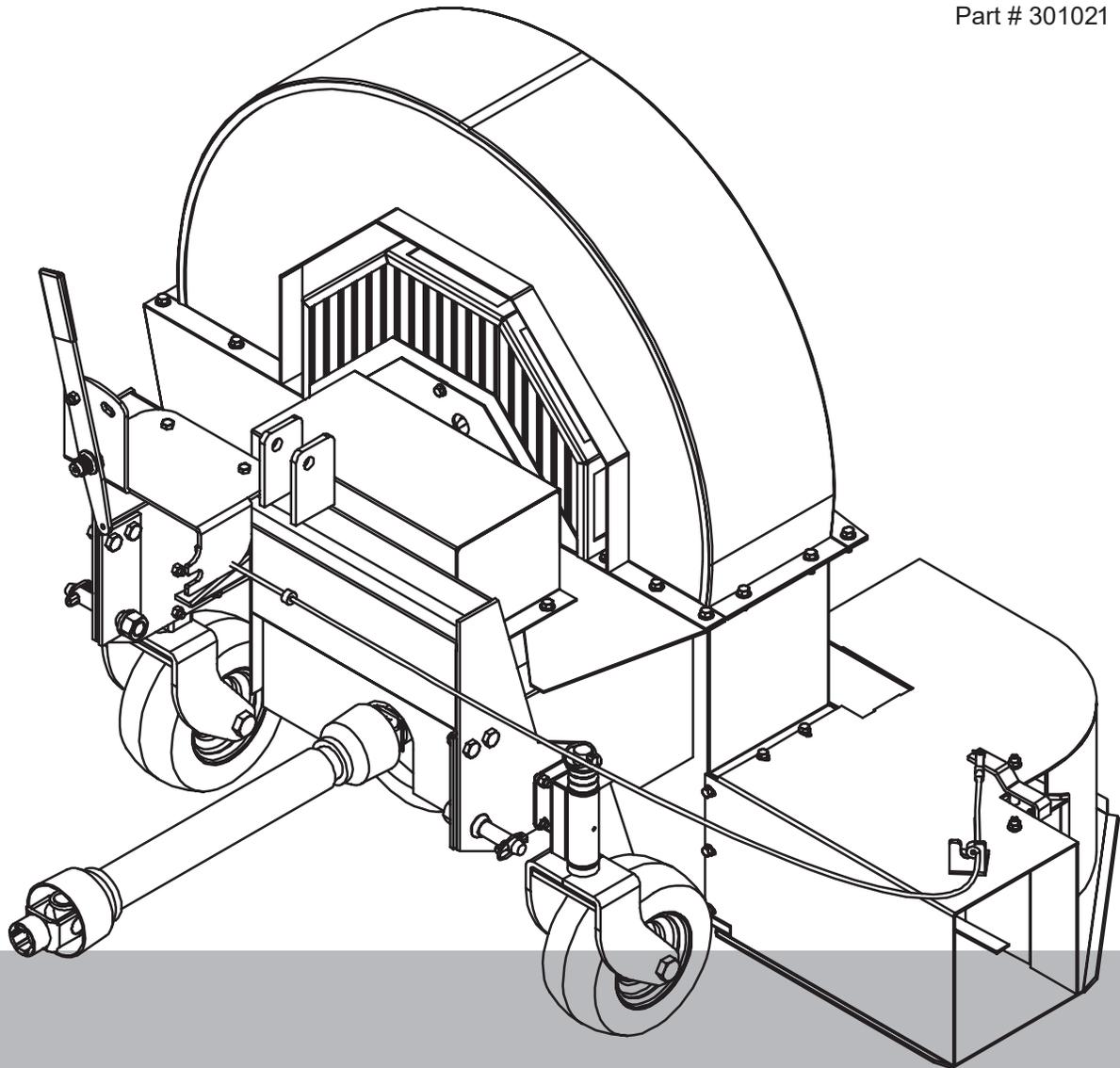


# DEBRIS BLOWER 2700

Serial Number: 18A01 +  
Part # 301021



## OPERATOR'S MANUAL





## Thank you for purchasing a Harper Debris Blower.

As with all Harper products, the Debris Blower has been developed through tough design and testing procedures to produce a top quality machine. This manual gives assembly, operating, and service information for the DB2700. Please read and understand all instructional material included with the Debris Blower or its components before assembling and operating the equipment.

