' bale processors are designed with longer flails. The longer flail, when it encounters ice or other debris, will quite often crack when it rebounds onto the drum.)

 The flails are designed in a spiral formation. This spiral formation ensures that the bale is continuously pulled and processed resulting in consistent feed. Also, the flail drum is digitally balanced for smooth performance.

DESIGN 2

The Slat & Chain Processing Chamber

A belt-driven flail processor.

Guard Rods

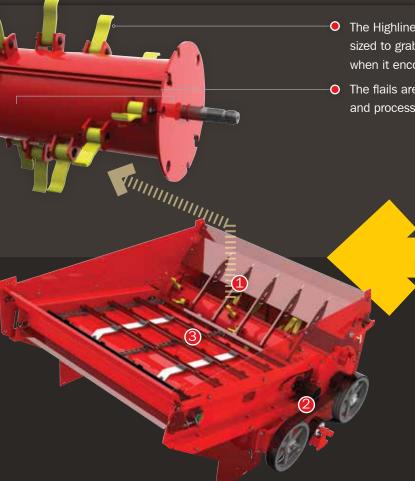
Guard rods are designed for uniform processing from beginning to end.

Adjust Aggression Levels Slat & Chain Feeder

processing.

Highline Slat & Chain Feeder is designed with aggressive teeth utilizing durable 2080 chain with no central bearing on the feeder chain.

Bales can be processed more or less aggressively depending on your needs. Processing can be set in a range of 1-5, with 1 being the slowest and 5 being the fastest processing speed. Flails engage the bale from 3/4" up to 2" for faster









EFFICIENTLY PROCESS

Round or Square Bales.

Ideal for feeding and bedding - the CFR 960 Bale Pro® offers all of the proven design features found on the Highline Bale Pro® series but with the added flexibility to quickly shift between round or square bales as desired...as well as other beneficial design features that improve feed quality and consistency.



The unique engineering of the CFR 960 Bale Pro® allows you to efficiently process square or round bales - the choice is up to you! This is useful when you have multiple feed suppliers using different bale types.



MAXIMIZE YOUR LOADING EFFICIENCY.

When it comes to loading efficiency, bale orientation matters.

Loading Efficiency (for Square Bales): Lining up a bale for loading can be a challenging task. It stands to reason that the larger the visible target area, the easier it is to align and load. This is why the CFR 960 Bale Pro® was designed to align with the bale length as opposed to its width making loading faster and easier.

Efficiency is further enhanced with the CleanCut™ Twine Release system that quickly cuts through bale twine prior to processing. The loose bale uniformly and efficiently processes.

LARGE SQUARE BALE LOADED LENGTHWISE

Other Brands

LIFT CAPACITY

LIFT HEIGHT

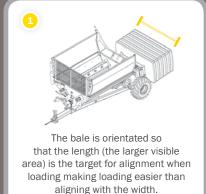
EXTREME LIFTING POWER.

While some may call the power behind the Highline Vertical Bale Lift design excessive, we call it extremely smart. With by far the highest breakout force in the industry, the Highline Vertical Lift design allows you to release even the most stubbornly frozen bales from the ground with ease. Also, because the bale is lifted straight up off of the ground, the scrubbing action against the bale stack is minimized, reducing bale damage and waste.

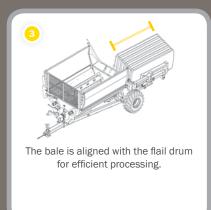
EFFICIENT PROCESSINGOF SQUARE BALES.

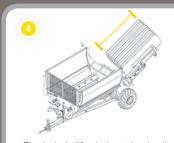


One of the challenges of processing square bales is maintaining both a high loading AND high processing efficiency (the competition fails to deliver on either one OR the other). This is because whenever the orientation of the bale isn't optimally placed for either loading (large face aligned with tractor) or processing (length aligned with flail drum), efficiency is compromised. For optimal processing, the Highline Design Team addressed this issue by developing a system that turns the square bale so that it rests lengthwise in the tub (in alignment with the flail drum).









The bale is lifted, the twine is sliced and the bale is dropped loosely into the tub (the loose consistency helps with uniform processing).

Competitors' bale processors, where the bale is orientated widthwise on the flail drum, can take upwards of 3 minutes to process. In comparison, the CFR 960 Bale Pro[®] consistently processes a 4' x 4' x 8'6" bale in around 1 minute! The CleanCut[™] twine release on the CFR 960 helps with this efficiency.*

*Bale processing times are contingent on bale type, aggression setting and horse power.





The CFR 960 Bale Pro® has a dual feed roller processing chamber with a centrally driven flail drum processor. Expand your 960 to a CFR by adding a Feed Chopper™ and Grain Tank with MGI™ system.



Bale Pro CFR 960

SPECIFICATIONS

	CFR 960	CFR 960 with Feed Chopper™	CFR 960 with MGI™	CFR 960 with Feed Chopper™ & MGI™
PTO Minimum Recommended	100 HP / 75 kW	125 HP / 94 kW	100 HP / 75 kW	125 HP / 94 kW
PTO Recommended	115 HP / 86 kW	140 HP / 105 kW	125 HP / 94 kW	140 HP / 105 kW
Transport Width	107 ³ / ₄ " / 2736.9 mm	108" / 2743.2 mm	131 ¼" / 3333.8 mm	131 ¼" / 3333.8 mm
Transport Height	136" / 3454.4 mm	136" / 3454.4 mm	136" / 3454.4 mm	136" / 3454.4 mm
Working Transport Height	164" / 4165.6 mm	164" / 4165.6 mm	164" / 4165.6 mm	164" / 4165.6 mm
Length to End of Tires	204" / 5181.6 mm	204" / 5181.6 mm	204" / 5181.6 mm	204" / 5181.6 mm
Length to End of Forks Down	263 ½" / 6692.9 mm	263 ½" / 6692.9 mm	263 ½" / 6692.9 mm	n 263 ½" / 6692.9 mm
Discharge	Right Hand	Right Hand	Right Hand	Right Hand
Hydraulics	3 Remote	3 Remote	3 Remote	3 Remote
Driveline	Cat 4 1000 PTO - 1 ³ / ₈ " 21 Spline	Cat 6 1000 PTO - 1 ³ / ₈ " 21 Spline	Cat 4 1000 PTO - 1 ³ / ₈ " 21 Spline	Cat 6 1000 PTO - 1 ³/ ₈ " 21 Spline
Weight	6200 lb / 2790 kg	7450 lb / 3352.5 kg	7620 lb / 3429 kg	8870 lb / 3991.5 kg
Tongue Weight (Unloaded)	1610 lb / 724.5 kg	1930 lb / 868.5 kg	1930 lb / 868.5 kg	2190 lb / 985.5 kg
Tires	16.5L x 16.1	16.5L x 16.1	16.5L x 16.1	16.5L x 16.1
Maximum Size of Bale Round Square	6' / 1.8 m 4' x 4' x 9' / 1.2 x 1.2 x 2.7 m	6' / 1.8 m 4' x 4' x 9' / 1.2 x 1.2 x 2.7 m	6' / 1.8 m 4' x 4' x 9' / 1.2 x 1.2 x 2.7 m	6' / 1.8 m 4'x4'x9'/1.2x1.2x2.7 m
Safety Chain	Standard	Standard	Standard	Standard
Top Deflector & Rear Deflector	Standard	Standard	Standard	Standard
Metered Grain Tank Capacity	-	-	30 bu / 1058.1 L	30 bu / 1058.1 L
2 Hydraulic Remote	Option	Option	Option	Option

While every effort has been made to ensure that the information is accurate/ current at the time of production, all specifications are subject to change. For the latest product information, please visit: www.highlinemfg.com.







TWO GREAT PROCESSING OPTIONS

Process Your Way.

CFR 650 Bale Pro

The 650 Bale Pro* is a great option for cattle operations looking for a durable, well-engineered bale processor.

The 650 Bale Pro* has a dual feed roller processing chamber with a centrally driven flail drum processor.

Expand your 650 to a CFR by adding a Feed Chopper™ and Grain Tank with MGI™ (See page 38 for additional information on the CFR modular system).



The dual feed roller allows for full operator control of bale feeding. See page 10 for further information on the dual feed roller processing chamber.

CFR 651 Bale Pro

The 651 Bale Pro* is also a great option for cattle operations looking for a durable, well-engineered bale processor. Unlike the 650 Bale Pro*, the 651 Bale Pro* has a slat and chain processing chamber with an offset flail drum. Expand your 651 to a CFR by adding a Feed Chopper™ and Grain Tank with MGI™ (See page 38 for additional information on the CFR modular system).



The chain & slat also allows for full operator control of bale feeding. See page 11 for further information on the chain & slat feed processing chamber.



