



HEAVY DUTY SINCE 1944

6001 E. Hwy 27 - Ozark, AL 36360
334.795.6603 - Fax: 334.795.3029

www.brownmfgcorp.com

Blade and Bolt Selection for Brown Cutters



500-27A
 LENGTH 23 1/4"
 HOLE SIZE 1 1/2"
 OFFSET BLADE

Fits
 Brown 460
 Brown 415
 Brown 472
 Brown 416
 Brown 484
 through
 S/N 1191
 Brown 560
 Brown 572
 Brown 584



4-029A
 LENGTH 29"
 HOLE SIZE 1 1/2"
 OFFSET BLADE

Fits
 Brown 484
 From S/N
 1192
 Brown 417



232-8418-4
 LENGTH 35 1/2"
 HOLE SIZE 1 1/2"
 OFFSET BLADE

Fits
 Brown 418

Bolt Head Wrenches are available for these bolts.
See Page 4.

Bolt torque is 600 to 700 ft/lbs.

**The bolt shank is 1-1/8" for stump jumper.
Part Number: TC-133KL**

The 1-1/2" hole in the blade fits here.



If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt will loosen if the blade is fouled.
Part Number: TC-133S
Socket size for nut is: 1-5/8"



TC-133KL



TC-133S



Fits
Brown 815
TCO-2500C
TCO-2505C
TCO-2515C

UK-905
LENGTH 16"
HOLE SIZE 1 1/2"



Fits
80-TC-72R
80-TC-OHD

UK-906
LENGTH 20"
HOLE SIZE 1 1/2"



Fits
Brown 816
Brown 826
TCF-2605
TCF-2600
TCF-2610
TCF-2615
TCO-2600C
TCO-2605C
TCO-2610C
TCO-2615C

UK-120
LENGTH 20"
HOLE SIZE 1 3/4"

Bolt Head Wrenches are available for these bolts. See Page 4.

TC-120NB-KIT



TC2-005S



UK-8100

Hole Size 1-3/4"

**FITS: BROWN 8200
OFFSET BLADE**

The bolt shank is 1-1/4" in blade bar.
Part Number: **TC-120NB-KIT**

Bolt torque is 900 to 1100 ft/lbs.

If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt WILL loosen if the blade is fouled.
Part Number: **TC2-005S**
Socket size for nut is: 1-13/16"





UK-165NB

Length 18"
Hole Size 2-3/4"

Fits

- TCF-2620
- TCF-2625
- TCO-2620C
- TCO-2625C
- TCR-2620C
- TCR-2625C



UK-165BBNB

Bent Blade
Length 18"
Hole Size 2-3/4"

OFFSET BLADE

Fits

- S-9604
- All Models



Fits

- Brown 672HD
- All Models
- Brown 684
- All Models
- Brown 672

T5-079NB

Length 28-3/4"
Hole Size 2-3/4"

OFFSET BLADE

Bolt torque is 1200 to 1500 ft/lbs.

T5-165NB



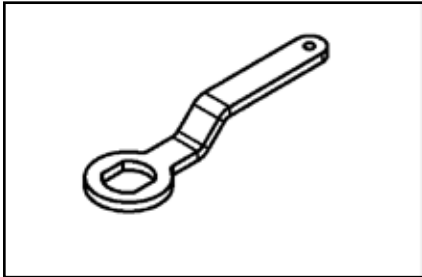
Bolt Head Wrenches are available for these bolts. See Page 4.

**The bolt shank is 1-3/4" in blade bar.
Part Number: T5-165NB**



T5-165S

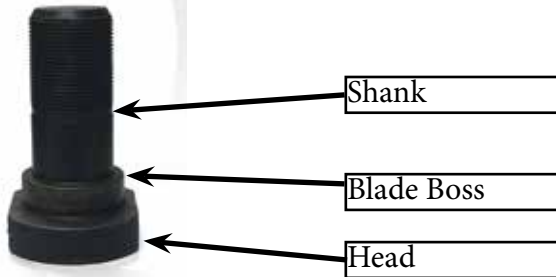
If your blade does not swing freely when torqued correctly, install 1 or 2 shims. The bolt WILL loosen if the blade is fouled. Part Number: **T5-165S**
Socket size for nut is: 2 3/4"



Bolt Head Wrenches are available for these bolts

Bolt Head Wrenches		
Bolt	Wrench	Width Across Flats
TC-133KL	NB-133 WRENCH	2-3/8"
TC-120NB-KIT	TC-120 WRENCH	2-1/2"
T5-165NB	TC-165B WRENCH	4"

Blade Bolt Parts



Shank

Blade Boss

Head

Wide Cutter Blades and Bolts

Fits: Brown 1200, Brown 1600, Brown 1800, Brown 1800SH

232-0310
Blade - Double
Edged Offset

232-0300
Blade - Left
Hand, Airlift
Offset

232-0305
Blade - Right
Hand, Airlift
Offset



OFFSET BLADES

232-0315
Fixed Blade
4 Bolt

For Shredder Package (SH)



For Single Airlift Blades
Use TC-133KL for Blade Bolts

Fixed Blade Bolts and Nuts
HC510C32Z - 5/8-11 x 2" HCS Gr 5 Zinc
NNE58CZ - Nut, Nylon Lock 5/8-11 Zinc