A Debris Blower can present hazards to an operator who follows unsafe procedures in either the operation or maintenance of the unit. Therefore, **SAFETY WARNINGS** are presented at certain locations in the text.

THIS SYMBOL:  **SAFETY WARNING!** 

**MEANING:** Failure to understand and obey this warning may result in injury to you or others. Whenever this symbol is used, please pay very close attention to the information presented, and make sure you fully understand. If you do not, contact your dealer or Harper Industries, Inc. for clarification.

 **SAFETY WARNING!**   
**ALL SHIELDS AND GUARDS MUST BE IN PLACE FOR PROPER AND SAFE OPERATION OF THIS EQUIPMENT. WHERE THEY ARE SHOWN REMOVED IN THIS MANUAL, IT IS FOR PURPOSES OF ILLUSTRATION AND INSTRUCTION ONLY. DO NOT OPERATE THIS EQUIPMENT UNLESS ALL SHIELDS AND GUARDS ARE IN PLACE.**

Harper Industries, Inc. is continually striving to improve the design and performance of its products. We reserve the right to make changes in specifications and design without thereby incurring any obligation relative to previously manufactured products.

© 2023 Harper Industries, Inc.

The Harper name is a registered trademark of Harper Industries, Inc. All other brand and product names are trademarks or registered trademarks of their respective companies.

## LIMITED WARRANTY

Harper Industries, Inc. (HII) warrants to each purchaser of a new Harper Debris Blower from an authorized dealer or representative, that such equipment is free of manufacturer's defects in workmanship and materials which appear while in normal service for a period of ONE YEAR commencing with delivery to the original user.

The obligation of HII under this warranty is expressly limited, at our option, to replacement or repair at a service facility designated by Harper Industries or at the manufacturing plant in Harper, KS. A part will be replaced after inspection discloses it to have been defective. This warranty does not apply to defects caused by damage or unreasonable use (including failure to provide reasonable and necessary maintenance, or by performing functions without genuine Harper Debris Blower accessories) while in the possession of the consumer.

Warranty is limited to parts, labor and ground freight delivery of replacement parts. HII shall not be liable for the consequential damages of any kind, including but not limited to consequential labor costs or transportation charges in connection with replacement or repair of defective parts.

This warranty does not apply to parts subjected to misuse, abuse, alteration, improper or inadequate maintenance, or normal wear (including belts).

Harper Industries makes no warranty with respect to trade accessories. They are subject to the warranties of their respective manufacturers.

ANY IMPLIED OR STATUTORY WARRANTIES, INCLUDING ANY WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. HII makes no other express warranty, nor is anyone authorized to make any on behalf of HII.

For further information please contact your nearest Harper Debris Blower dealer.

## RECORDS

Date of Purchase \_\_\_\_\_ / \_\_\_\_\_ / \_\_\_\_\_

Dealer's Name \_\_\_\_\_

Dealer's Phone \_\_\_\_\_

Serial Number Machine \_\_\_\_\_

# Table of Contents

## OPERATOR SECTION

To the Owner or Operator.....	1
Warranty Statement.....	2
Table of Contents.....	3
Specifications.....	4
<b>Safety Information</b>	
Equipment & Control.....	5
Guards & Shields.....	5
Safety Decals.....	5
Before Operation.....	5
Operation.....	6
<b>Control Identification</b>	
PTO Shaft.....	7
3-Point Hitch Pins.....	7
Input Shaft.....	7
Diverter Handle Assy.....	7
Belt Tensioner.....	7
Impeller Shaft.....	7
Caster Wheels.....	7
Assembly.....	8
<b>Operation</b>	
To begin operation.....	9
To stop operation.....	9
<b>Adjustments</b>	
Belt Tension Adjustment.....	10
Cable Adjustment.....	10
<b>Service &amp; Maintenance</b>	
Break-in Service.....	10
Lubrication.....	10
<b>Troubleshooting</b>	
Belts.....	11
Standard Torque Chart.....	11