TESTIMONIAL

Name.	Delison Nell and Nell Nell - N & N Fairis
Location:	Concordia, KS
Herd Size:	400 cows and 600 head back grounding lot
Type of Operation:	Cow calf and back grounding/finishing lot
Crop Processed	Alfalfa, grass hay and straw bedding
Reason for Purchasing Highline	We needed a machine that would shred big bales for bedding and feeding cows and would process bales fine enough to run through a mixer wagon for a TMR for the feedlot cattle.

CFR 650

The CFR 651 allows us to process our alfalfa bales so we do not need a tub grinder to use in our mixer wagon. This enables us to keep a fresh supply of hay weekly instead of having a custom hay grinder grind a large supply of hay that would spoil.

We still have the ability to shred straw for bedding when needed, getting more use out of the machine. Our machine is equipped with a scale so we can get the exact amount of hay to our cows. Shredding the hay for our cows enables all cows to access the hay equally while blowing mold out. The Highline CFR 651 is much more user-friendly to remove net wrap from the rotor than other brands of shredders we have used.

We have owned another brand of shredder, but their feed chopper was not fine enough for our mixer wagon. We tried another brand of shredder with a final cut attachment, but it did not feed in properly and tended to break shear pins. We have the hydraulic adjustable slug bars which allow us to use the shredder on a smaller tractor (115 pto horsepower).

Name: Matthew Simpson

Location: Fort Scott, Kansas

225 Head Cow/Calf Pairs TESTIMONIAL

Type of Operation

Herd Size:

5th generation family farm consisting of row crops, hay, and cattle. We bale 5500-6000 round bales annually, the majority on a custom basis, selling 1500-2000 bales annually. Row crops consist of 1250 acres of corn, soybeans, wheat, oats, and annual forages. We do custom care for cattle owners on a contract basis across 1650 owned and leased acres. Currently the operation is caring for 225 head of cows but looking for additional cows to arrive late spring to early summer.

The processor is used to ration hay and grain to all the cattle and calves. We always have hay, sometimes some of the hay quality is a little lacking and therefore unmarketable to our hay buyers. The processor allows us to maintain great quality marketable hay by processing some of the lower quality hay into a very palatabe ration. We also use it as a manure management tool by being able to feed across the entire pasture over the course of the feeding season, instead of hauling it out to the pasture in the spring. An additional use is incorporating straw or fodder into the gumbo spots in some of our row crop fields that we feed on during fallow times which aids in soil fertility. We process all manner of hay types including fescue, brome, blustem, alfalfa, wheat straw, oat straw, corn stalks, sorghum sudangrass and silage bales. We looked at several models but the major selling point of the Highline was the Grain Insertion System™ with the Feed Chopper™ option. Being able to incorporate the grain into the windrowed ration saves time and wear on the equipment as well as the operator. The Highline product is very well built and made to last. Dealer service was also a major reason for the purchase. I have saved both time and money. By using the Highline I have been able to save a great deal of hay by processing it into a ration that the cows will eat, not trample into the ground. We save labor by being able to feed hay and grain in one pass and by using commodities we produce here on the farm we don't have to spend money on extra feedstuffs. **This is my first bale processor but it will not be my last Highline!**



Bale Pro CFR 650

SPECIFICATIONS

CFR 650	PTO Minimum	PTO Recommended	Transport Width	Weight	Max Height (Bale Forks Raised)
Base 650 Bale Pro®	85 (63 kw)	100 (75 kw)	1015/8" (2581 mm)	4380 lb (1987 kg)	154½" (3924 mm)
650 BP with Feed Chopper [™]	125 (93 kw)	140 (104 kw)	107 ⁷ / ₈ " (2740 mm)	5180 lb (2350 kg)	154½" (3924 mm)
650 BP with MGI™*	100 (75 kw)	125 (93 kw)	124½" (3153 mm)	5090 lb (2309 kg)	154½" (3924 mm)
650 BP with Feed Chopper™ & MGI	™* 125 (93 kw)	140 (104 kw)	 131¼" (3334 mm)	 5890 lb (2672 kg)	 154½" (3924 mm)

Hydraulics	3 Remotes					
Driveline	1000 PTO - 1 %" 21 Spline with Shear Bolt Protection					
Tires	16.5L X 16.1					
Size of Bale	s Up to 6 foot (1.8 m) diameter					
Transport Lights Standard						
Safety Chai	Safety Chain Standard					

CFR 650 Bale Pro® Options

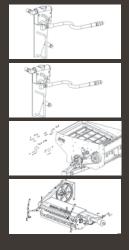


ROD KIT

Kit to convert a 650 processor with 3 pairs of hydraulics to 2 pairs of hydraulics and an in-cab electric control (FIOCFR650EH). 650 bale processor feed chopper kit (FIOCFR650FC). 650 bale processor grain tank with metered grain insertion system kit (FIOCFR650GT). 650 bale processor in-cab flail drum aggression adjustment (FIOCFR650HAC). **CONTROL KIT** 12 GUARD 6 extra guard rods to help ensure consistent feed of

material into the flail drum when using short hay

(FIOCFR650AGRK).



	<u> </u>
FLOW CONTROL VALVE	Chain speed control mounted on bale processor with two pairs of hydraulics (for tractor remotes w/o flow control) (FIOCFRFCV-2RH).
FLOW CONTROL VALVE	Chain speed control mounted on bale processor with three pairs of hydraulics (for tractor remotes w/o flow control) (FIOCFRFCV-3RH).
ELECTRIC OVER HYDRAULIC KIT	Kit to convert a 651 processor with 3 pairs of hydraulics to 2 pairs of hydraulics and an in-cab electric control (FIOCFR651EH).
FEED CHOPPER™	651 bale processor feed chopper kit (FIOCFR651FC).

CFR 651 Bale Pro® Options

^{*} Grain Tank capacity - 30 bushels (1057 L)

Bale Pro[®]

CFR 651

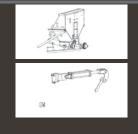
SPECIFICATIONS



	Hydraulics	3 Remotes
1)	Driveline	1000 PTO - 1 3/8" 21 Spline with
n)		Shear Bolt Protection
n) n) n) n)	Tires	16.5L X 16.1 (Standard)
n)	Size of Bale	s Up to 6 foot (1.8 m) diameter
n)	Transport Li	ghts Standard
	Safety Chair	1 Standard

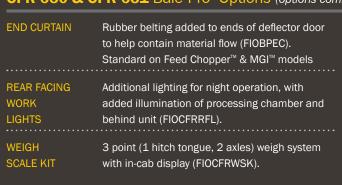
GRAIN TANK

CFR 650 & CFR 651 Bale Pro® Options (options common to both models)



WITH MGI™	grain insertion system kit (FIOCFR651GT).
HYDRAULIC	651 bale processor in-cab flail drum
AGGRESSION	aggression adjustment (FIOCFR651HAC).
CONTROL KIT	

651 bale processor grain tank with metered





^{*} Grain Tank capacity - 30 bushels (1057 L)





CFR TOP GUN

650 Bale Pro

DELIVERING

effective coverage solutions.

The Highline TOP GUN® is a rugged, highly effective implement for industrial and agricultural covering, as well as feeding and bedding applications. It provides uniform coverage as it throws material up to 100 feet*, or feeds by gently dropping a windrow from its side discharge.

TESTIMONIAL



The Operator:	James Bielfeldt
Type of Operation:	Feedlot
Farm Location:	Arion, Iowa
Crop Processed:	Brome Hay, Alfalfa, Corn Stalks

The Pros: I like the quality of cut and that I can throw where I want to; I'm able to blow 60 to 100 feet. Also, it is a one man operation; I can operate the TOP GUN® by myself, using way less hay than other operations with fewer cattle. I also like the service from my dealer, Phil Stracke (with Thomson-Stracke Implement).

27

^{*} contingent on material and wind velocity



Bale Pro CFR 650 TOP GUN

Central Flail Drum

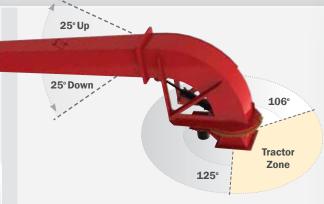
Built on the 650 Bale Pro® design, the TOP GUN® also incorporates the central flail drum. The tempered spring steel flails are balanced for smooth, long lasting operation, and are evenly spaced to provide even material output (See page 10 for further details).

Joy Stick Control (optional)

The joystick control option is an easy to use single remote control for all functions including bale load, bale rotation and discharge spout control both horizontally and vertically. This option results in less operator fatigue with very little effort to perform all hydraulic functions of the machine.



The Far Reach Advantage



Easily and accurately position the discharge spout from the tractor cab for accurate placement of feed or bedding. With a wide range of motion (spout rotates 106 degrees left and 125 degrees right, as well as 25 degrees up and down), the discharge spout (84" long, 11' high nozzle) can be directed to throw material up to 100'*.

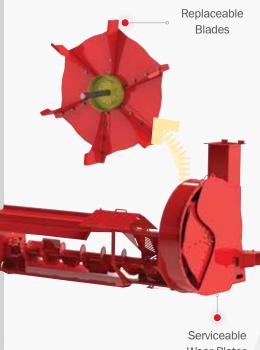
NOTE: Right/Left hand is determined by sitting in the tractor seat looking forward.



Gently drop a windrow from its side discharge. (The discharge door is now optional.)

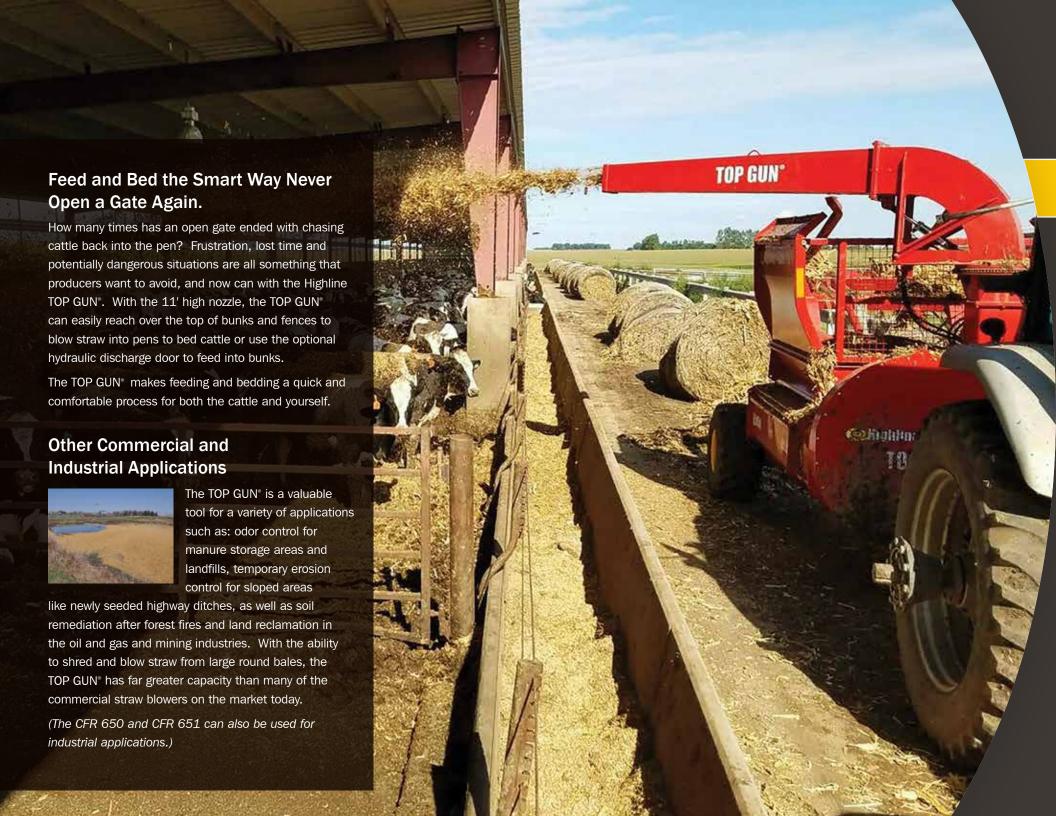
Massive, Durable Fan

Massive and durable 51" diameter fan provides consistent material throw. (Replaceable blades and serviceable wear plates are available.)



Wear Plates

^{*} contingent on material and wind velocity



Bale Pro CFR 650 TOP GUN

SPECIFICATIONS

PTO Minimum	125 (93 kw)	Hydraulics	3 Remotes
PTO Recommended HP	160 (104 kw)	Driveline	Cat 6 1000 PTO - 1 %" 21 Spline
Discharge	Left / Center / Right	Tires	16.5L x 16.1
Transport Width	104½" (2654 mm)	Size of Bales	Up to 6' (1.8 m)
Weight	7130 lb (3234 kg)	Safety Chain	Standard
Transport Height	131¾" (3334 mm)	NOTE: Right/Left hand is determine	d by sitting in the tractor seat looking forward.

CFR 650 TOP GUN* Bale Pro* Options

HYDRAULIC

(FIOCFR650TGDD1R).

DEFLECTOR DOOR windrow feeding, for 3 remote equipped

units (FIOCFR650TGDD3R).

Hydraulically actuated side deflector for



of production, all specifications are subject to change. DEFLECTOR DOOR windrow feeding, for joystick equipped units

For the latest product information, please visit: www.highlinemfg.com.







Effectively Mix Feed Grades

with the CFR 1251 Bale Pro.

Highline is pleased to introduce the CFR 1251 Bale Pro*. When good bales are scarce or efficiency is critical, the CFR 1251 provides the flexibility to blend two bales into a healthy ration.

When mixing bales, the ability to meter in grain, chop hay and bed down cattle with a single machine is still part of the fundamentals of a Highline Bale Pro*.

The CFR 1251 Bale Pro*, a convenient operation - one operator, one machine and one tractor while eliminating the need for pre-processing.



THE CFR 1251 BALE PRO The TMR that is not a TMR.

The 1251 is a dual-chamber bale processor which offers many of the same benefits as a TMR Mixer. The 1251 provides the flexibility to process two bales at once, blending different types of forage into a healthy ration. With winter feed costs accounting for as much as 50% of total production costs, managing this variable can make or break the profitability of a cow calf operation. The ability to utilize lower quality forage, along with high quality forage maximizes the efficiency of a winter feeding program and is critical

in extending feed supplies on years when good hay is in short supply. When equipped with the optional Grain Tank with MGI™ and Feed Chopper™, the CFR 1251 really is an all-purpose machine that rivals a TMR in producing a mixed forage / grain ration. And, it does this with less operational costs and lower capital investment. The 1251 is also an excellent machine for bedding and that's something a TMR can't do. In many cattle operations, the CFR 1251 may be a wiser investment than a TMR mixer.

CFR 1251 Complete Feed Ration

The CFR 1251 maximizes your blended input ability; mixing the perfect balance of bales of varying quality with metered whole grain product; the result is optimized feed at a lower purchase point. Below are examples of how the CFR 1251 can positively affect your bottom line.

# Head	Hay 100%	Hay 50%	Straw 50%	Hay/Straw Blended Cost	Annual Savings
200	\$30,000.00	\$15,000.00	\$6,750.00	\$21,750.00	\$8,250.00
300	\$45,000.00	\$22,500.00	\$10,125.00	\$32,625.00	\$12,375.00
400	\$60,000.00	\$30,000.00	\$13,500.00	\$43,500.00	\$16,500.00
500	\$75,000.00	\$37,500.00	\$16,875.00	\$54,375.00	\$20,625.00

Assumptions:

Feed	Hay	Straw	
Weight (lb)	1800	1200	
Cost (c / lb)	\$0.028	\$0.013	
Cost (\$ / bale)	50	15	
Feed lb/day	30		
Feeding Days	180		



CFR 1251

BALE PRO®

CFR Capability

Expand your 1251 Bale
Pro® into a CFR by adding
the Grain Tank with MGITM

(See pages 38-55 for more details on the CFR system.)



Cameras - Standard

Independent Aggression Controls allow for blending of 2 forages at different rates.

The Slat & Chain
Processing Chamber

(See page 11 for more details.)



SPECIFICATIONS

CFR 1251 Bale Pro®	PTO Minimum	PTO Recommende	ed Transport Width	Transport Height	Weight
Base 1251 Bale Pro®	120 (90 kw)	135 (100 kw)	123" (3124 mm)	116" (2946 mm)	10343 lb (4691 kg)*
1251 BP with Feed Chopper™	160 (119 kw)	175 (130 kw)	123" (3124 mm)	116" (2946 mm)	10911 lb (4949 kg)*
1251 BP with MGI™**	120 (90 kw)	135 (100 kw)	140" (3556 mm)	116" (2946 mm)	11032 lb (5004 kg)*
1251 BP with Feed Chopper™ & N	1GI™**160 (119 kw)	175 (130 kw)	140" (3556 mm)	116" (2946 mm)	11600 lb (5262 kg)*

^{*} Calculated Weight

^{**} Grain Tank capacity - 30 bushels (1057 L)

Hydraulics	2 or 3 Remotes	Discharge	Right Hand
Driveline	Cat 6 1000 PTO - 1 3/8" 21 Spline	Discharge	Standard
	with Shear Bolt Protection	End Curtains	
Tires	21.5L X 16.1	Rear View Cameras	Standard
Size of Bales	Up to 6' (1.8 m) diameter	Safety Chain	Standard

NOTE: Right/Left hand is determined by sitting in the tractor seat looking forward.