## PARTS SECTION

DB2700	
Components.....	1.1
Lower Assembly.....	1.2
Discharge Assembly.....	1.3
Caster Assembly.....	1.4
Hitch Assembly.....	1.5
Diverter Handle Assembly.....	1.6
Upper Fan Cover Assembly.....	1.7
Shield w/ Decals.....	1.8
Discharge Decal Assembly.....	1.9
Decal Installation.....	1.10

## Specifications

Air Flow	4000 CFM (approx. 220 mph)
Noise	81 decibels (at operator in tractor seat)
Blower Housing	31" (split design for east fan replacement)
Fan	27" diameter
Drive	540 RPM PTO belt drive
Belt Drive	1 - 4/3V Powerband
Tractor Mounting	3 Point Hitch - Catagory #1
Casters	Heavy-duty 8" adjustable caster wheels
Anit-Scalp	Tough 3" diameter rollers
Dimensions	Length 43", Width 48", Height 36"
Air Flow Control	Bi-directional discharge (left or right) controlled from operator's seat
Approx. Weight	425 lbs.
Power Requirement	20-30 hp at PTO

### ***Superior Construction in every model:***

*Every Harper Debris Blower has a durable polyester baked paint finish, with epoxy primer applied to cover completely and keep moisture out. This finish is extremely strong, and resists chipping and cracking.*

# Safety Information

## Equipment & Controls

- Altering this equipment in any manner which adversely affects its operation, performance, durability, or use will void the warranty and may cause hazardous conditions.
- Know the location and function of all controls and how to stop this equipment quickly in an emergency before you operate the equipment.  
**READ AND UNDERSTAND THE OWNER'S MANUAL.**
- Keep all nuts, bolts and screws tight to help ensure safe operation of this equipment.
- Use genuine factory parts or parts with equivalent characteristics, including type, strength and material. Failure to do so may result in product malfunction and possible injury to the operator and/or others.
- Replace locknuts and locking screws if you can tighten them without feeling considerable resistance for several turns before they are completely tight. Replace them with factory authorized parts or their equivalent.
- If hardware is not secure, or if some of the hardware is over-tightened, equipment failure may result, posing possible safety hazards.

## Guards & Shields

- Keep the equipment and attachments in good operating condition, and keep all safety devices in place. Replace all worn, damaged, unusable, missing or lost safety shields and guards before operating the equipment.

## Safety Decals

- If safety related or instructional decals become illegible or are removed, replace them immediately.
- If you replace parts that have such decals attached to them, make sure the decals are replaced with current versions, and that the decals are on the replacement parts before the machine is operated again.
- New decals may be obtained from your local Harper Dealer.



### **SAFETY WARNING!**



- **To prevent possible eye injury, always wear SAFETY GLASSES while servicing the equipment.**