CFR 1251 Bale Pro® Options



REAR FACING **WORK LIGHTS** Additional lighting for night operation, with added illumination of processing chamber and behind unit (FIOCFRRFL).

While every effort has been made to ensure that the information is accurate/current at the time of production, all specifications are subject to change.

For the latest product information, please visit: www.highlinemfg.com.

Highline's dedicated Research and Development Team is continually seeking equipment design solutions that increase your Operation's functionality and result in maximized profitability. The Highline modular CFR system is a Highline Ag-Innovation. The CFR modular system allows you to add components to your Bale Pro® as your Operation requirements shift.

THE CFR MODULAR SYSTEM:



Feed Chopper

Grain Tank with MGI

Highline Bale Pros® aggressively spin and loosen the bale (in either direction) for uniform feeding into the flail shredder, blowing away dust, mold and mildew making feed more palatable.

(The CFR 650, 651, 960 and TOP GUN® are effective for industrial solutions.)

The Highline Feed Chopper[™] is a secondary processing option that allows you to produce a shorter cut length; the shorter cut length increases the surface area of the feed for more efficient digestion.

The Grain Tank, with Metered Grain
Insertion™ capability, produces
controlled, ground-driven metering
ensuring ration-based feeding;
the grain is inserted, rather than
dropped into the hay resulting in an
even feed mix.





Complete Feed Ration



THE Bale Pro



The Highline Bale Pro* series makes round bale handling easier and more profitable.

Choose the Bale Pro® that is the best fit for your cattle operation. Our Bale Pro®s unroll and shred round bales with flails producing uniformly processed hay or straw, reducing both feeding and bedding costs.

Features & Benefits

CFR 650 / CFR 651 / CFR 650 TOP GUN* / CFR 960 / CFR 1251

Highline's Bale Pro's chop and mix round bales, blowing away mold, dust and mildew, making feed more palatable and reducing stress on cattle. Even if your hay appears clean, molds and mildews still develop and make the hay less palatable unless you process it with a Bale Pro.

Following are some of the top Bale Pro advantages:



Hydraulically Actuated Discharge **Door Lifts into Transport Position**

In order to create a narrow profile for passing through gates and barn doors the hydraulically actuated discharge door conveniently clips up into a compact position.



Extremely Durable Construction

The durable, 4 x 6 A-Frame design and continuous tube structure of all Bale Pro®s handles heavy loads. The continuous frame member eliminates weld stress points when operating in harsh environments.



Twine Cutting

Bale twine or netwrap is easily removed with the patented Twine Cutter. It takes less than 1 minute to remove the twine from 25 bales!



THE Bale Pro

(Cont'd)

Curved Tip Design

Highline forks are curved to help "grab" the bale.

Tires

Each Bale Pro® model is designed with appropriately sized hi-flotation tires allowing for easy maneuverability through challenging terrain.

Adjustable Axles

Adjust to a wide stance in uneven terrain for additional support, or adjust to a narrow stance for passing through gates and narrow barn doors.

(Feature not available on CFR 1251 Bale Pro*)





Axle Twine Guard



the Axle Twine Guard eliminates the nuisance of twine getting tightly wrapped around the wheel axle.

Standard Adjustable Forks

Lift bales from the smallest silage up to 6' (1.8 m). Lift from the row and load them into the Bale Pro*.

Optional Discharge Curtain Available (Front and Rear) (Standard on Feed Chopper™)

Features & Benefits

Bale Pro

CFR 650 / CFR 651 / CFR 650 TOP GUN° / CFR 960 / CFR 1251

Vertical Bale Lift

The Bale Pro* vertical bale lift has the highest breakout force of any bale processor on the market today. This force allows you to easily remove bales that are frozen to the ground. Vertical lift reduces the bale being lifted from "scrubbing" on the bales in the bale stack, as well as eliminates the need to clutch the tractor between bales.

The vertical bale lift is a 2 stage lift system where the first stage of the process lifts the bale straight off of the ground. Little space is required to accommodate this design. The competitor's lack the 2 stage system. On competitors' systems, the bale rotation into the tub is started immediately resulting in limited force, as well as the need to pull ahead when loading a bale from a stack.





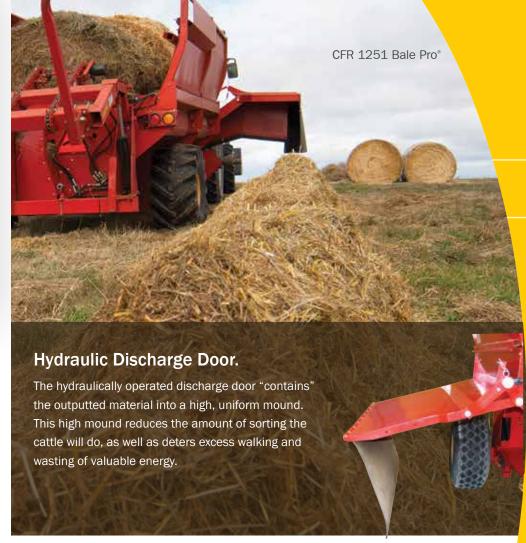
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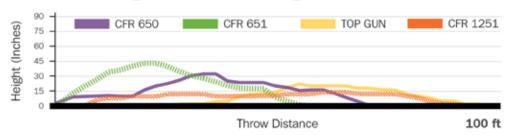
Feeding cattle in a bunk or a windrow in the field reduces corral cleaning costs in spring; as well, the nutrients from the manure benefit the field biology.



The image on the left shows what happens when feed is scattered about. Instead of standing and eating, the cattle wander around trampling and wasting valuable feed, as well as consuming additional energy.



Bedding Profiles of Highline Bale Pro®s



The graph on the left represents the bedding profiles of each of the different Highline Bale Pro*s in ideal conditions (reaching maximum height and distance). The results were taken while each Bale Pro* was stationary with each Bale Pro* processing one complete round bale. (While feed and weather conditions can alter these measurements, the general pattern of each Bale Pro* remains consistent.)

Features & Benefits

CFR 650 / CFR 651 / CFR 650 TOP GUN° / CFR 960 / CFR 1251





Efficient Processing

The Bale Pro* allows you to do double-duty; process one bale while carrying another on the forks. This saves time by allowing for continued operation before having to load again.

Loading bales is a simple one person operation from the comfort of the tractor cab.

• Even Bedding.

Create an even and lofty spread using a Highline Bale Pro[®]. Quality bedding is produced while using up to 50% less straw saving on input costs.



I needed a processor that would chop product finer and process and mix whole corn into a complete ration...I feel I save 10-25% of each bale processed as opposed to feeding bales in a hay ring. I feed most of my hay to my cows on the ground in the pasture resulting in all cows being able to eat equally and distributing the manure over a larger area saving the time of cleaning up manure piles in the spring. This also helps to keep baby calves healthier in a cleaner environment.

— DUANE CODER OF EFFINGHAM, KS COMMERCIAL ANGUS COW/CALF OPERATION / OWNER OF CFR 650 EQUIPPED WITH FEED CHOPPER $^{\mathbb{M}}$ & GRAIN TANK WITH MGI $^{\mathbb{M}}$



a Feed Chopper™ Blades

The Feed Chopper™ is designed with 128 blades spinning at 3,000 rpm to provide a uniform blend of shorter cut lengths of roughage. The blades are sharpened on both sides; once a blade is worn out or damaged simply flip the blade over for a sharpened edge.

(b) Adjust Your Throw Profile

If your needs change, your throw profile can easily be adjusted by simply removing the 2 hair pins on either side of the Feed Chopper™ and adjusting the angle of the deflector pan.

Additional Benefits

- Finished feeding and need to bed? The Feed Chopper™ can be easily disengaged for bedding purposes.
- The Feed Chopper™ can be retroactively added to the CFR 650, CFR 651 and CFR 960 Bale Pro®s.

Complete Feed Ration



The Feed Chopper™

The Feed Chopper™, exclusively from Highline, is a secondary processing option to create shorter cut lengths.

Rather than stationary knives that pulverize or drag leaves off of stems, the Highline Feed Chopper[™] truly slices through the hay creating an optimal consistency for efficient metabolization. The Feed Chopper[™] is a great solution for pre-processing for TMR mixers.

*Nutri*notes

Improves Average Daily Gain (ADG).

Shorter forage cut lengths increase digestibility and rumen efficiency. The result is improved Average Daily Gain (ADG), reduced feeding days resulting in an increased bottom line.

Reduces Waste While Increasing Palatability

Cattle have preferences in what they eat. For example, longer coarse feed and poor quality hay may have adequate nutritional value, but are not eaten, creating feed waste. By chopping poor quality hay, the palatability is improved, increasing the intake of feed, cleaning up the windrow or feed bunks.