## Before Operation

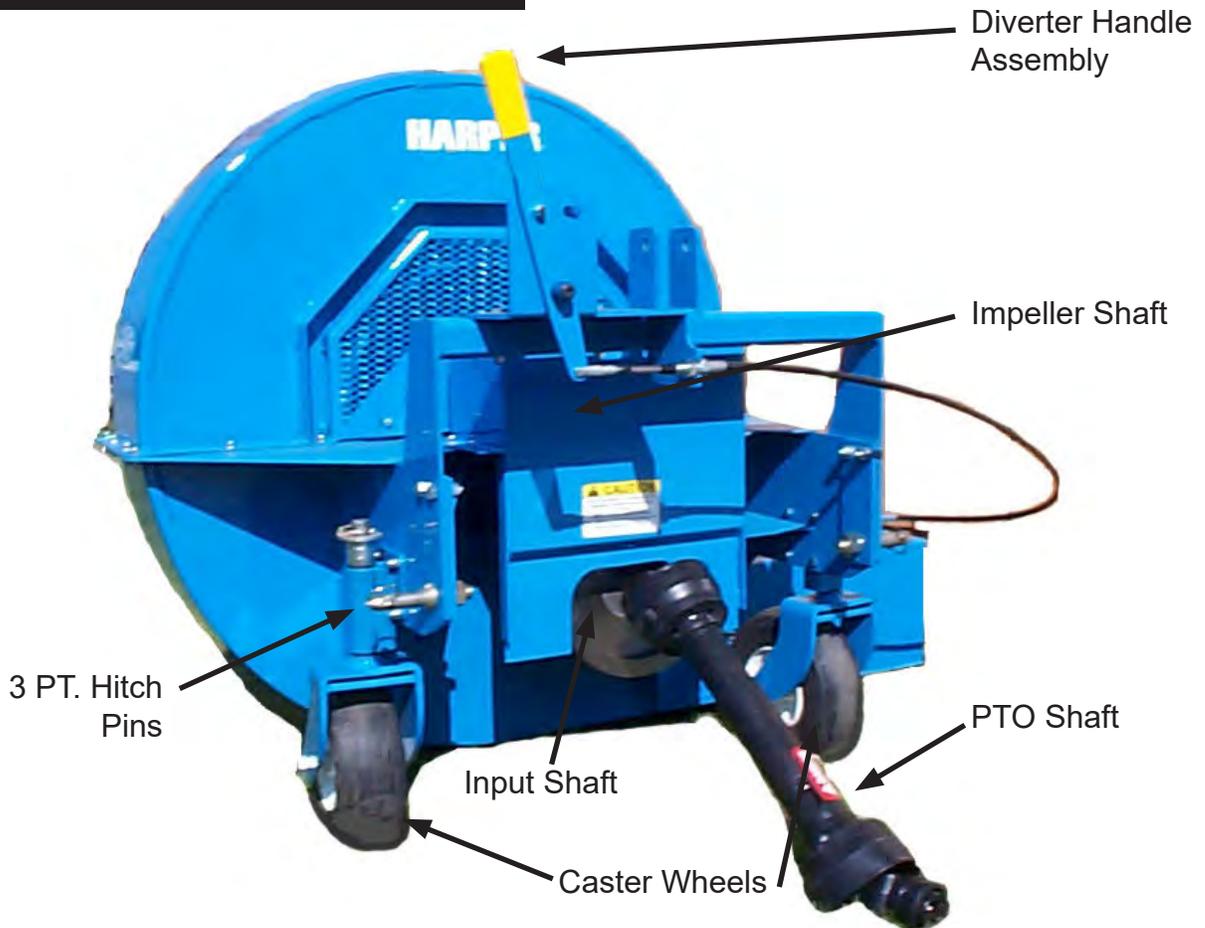
- Before operating this equipment, read and understand the Owner's Manual.
- Do not allow children to operate this machine.
- Never operate this machine in the vicinity of bystanders.
- Before servicing or inspecting the machine, make certain that the power source is shut down, make certain all moving parts have stopped and disconnect the PTO shaft.

- Never allow hands, clothing or any part of the body to enter the discharge chute or near moving parts.
- Avoid wearing loose-fitting clothing.
- Wear approved eye and ear protection while operating the machine.
- The machine should be operated on level surfaces only.
- Before starting the machine, visually inspect all nuts, bolts and other fasteners to see that they are properly secured. Nuts, bolts and other fasteners should be checked every 8 to 10 hours of operation for proper alignment and tightness.
- Keep your face and all body parts away from inlet and discharge openings.
- Stay away from the discharge area when machine is in operation.
- If the Debris Blower should become clogged, shut off the engine or PTO and allow it to come to a complete stop. Disconnect the spark plug wire from the spark plug or PTO shaft before clearing debris.
- Do not allow hands, clothing or any part of the body to enter the discharge chute, impeller inlet or near any moving parts.

### Operation

- Make certain the impeller chamber is empty before starting the machine.
- If a foreign object should strike the impeller mechanism of the machine and cause an unusual noise or vibration, shut the engine or PTO off immediately and allow it to come to a complete stop. Disconnect the spark PTO shaft from the power unit, and then do the following:
  1. Inspect for damage.
  2. Repair or replace any damaged parts.
  3. Check for and tighten any loose bolts, nuts, fasteners or parts.
- Keep debris material from building up in the discharge and inlet area, as this may prohibit proper discharge of airflow and can cause poor performance.
- Keep the impeller inlet area clean from debris and other accumulations.
- Keep all safety shields and guards in place and in good working condition.
- Replace damaged or missing safety decals.
- Keep hands, feet and clothing away from PTO driven parts.
- Keep all guards and shields in place during operation. Disengage PTO and shut off the engine before removing guards or shields.
- Never attempt to adjust, clean or lubricate the machine while it is in operation.
- Operator should never wear loose clothing when working around PTO.
- Before starting tractor, make sure that the transmission and PTO are disengaged.
- Make sure the tractor's engine is at idle speed before engaging the PTO.
- Be sure the tractor's engine is at idle before changing the airflow of the Debris Blower Diverter.

# Control Identification



1. PTO Shaft – Transfers power from the tractor to the Debris Blower. Make sure up or down angle of PTO shaft does not exceed 15 degrees. (2 grease fittings)
2. 3-Point Hitch Pins – Mount the Debris Blower to the 3-point hitch pins.
3. Input Shaft – Driven by the PTO shaft. Always disconnect the PTO from the tractor when performing maintenance. (2 grease fittings)
4. Diverter Handle Assembly – Changes direction of discharge air flow. Make sure handle is locked into place before operating.
5. Belt Tensioner – Spring loaded and keeps the belts within proper tensioning.
6. Impeller Shaft – Belt driven by input shaft. (2 grease fittings)
7. Caster Wheels – Carry weight of machine during operation when 3-point hitch is in float position. (1 grease fitting per wheel)

**! SAFETY WARNING! !**  
Keep all safety shields in place during operation.

## Assembly

1. Remove from crate.
2. Mount Diverter Handle Assembly to the frame of the machine with the two 3/8" bolts already in the frame.
3. Connect PTO shaft to input shaft of machine, tighten set screws on shaft.
4. Mount 3-point pins on Debris Blower.
5. Mount Debris Blower to 3-point of tractor and connect PTO shaft.

### Note:

*A set of belts between the PTO shaft and the impeller shaft assembly drive the fan blades whenever the PTO drive-shaft is turning.*

*On initial operation of the Debris Blower, the **belts may shrink** and need readjustment after the first hour of use. When readjusting belt tension, use a straightedge across the faces of pulleys to make sure they are properly aligned and the belts will run true.*

### **SAFETY WARNING!**

- Keep pants and loose clothing away from PTO drive and shaft and all drive pulleys, belts and shafts.
- Never operate the Debris Blower beyond the suggested 540 PTO speed.
- Do not attempt to service machine while it is in operation.

## Operation

### **SAFETY WARNING!**

- Wear approved eye and ear protection while operating the Debris Blower.
- Keep all guards in place during operation. Never operate the Debris Blower with safety shields removed.
- Before operating the machine, check to ensure that all belt guides and tensioner are in place to prevent belts from slipping off the pulleys and systems from being accidentally engaged.
- Check inlet and discharge housings for children, pets and foreign objects before operating.
- Keep clothing and all body parts away from rotating parts. Do not wear loose fitting clothing.
- Periodically clean debris material away from the machine to lessen the possibility of fire. Always keep a fire extinguisher near the Debris Blower during operation.
- Impeller blade rotation cannot be controlled from the Debris Blower.
- Obtain and wear safety glasses when operating this machine.

### Note:

*A safe operator is one who practices safety and uses good common sense to protect himself from flying material.*

### To begin operation:

1. Mount Debris Blower to 3-point of tractor and connect PTO shaft to tractor output shaft.
  - Ensure that the PTO shaft is the correct length and angle. Contact your local dealer if you have any questions.
2. Adjust center link on tractor so that the Debris Blower is setting level at the ground surface while 3-point hitch is in FLOAT position.
3. Move Diverter Handle to the desired output direction.
4. Engage PTO lever on the tractor AT IDLE SPEED of the tractor and begin operation of the Debris Blower.
5. If the operator needs to change direction of airflow of the diverter, make sure the tractor is at idle speed.
6. If it is necessary to inspect or work on the Debris Blower, always disengage the PTO shaft and shut off the tractor engine before doing so.

### **SAFETY WARNING!**

- Belts may become severely damaged by engaging PTO shaft at high RPM.
- To avoid personal injury, always keep face and body parts away from inlet and discharge openings.
- Never leave this machine unattended.
- Make sure the tractor engine has been shut off and the PTO shaft has been disconnected before attempting any service or inspection.

- Operating with the incorrect PTO length or angle may cause harm or damage to the tractor or debris blower.