On Demand Cracking Grains with Feed Chopper™

When feeding grain, the Feed Chopper $^{\text{\tiny TM}}$ acts like an on board hammer mill which converts raw kernels into highly digestible feed. The 128 knives spinning at 3,000 rpm crack or scarify up to 90% of the kernels passing through the chopper.

Minimizes Sorting

Consistent shorter cut length hay from the Feed
Chopper™ ensures cattle do not sort different length material or grain.
Now full feed utilization can occur while the cattle are eating the intended rations.

Flexibility of Feed Types

The Highline Feed Chopper™ excels at cutting a wide range of bales including wet silage, corn or old straw bales. Combining the ability to utilize "hard to process" bales like silage with the Highline Complete Feed Ration™ system provides similar results to a vertical mixer in many applications, but at half the capital cost and at lower operating fuel expenses. Feed sources can include: Corn Stover, Canola Straw, Green Feed, Alfalfa and Silage Bales, processed to an appropriate blend of cut lengths mixed with a precisely metered amount of grain.

30 Bushel Tank Drive System with Back-Up Protection & Electrical Clutch

Calibration Handle

The **Grain Tank with MGI**

The Grain Tank with MGI[™] is a meter based, gravity fed system that allows for even and consistent flow.

*Nutri*note

The complete CFR system ensures that the grain is scarified for increased digestibility. Take a look at your cow's manure - if undigested grain is present, the cow has not fully broken down the grain, wasting potential nutrients.

Complete Feed Ration



Grain Tank with Metered Grain Insertion™

Unique to bale processing, the Highline metering system ensures uniform mixes each and every time...regardless of feed conditions! Even distribution of grain within the hay is critical to ensure a good combined feed mix. Because cattle prefer grain to hay, they will sort out the grain and leave the hay if possible. The MGI[™] system inserts the grain directly into the hay stream (as opposed to placing it on top) ensuring an optimal mix. Feeding grain is critically important to cattle in cold weather, backgrounding and during the final stages of gestation. Proper nutrition is required if the cattle body condition is to be maintained which relates directly to healthy calving and desired weight gains.

Controlling Rations

It is vital to ensure that the amount of grain inserted into a ration is controlled. The amount of grain components in the ration needs to match up with the Rumen's ability to utilize the grains. Increasing the grain components too quickly can result

in Acidosis and the animals going off feed. The Highline ground-driven meter precisely distributes the grain into the hay or straw windrow.











a Gauge Windows

Easily view current grain levels through the 3 gauge windows located on the grain tank.

b Metering Chart

Metering chart detail on page 50.

O Quick Change Sprockets O Distance Meter

Mechanically driven metering increases reliability in all conditions. Metering is ground driven. Ration is accurately determined based on 5' increments per animal (i.e. 40

head = 200').

Tank Lid & Ladder

Easy tank top access for filling. A retractable ladder offers safe and easy access to the top of the tank.



Sprocket

METERING CHART

Achieve accurate feed rations using the following metering chart. This chart indicates two different methods to calibrate your system in order to produce your desired grain ration per cow.

Sprocket Selection Chart Based on feed spacing of 5' per cow.

METHOD 1 Quick Reference Chart

STEP 1: Find the chart column with the commodity being used.

STEP 2: Look down the column to find the closest match to the intended feed rate.

STEP 3: Look across the row to find the size of the Driving and Auger sprockets.

EXAI	MP	LE
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Grain Type: Barley Closest Match 5.7 lb per head Intended Rate: 6 lb per head Sprockets: 36 Driving, 56 Auger

lb/head	5 feet	per cow	/				
Barley	Oats	Peas	Wheat	Corn	Driving Sprocket	Auger Sprocket	Calibration Ratio
2.5	2.3	3.2	3.3	3.4	16	56	.53
4.0	3.7	5.0	5.1	5.4	16	36	.83
4.5	4.1	5.6	5.8	6.0	16	32	.93
5.1	4.7	6.4	6.6	6.9	32	56	1.06
5.7	5.2	7.1	7.4	7.7	36	56	1.19
7.9	7.3	9.9	10.2	10.7	32	36	1.65
10.0	9.2	12.5	13.0	13.6	36	32	2.09
13.9	12.7	17.3	17.9	18.8	56	36	2.89
15.6	14.3	19.5	20.2	21.1	56	32	3.25
17.8	16.3	22.3	23.0	24.1	32	16	3.71
20.1	18.4	25.1	25.9	27.2	36	16	4.18
31.2	28.6	39.0	40.3	42.3	56	16	6.50

METHOD 2 Commodity Calibration

STEP 1: Ensure grain tank has commodity in it and the auger is primed with that commodity.

STEP 2: Remove the auger sprocket and install the hand crank.

STEP 3: Open the calibration hole in the auger.

STEP 4: Weigh and record the weight of the empty collection bucket.

STEP 5: Place the calibration bucket under the calibration hole.

STEP 6: Turn crank counter-clockwise 4 times.

STEP 7: Weigh the collected sample and subtract the empty bucket weight.

STEP 8: Divide the sample weight by 4 to get the weight per revolution of the auger.

STEP 9: Replace the cover over the calibration hole.

STEP 10:Calculate the target calibration ratio by dividing the intended weight per head by the weight per revolution of auger.

STEP 11:On the chart, find the nearest calibration ratio.

STEP 12:Look across the row to find the appropriate driving and auger sprockets.

Travel Distance in Feet (5 ft/cow)

of Cows = 20 / Travel Distance = 100'

The Highline HAY App. High Animal Yield

Profitable cattle farming requires that close attention is paid to how animals are responding to their feeding program. The Highline Bale Pro* equipped with the optional Feed Chopper™ and Grain Tank with MGI™ is an implement that provides the capability to deliver blended feed, for example, a blend of both grain and hay. Highline HAY software provides basic feed and nutrient demand information that can help you to be more efficient in choosing feed sources and grain supplements that meet the required demand. Together, the combination of the CFR system and HAY software provide the most efficient way to choose the lowest cost feed combination that meets the nutrient demands of the animals and delivers it accurately.

Following are useful definitions of terms commonly associated with animal nutrition:

NEm net energy required for maintenance

NEg net energy required for gain

ME metabolizable energy

P (%**DM**) percentage of dry matter in the feed stuff that is non-protein nitrogen

CA (%**DM**) percentage of dry matter of the feed stuff that is sugar

CP (%**DM**) percentage of crude protein of the feed stuff

The Highline HAY app. is available on the Highline website at: www.highlinemfg.com

While the HAY app. calculations are an aid for cattle feeding, they are not intended to replace the advice of a cattle Nutritionist. Consultation with a cattle nutritionist is highly recommended.





What are your herd's nutritional requirements?

Following is an example taken from the Highline HAY app:

STEP 1: CHOOSE THE TYPE OF ANIMAL YOU ARE FEEDING (Select from the drop down tables)

	Finishing		Re	placement Heifer			Beef Cow	
Mature Wt	Current Wt	Target ADG	Mature Wt (lb)	Mnths Pregnant	Target ADG	Mature Wt	Mnths Pregnant	Milk lb/day
1000 lb (454 kg)	700 lb (318 kg)	.64	1400 lb (635 kg)	9	1.02	1000 lb (454 kg)	1	25

STEP 2: CHOOSE THE TYPE OF FEED YOU ARE PROVIDING (Select from the drop down tables)

Values are taken from NRC 2000 Feed Tables. Ensure that you compare Feed Sample Results with the data below to pick the feed source that is closest in Nutrient value to what you are actually feeding.

		DM	TDN	ME	NEm	NEg	СР	Са	Р
	BALE TYPE	%AF	%DM	Mcal/kg	Mcal/kg	Mcal/kg	%DM	%DM	%DM
Front Bale	Alfalfa Hay, Early Vegetative-S	91%	66%	2.39	1.51	0.91	30.0%	1.5%	0.3%
Back Bale	Barley, Straw	91%	40%	1.45	0.6	0.08	4.4%	0.3%	0.1%
	ual Bale Processor)								
Grain	Barley Grain, Light	88%	77%	2.78	1.85	1.22	14.0%	0.1%	0.4%
/Supplement	t								

Weights	(lb)	(kg)	
Front Bale	1500	682	
Back Bale	1000	455	
(If Using a Du	ual Bale Processor)		

Higher quality feed is often achieved with bales that have higher TDN and CP values.

Ratio of Bales

1:2 Two Back Bales for every Front Bale

High Animal Yield



STEP 3: ADJUST FOR ENVIRONMENTAL CONDITIONS (Select from the drop down tables)

Wind	Hide	Mud	Temperature
Windy	Thin (Holstein)	Muddy Hide	-25

STEP 4: DETERMINE IF RATION IS BALANCED AND IF MINERAL SUPPLEMENTS ARE REQUIRED

Nutrients Group If ALL the numbers are green, your Feed Ration is balanced.