### To stop operation:

1. Move throttle on tractor to the slow position and disengage the PTO lever on the tractor.
2. Shut off the tractor engine and allow the machine to come to a complete stop.

### **SAFETY WARNING!**

- The Impeller is heavy and will continue to turn even though the operator has shut off the power source.
- Do not attempt to service or inspect the machine until you see that the shafts have stopped turning and that there is no noise coming from the machine.

## Adjustments

### Belt Tension Adjustment

- Check the condition of drive belts before each use or after every 25 hours of operation.

#### Note:

*Use only industrial V-belts. Do not use automotive belts.*

*Do not over-tighten belts. Excessive tension can cause premature bearing and belt failure.*

*Use a straightedge to check alignment across the faces of pulleys after adjusting belt tension to ensure that the belts will run true.*

### Cable Adjustment

- Check the condition of the diverter cable before each use or after every 25 hours of operation.



- **Never operate Debris Blower with out ALL GUARDS in place.**

## Service & Maintenance



- **Before servicing or inspecting the Debris Blower, make sure the power source is shut off and all moving parts have stopped.**
- **Disconnect the PTO shaft from the tractor.**
- **Always wear safety glasses and protective gloves when servicing the Debris Blower.**

### Break-in Service

After the first hour of use:

1. Check belts. Re-tension if needed.
2. Tighten set screws on bearings.
3. Check nuts, bolts and fasteners to see that they are secure.

### Lubrication

1. Lubricate grease fittings on unit after **every 15 hours** of use.
2. There are **8 grease fittings** on the unit:
  - 2 on the PTO Shaft
  - 2 on the Input Shaft
  - 2 on the Impeller Shaft
  - 1 on each Caster Wheel (2)

# Troubleshooting

## Belts:

<b>Problem:</b>	<b>What to Check:</b>
Belts Slip	<ul style="list-style-type: none"> <li>• Tension adjustment</li> <li>• Load may be excessive</li> <li>• Bearings may have seized.</li> </ul>
<b>Problem:</b>	<b>What to Check:</b>
Belts wear rapidly, jump, catch, or twist.	<ul style="list-style-type: none"> <li>• Pulleys may not be properly aligned</li> <li>• Check with straightedge across face of pulleys</li> </ul>

## Standard Torque Chart

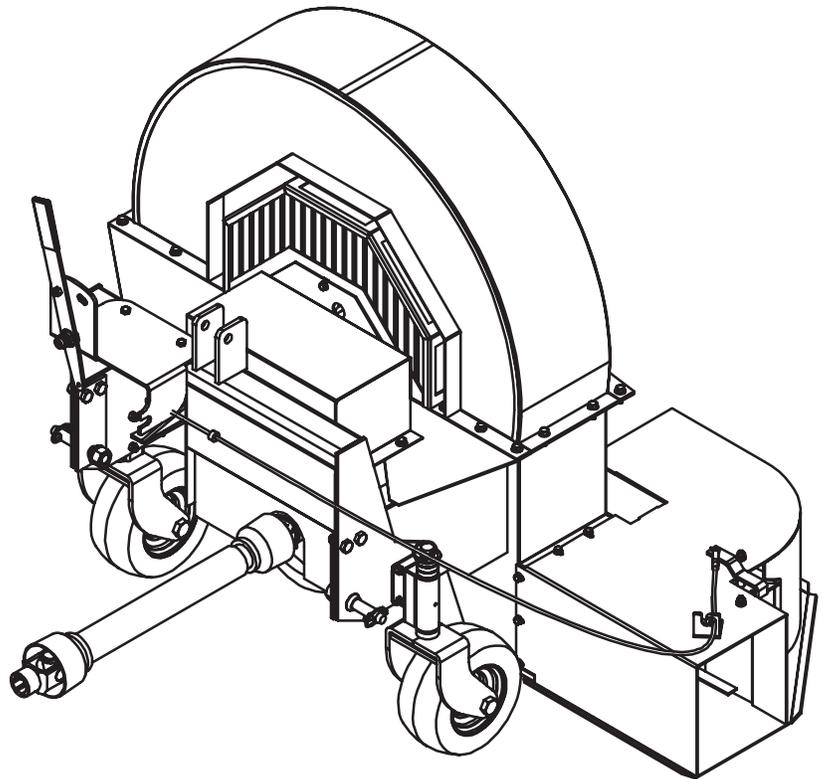
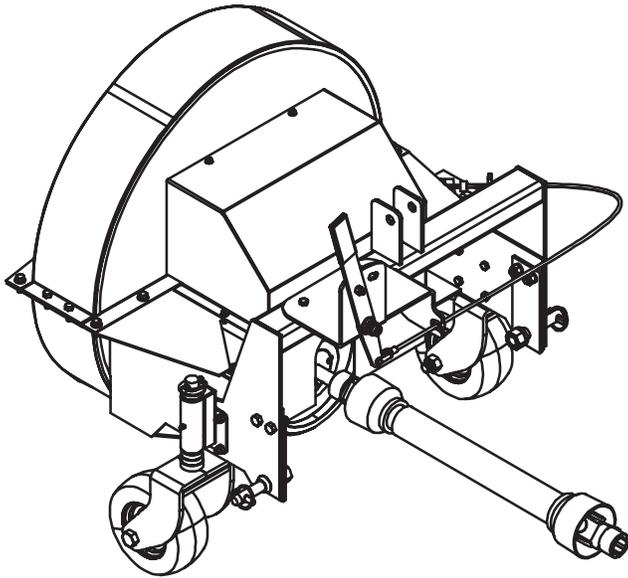
Size	In-lbs	Ft-lbs	N-M
No. 10-24	25-35	5-7	2.8-4.0
1/4 in.	60-80	18-20	7-9
5/16 in.	120-140	28-30	14-16
3/8 in.	340-360	64-74	24-27
1/2 in.		126-150	90-100

### Note:

*When tightening two or more screws on the same part, DO NOT tighten screws completely right away, or one at a time. To avoid distortion, first tighten all screws in sequence to one-third of torque value, then tighten to two-thirds of torque value, then tighten to full value.*



# ***Parts Section***





# Table of Contents

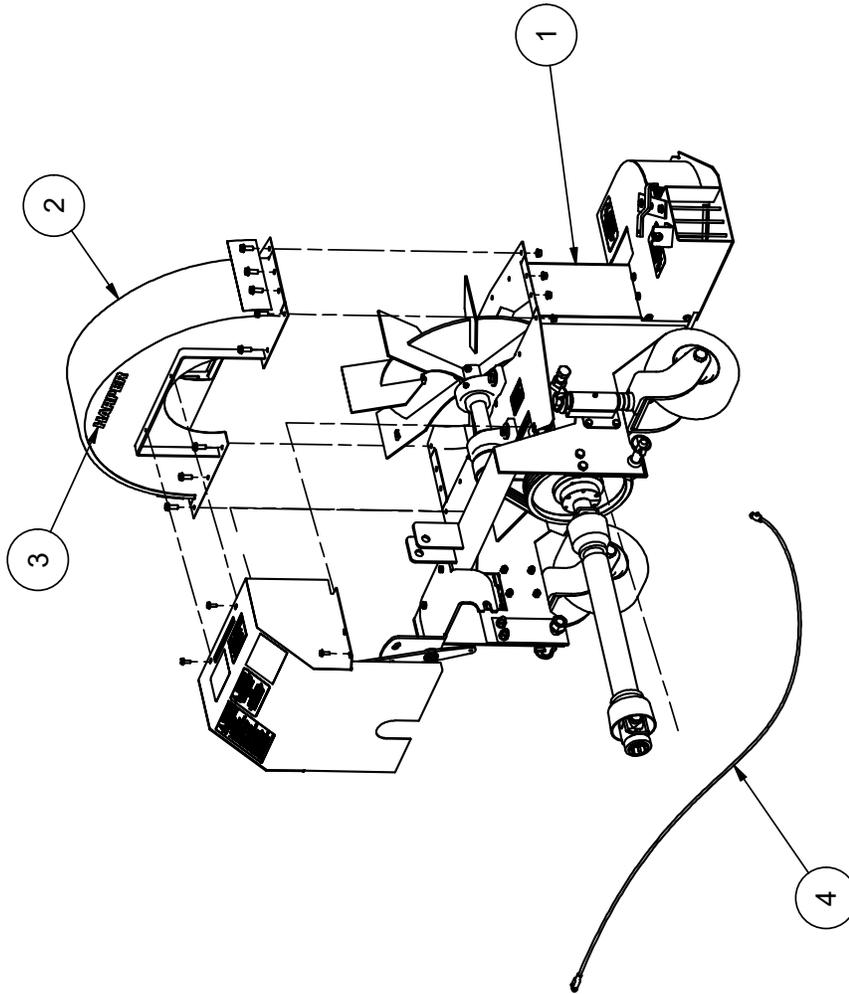
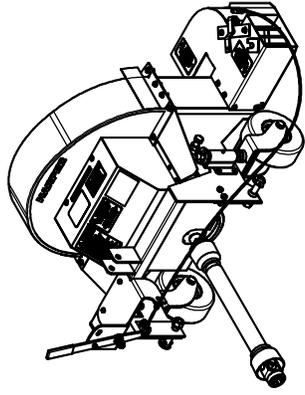
## PARTS SECTION