If any of the numbers are red, better feed sources are required to maintain the animals. The feed you have selected will not provide adequate nutrition.

Minerals Group If ALL the number are green, your Feed Ration is balanced.

If any of the numbers are red, then the mineral values are outside of the acceptable range prescribed by NRC requirements. Supplementation with mineral blocks or cow licks are required.

Finishing

	Mine	Minerals					
	DM (lb) %AF	TDN %DM	NEm Mcal/kg	NEg Mcal/kg	CP %DM	Ca %DM	P %DM
Available in Feed Select	ted 18.2	62%	2.42	1.38	26.2%	0.86%	0.48%
Finishing Demand	18.2	50%	2.37	1.05	6.8%	0.19%	0.12%



HAY app

(Cont'd from page 53)

Replacement Heifer

	Minerals						
	DM (lb) TDN ME NEm CP						
	%AF	%DM	Mcal/kg	Mcal/kg	%DM	%DM	%DM
Available in Feed Selected	27.4	61%	2.21	2.15	24%	1%	0.43%
Finishing Demand	27.4	59%	1.3	2.03	9.3%	0.30%	0.22%

Beef Cow

Nutrients In the Feed Selected Per Animal							erals
	DM (lb)	TDN	ME	NEm	СР	Ca	P
	%AF	%DM	Mcal/kg	Mcal/kg	%DM	%DM	%DM
Available in Feed Selected		67%	2.41	3.75	36.3%	0.90%	0.76%
Finishing Demand	26.4	63%	2.3	3.63	12.1%	0.35%	0.22%

STEP 5: ENTER HERD SIZE TO DETERMINE FEEDING REQUIREMENTS

			Т	ravel Distance	Travel Distance	Loads per
	Pen/Herd Size	Grain/Supplement (lb/head)	# of Animals fed/load	Per Load	Per Pen	Pen/Herd
Finishing	100	9	310	1549	500	0.3
Replacement Heifer	100	12	189	946	500	0.5
Beef Cow	100	(Higher Quality Feed Required)	301	1503	500	0.3

The aggression and tractor travel speed will need to be adjusted so that the bales are processed at a rate to have them completed in the travel distance listed. This will require trial and adjustments of aggression and tractor speed.

Once the traveled distance has been reached, stop processing and shut off the grain tank meter. Any remaining bale or grain can be used for the next feeding.

High Animal Yield



Nutrinote

The CFR 1251 has the ability to utilize low quality forage by mixing it with high quality forage to maximize the efficiency of a winter feeding program. When equipped with the optional Grain Tank™ and Feed Chopper™, the CFR 1251 really is an all-purpose machine that rivals a TMR in producing a mixed forage/grain ration.

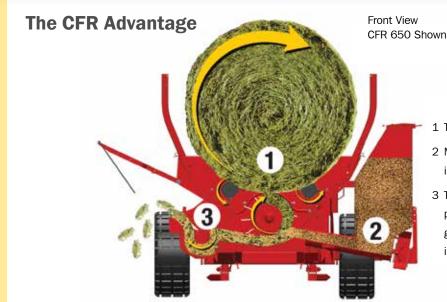
STEP 6:

OBSERVE AND ADJUST YOUR FEEDING PROGRAM

Feeding Cattle requires close attention to how the animals are responding to the feeding program. The Highline Bale Processor is an implement that provides the capability to blend feed. The Highline HAY calculator provides basic feed and nutrient demand information that can help you be more efficient in choosing feed sources and grain supplements. The combination of CFR and HAY calculator are an important aid in feeding cattle efficiently.

Understanding cattle body condition scores and using them are important criteria that should be taken into consideration to help ensure your feeding program is as efficient as possible. Both under fed and over fed animals pose problems.

Consultation with a cattle Nutritionist is highly recommended to get maximum value from your Highline feeding implement.



- 1 The bale is processed.
- 2 Metered grain is inserted into the feed stream.
- 3 The Feed Chopper™ slices processed hay, cracks grain and blends the mix into a ration.

How Does the CFR System Impact the Bottom Line - Analyze The Numbers

The CFR System:

- A. Reduces the labor requirements to provide proper nutrition. This provides the greatest benefits at calving season — no chop pails or rolled grain wagons, no necessity for 2 operators and 2 tractors, no need to roll grain or make chop!
- B. Eliminates the cost to own or rent a tub grinder

- C. Eliminates waste from spoilage of batch processing
- D. Ability to run bedding through the Feed Chopper™ increases absorption in various indoor applications.





BM 605/607/1400

Bale Mover

Bale Moving

made easy.

Highline makes picking bales a breeze. Unloading can be done without ever leaving the cab and with Highline's ingenuity built into every bale mover, you can expect faster bale hauling with only one tractor and operator!

NEW Auto Shuttle Feature on BM 605 and BM 607

Auto Shuttle is a design feature that allows the operator to automatically shift the last loaded bale back exactly one position so you can load the next bale without shuttling the load manually. As you lower the loading the arm, the flow of hydraulics are moving the chains back to allow room to load the next bale. This is conveniently done in one easy step.









Features and Benefits

Highline offers non-stop picking and transporting with only one tractor and operator!



All Bale Mover Models have a standard ½ turn bale fork to automatically turn bales for non-stop loading from virtually any angle.



Chain Rails Polished chain rails are easily adjusted to match different bale sizes. Chain rails are sloped and factory ground to conform to the slope of round bales, eliminating the needs for cleats and reducing broken strings.

A hydraulic motor controls the chains and eliminates gearboxes, bearings and shafts. (Either row of chains can be operated independently on the Bale Mover 1400 allowing you to fill one side before filling the other or fill randomly and out of sequence on either side.)

- In-cab electric over hydraulic controls give full hydraulic control with only
 two hydraulic outlets on your tractor
- Undercarriage that walks both side to side and front to back
- As the quarter turn lift arm begins to lift the bale, the forward motion slides the bale precisely into position for accurate placement on main hed
- → Load soft or wet bales with ease.

ADDITIONAL FEATURES

- Bale rows are designed to give the operator good visibility behind the bale mover. Transport lights and a transport safety chain are standard.
- From the cab of the tractor, the deck is lifted hydraulically. The bale chains transfer the bales onto the ground without ripping twine or damaging the bales. The tail of the bale mover is designed to skid over the ground during the unloading process without damage.
- Fiber wound bushings on chrome shafts.



Unload and Reload* Without Ever Leaving The Tractor

Back up the Highline Bale Mover where you want the bales, tilt the bed, engage the conveyor chains and drive slowly forward.
Bales are stored in a long, straight row to minimize weathering damage.

* Reload feature only available on BM 605 & BM 607



SPECIFICATIONS

MODEL	BM 605	BM 607	BM 1400
Configuration	Single Row	Single Row	Double Row
Horsepower Required	80 HP (60 kw)	90 HP (67 kw)	100 HP (75 kw)
Hydraulic Outlets Required	2	2	2
Bale Capacity (Long Bales)	(6) 4', (5) 5'	(8) 4', (7) 5'	(16) 4', (14) 5'
Tongue Weight (Unloaded)	1380 lb (626 kg)	1366 lb (620 kg)	1740 lb (789 kg)
Tongue Weight (Loaded)	2263 lb (1026 kg)*	2299 lb (1043 kg)*	3423 lb (1553 kg)*
Tires	Four 280-70R15 12ply	Four 280-70R15 12 Ply	Eight 11L-15 12 ply
GVW	15840 lb (7200 kg)	15840 lb (7200 kg)	38000 lb (17236 kg)
Bed Length	26' 8³¼" (8.14 m)	37' 4½" (11.39 m)	37' (11.3 m)
Overall Length	33' 5 1/4" (10.19 m)	44' 1" (13.43 m)	43' 9 ¼" (13.34 m)
Transport Width	8' 4 ¼" (2.54 m)	8' 4 ¼" (2.54 m)	15' 1½" (4.61 m)
Width Unloaded	8' 4 ¼" (2.54 m)	8' 4 ¼" (2.54 m)	15' 1½" (4.61 m)
Transport Height (Max)	13' 1³¼" (4.0 m)	13' 1¾" (4.0 m)	12' 3 ¼" (3.74 m)
Frame Rails	8" x 3" .250 w	8" x 3" .250 w	8" x 3" .250 w
Load Arm	6"X 6" (152 mm x 152 mm)	6" X 6" (152 mm x 152 mm)	6" X 6" (152 mm x 152 mm)
Cylinders Bale Lift	5" x 14" (127 mm x 356 mm)	5" X 14" (127 mm x 356 mm)	3½" x 13" (89 mm x 330 mm)
Cylinders Bed Lift	3" x 10" (76 mm x 254 mm)	3" X 10" (76 mm x 254 mm)	3½" x 16" (89 mm x 406 mm)
Bale Chain	2062 HD	2062 HD	2062 HD
Lights & Safety Chain	Standard	Standard	Standard
Shipping Weight	5085 lb (2385 kg)	5853 lb (2655 kg)	9660 lb (4382 kg)

Bale Mover Option



An indicator at front of unit showing bale mover is full. **FIOBMBI** (Optional on BM 1400, standard on BM 605 & BM 607)

While every effort has been made to ensure that the information is accurate/ current at the time of production, all specifications are subject to change. For the latest product information, please visit: www.highlinemfg.com.

Each model uses convenient in cab 12 v 15 amp control.

^{*} If there are no bales behind the rear axle of the bale mover, the partially loaded hitch weight can exceed the fully loaded hitch weight even though the overall total is less than fully loaded.





NT 44/60/78

Just HOOK UP & GO

with the NT Rock Picker.

For over 20 years, the Highline Rock Picker has proven itself as a machine that delivers year in, year out. Designed with few moving parts, as well as extremely durable components, the Highline Rock Picker remains rock solid. Highline offers the all new NT Rock Picker (available in 44", 60" and 78" sizes), an upgraded unit with a fresh focus on safety and design features that will make your life even easier when taking care of cleaning up your fields.



Why the Highline Rock Picker is Better?

The Secret is in the Guided Reel:

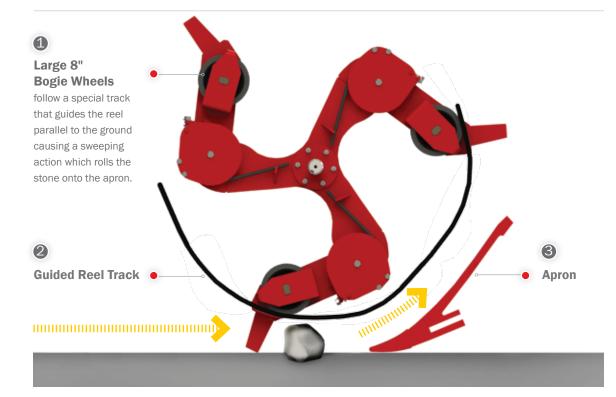
It is as simple as 1, 2, 3!

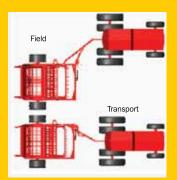
- 1 The bogie wheels follow a special track to guide the reel for improved picking action. The guided reel travels parallel to the ground surface pulling the rocks toward the apron.
- 2 The guided reel lifts the stones onto the apron and because the reel is guided it follows the same contour as the apron.
- 3 The guided reel delivers the rocks to the center of the bucket.

Conventional Picker

Conventional round reels have only a few inches of positive picking action. When the round reel contacts a rock on the downward cycle, rather than sweep the rock towards the apron, it pushes down on the rock. 8" and smaller rocks are often missed because the round reel buries the rock.







Hitch Redesign

The Highline hitch moves the rock picker fully into view of the operator and out of the way of the tractor (even a tractor with duals). The hitch also advances the rock picker to a new level of transport convenience with a self-locking

hitch. The self-locking design doesn't require any pins or wedges, when you get to the field, the transport lock is opened, when going back to transport the lock is flipped into place.



Durable Box Frame Construction

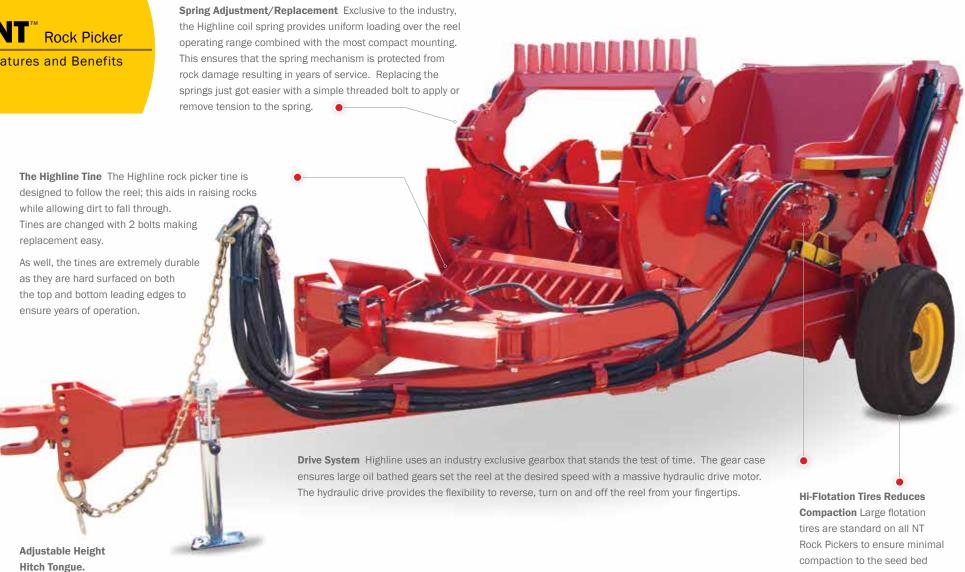
Highline is the only rock picker with a box frame construction. The front frame is built high to let rocks in, yet ensure the structure is strong enough to withstand the most difficult rocks that are removed from the field.

Hi-Lift Design

The Hi-Lift design feature provides options for operators to get rocks out of the way or off the field. The Hi-Lift minimizes wasted space from low flat rock piles by allowing taller more compact piles to be made, or, rocks can be transferred directly to a truck for removal. For fast and convenient rock removal, Highline rock pickers (NT 44, NT 60 and NT 78) have a standard dumping height of 84".







occurs.

Rock Picker 1 44 60 78

SPECIFICATIONS

MODEL	NT 44	NT 60	NT 78
Width (Picking)	44" (1.11 m)	60" (1.52 m)	78" (1.98 m)
Transport Width (with tires - machine center)	$91\frac{3}{4}$ " (2.33 m) ered with tractor)	125½" (3.19 m)	149½" (3.80 m)
Working Width (to center of tractor - mac	140½" (3.56 m) hine is offset to right o	165¾" (4.21 m) f tractor)	186½" (4.74 m)
Transport Length	228½" (5.80 m)	224" (5.68 m)	222¼" (5.64 m)
Operating Length	206" (5.23 m)	206" (5.23 m)	206" (5.23 m)
Height	71¼" (1.80 m)	71¼" (1.80 m)	71¼" (1.80 m)
Dumping Height	84" (2.10 m)	84" (2.10 m)	84" (2.10 m)
Weight	6100 lb (2767 kg)	7050 lb (3198 kg)	8000 lb (3629 kg)
Tongue Weight	750 lb (340 kg)	750 lb (340 kg)	750 lb (340 kg)
Bucket Capacity	1.89 yd³ (1.45 m³)	2.57 yd ³ (1.96 m ³)	3.35 yd ³ (2.56 m ³)
Tire Size	11L-15FI	16.5L-16.1	21.5L-16.1FI
Tire Pressure	90 psi (620 kPa)	24 psi (165 kPa)	27 psi (186 kPa)
Required Horsepower	50 HP (37 kw)	70 HP (52 kw)	90 HP (67 kw)
Recommended HP	119 HP (89 kw)	135 HP (101 kw)	150 HP (112 kw)
Hydraulic Hitch	Yes	Yes	Yes
Hydraulic Drive	Yes	Yes	Yes

MODEL	NT 44	NT 60	NT 78
Picking Style	Reel	Reel	Reel
Number of Bats	3	3	3
Minimum Rock Diameter	2" (50 mm)	2" (50 mm)	2" (50 mm)
Maximum Rock Diameter	24" (610 mm)	24" (610 mm)	24" (610 mm)
Lift Cylinder	3.5" x 34" (89 mm x 864 mm)	3.5" x 34" (89 mm x 864 mm)	3.5" x 34" (89 mm x 864 mm)
Recommended	@2 mph-23 rpm	@2 mph-23 rpm	@2 mph-23 rpm
Reel Speed	@4 mph-47 rpm	@4 mph-47 rpm	@4 mph-47 rpm
Hydraulic Outlets Required	3	3	3
Hydraulic Pressure	2500 psi (17236 kPa)	2500 psi (17236 kPa)	2500 psi (17236 kPa)
Flow Required	18 gpm (68 l/min)	18 gpm (68 l/min)	18 gpm (68 l/min)
Frame	6" x 4" x ½" (152 mm x 102 mm x 6 mm) Rectangular Tubing		
Replaceable Tines	Main Apron Tines are replaceable to allow for high acre usage		
Hard Surfacing	Reel Arm Teeth and Apron Tines (Standard)		
Hopper Bottom is Grated	Yes		
Hopper Back is Grated	Yes		

While every effort has been made to ensure that the information is accurate/current at the time of production, all specifications are subject to change.

For the latest product information, please visit: www.highlinemfg.com.





RCH HYDRO

THE RCH HYDRO MOWER

is within ReaCH.

The RCH™ Hydro mower reduces maintenance requirements resulting in less downtime. Proven hydraulic motors eliminate clutches from seizing up and placing huge shock loads onto PTOs, blade pans and decks. Also, due to the hydraulic circuit, rocks or debris cannot transfer impact onto the drive train; the hydraulic drive softens every hit the blades see. Checking oil in the gearboxes is eliminated and greasing of a single PTO shaft is all it takes to be up and running drastically reducing service time.



The RCH™ Hydro Mower is a practical design with many convenience features.



THE HYDRAULIC DRIVE ADVANTAGE

The hydraulic drive advantage translates into less time doing maintenance and more time operating! This is because the hydraulic drive system eliminates a number of moving parts including slip clutches; slip clutches can wear over time reducing overall performance. Also, when a mower blade hits an obstacle, it can result in complete failure of the slip clutch.

The hydraulic drive system reduces the number of PTO assemblies which means less time greasing.

Also, when an obstacle is encountered, the hydraulic drive does not back feed power into the gearbox, PTO and tractor.

Maneuverability

No need to steer the tractor around stop signs or obstacles — just use the hydraulic controls to rotate the deck and maneuver the mower. Large front tires assist in ground contouring and provide excellent flotation.







THE OPTIONAL JOYSTICK IS SIMPLY MORE INTUITIVE!

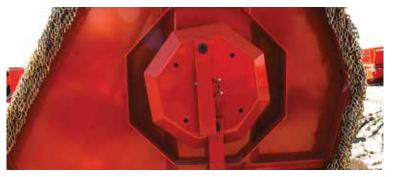
With all hydraulic functions on one control, the Operator can easily operate the RCH™ Hydro Mower with minimum effort. Operators are raving about the ease of use the joystick provides.

Following are some of their comments:

"Your low-effort joysticks provide instant control response with minimum movement."

"Should not even be an option, I would never run without a joystick ever again!"

The joystick controls the decklift, independent wing lift, hitch swing, gradient steering all the while reducing operator fatigue.



LARGE, SMOOTH UNDER DECK SHREDS MULCH.

A depth of 12" from the underside of the deck to the blade allows for a larger volume of material to be mulched, resulting in a better cut.

The deck protection rings help protect the underdecks from damage due to the rotary blade, flying rocks, or debris.



"Our having hydraulically driven power heads vs a mechanical driveline has reduced our downtime by at least 30%, resulting in an increased amount of mowing per day by that same percentage or even higher due to the fact that we do not have to spend as much time greasing the mechanical moving parts, we also noticed

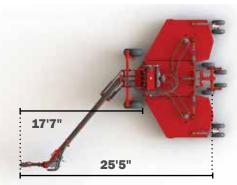
a savings in consumable parts (blades) as there is more forgiveness in the hydraulic system when objects are struck with the blades, overall, I think the smoothness of the hydraulically driven system will keep proving itself in [reduced] maintenance and [increased] productivity."

- CRAIGE MADDEN

RIVERDALE MUNICIPAL PUBLIC WORKS FOREMAN



The heart of a Highline mower is the Radial Contouring Hitch (RCH[™]). The RCH[™] is designed to keep the tractor on the road and the Operator safe while achieving a quality cut.







Mow at any angle, to the left or the right, or behind on flat areas. The mower can ReaCH either side without requiring a configuration change. The mower can be easily manipulated for backing up and turning around in tight spaces.



Independent Wing Lift

Mow in areas that are restricted for space by lifting each wing independently.

Exclusive to a hydraulic mower is the ability to lift the wings and turn off the deck motors independently.



Save Time and Increase Productivity.

Greasing and maintenance have always been time consuming and cumbersome tasks. Traditional mechanically-driven ditch mowers typically have 16 grease points. Care and greasing on these units can take from 30 minutes up to an hour of preparation time every day! With the RCHTM Hydro Mower greasing and maintenance takes approximately 5 minutes. In a mowing season of 100 days this translates into an extra 100 miles of mowing!



With conventional mowers, greasing is a tedious, laborious task. With the RCHTM Hydro, greasing of a single driveline is all that it takes to be up and running! As well, with the hydraulic system, checking the oil in gearboxes is eliminated.





The high capacity, 20 hp cooling unit efficiently cools the oil.

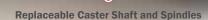
Reversible electric cooling fan keeps the radiator clean by blowing out debris.

Easily view oil levels with oil gauge.

The Hitch's Low Pull Point

has less downward force eliminating any upending in muddy conditions.

of the hose cradle allows for flexibility when moving hoses around. Also, since the hoses are not tightly secured, the hoses can move when turning. The hose cradle keeps the hoses neatly in place.



Large Wings allow for greater

ditch contour-ability.

Accidents happen! Highline caster shafts are designed to be replaced simply and easily.

Instead of having to replace the entire caster wheel assembly, individual component shaft parts are available and can be easily changed out.

The Chrome Shaft and Fibre Bushings mean no greasing for less maintenance.

2:1 Speed Increaser The RCH™ mower is equipped with a 2:1 Speed Increaser. This is valuable as it allows for higher speeds with a more compact pump. Competitors' hydraulic pump designs are much larger and attach directly to the tractor making initial setup awkward.

A low, 650 lb of weight on the jack



The Large Tool Kit

conveniently stores extra blades and tools for easy access when maintenance is required.

- Optional experience a smoother ride and better contouring with the optional front to back walking wing axle.
- Replaceable Skid Plates are made from durable abrasion resistant steel. Skid Plates can be installed on either side of the machine, which is an advantage as it tends to have greater wear on the outside than the inside.



SPECIFICATIONS

MODEL	RCH [™] Hydro 10	RCH [™] Hydro 15
Cutting Swath	120" (3048 mm)	180" (4978 mm)
Cutting Capacity	3½" (89 mm)	3½" (89 mm)
Cutting Height	2" to 15" (51 mm to 381 mm)	2" to 15" (51 mm to 381 mm)
Overall Width (to outside of wings lower	150" (3810 mm) ed)	196" (4572 mm)
Blade Size	½" x 4" (13 mm x 102 mm)	½" x 4" (13 mm x 102 mm)
Wing Working Range	25° Down, 55° Up	25° Down, 55° Up
Double Safety Chains All Round	Standard	Standard
Overall Length	402" (10.21 m)	402" (10.21 m)
Transport Width	112" (2845 mm)	 120" (3048 mm)
Weight	7600 lb (3447 kg)	 8600 lb (3901 kg)
Minimum Recommended HP	115 (86 kw)	 140 (104 kw)

Deck Thickness	³ / ₁₆ " High Impact Resistant
Blade Tip Speed	16568 fps (5050 mpm)
Standard Front Tires	s 32 x 11.5 x 15 22 Ply
Rear Tires (Wing) Rear Tires (Center)	6 x 9 x 20 Laminate (Standard) 6 x 9 x 20 Laminate (Standard)
Hydraulic Fluid	Hydrex MV36
Oil Capacity	42 Imp Gal (190 L)
Deck to Blade Clearance	9" (22.9 cm)
Tongue Weight	650 lb (295 kg)

RCH™ Hydro Mower Options



GRADIENT STEERING OVERRIDE To adjust front caster position, reducing side draft on tractor. Kit is for joystick equipped mower (FIOMWRCH3GOS1).

While every effort has been made to ensure that the information is accurate/current at the time of production, all specifications are subject to change.



GRADIENT STEERING OVERRIDE for 3 tractor remotes)

To adjust front caster position, reducing side draft on tractor. Kit is for mowers using three tractor remotes (FIOMWRCH3GOS3).

For the latest product information, please visit: www.highlinemfg.com.



GRADIENT STEERING OVERRIDE for 4 tractor remotes) To adjust front caster position, reducing side draft on tractor. Kit is for mowers using four tractor remotes (FIOMWRCH3G0S4).



SKID WHEEL

Wheel mounted on front of mower wing decks to improve contourability on uneven terrain (FIOMWRCH3SPW).



LAMINATE TIRES

Dual tire for fixed axle on rear of mower wing decks, improves flotation in soft ground (FIOMWRCH3W2LT).





Every effort has been made to produce this catalogue with the most current information possible. However, ongoing product development and improvements mean that the equipment and specifications are subject to change without notice. Equipment subject to local availability. Please contact your Highline representative for additional information.



YOUR LOCAL PROFESSIONAL HIGHLINE DEALER:

Highline Manufacturing Ltd.

Highway #27, PO Box 307 Vonda, SK, Canada SOK 4N0

PH: (306) 258-2233