DB2700

Components.....	1.1
Lower Assembly.....	1.2
Discharge Assembly.....	1.3
Caster Assembly.....	1.4
Hitch Assembly.....	1.5
Diverter Handle Assembly.....	1.6
Upper Fan Cover Assembly.....	1.7
Shield w/ Decals.....	1.8
Discharge Decal Assembly.....	1.9
Decal Installation.....	1.10



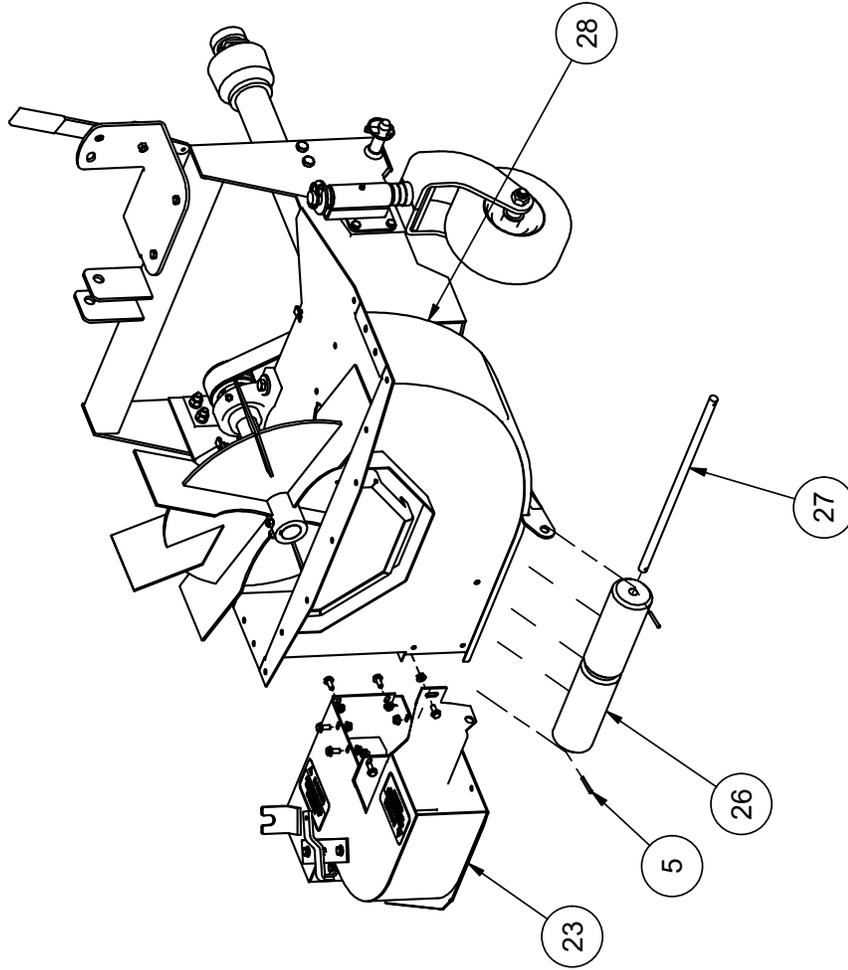
# DB2700 COMPONENTS



Parts List

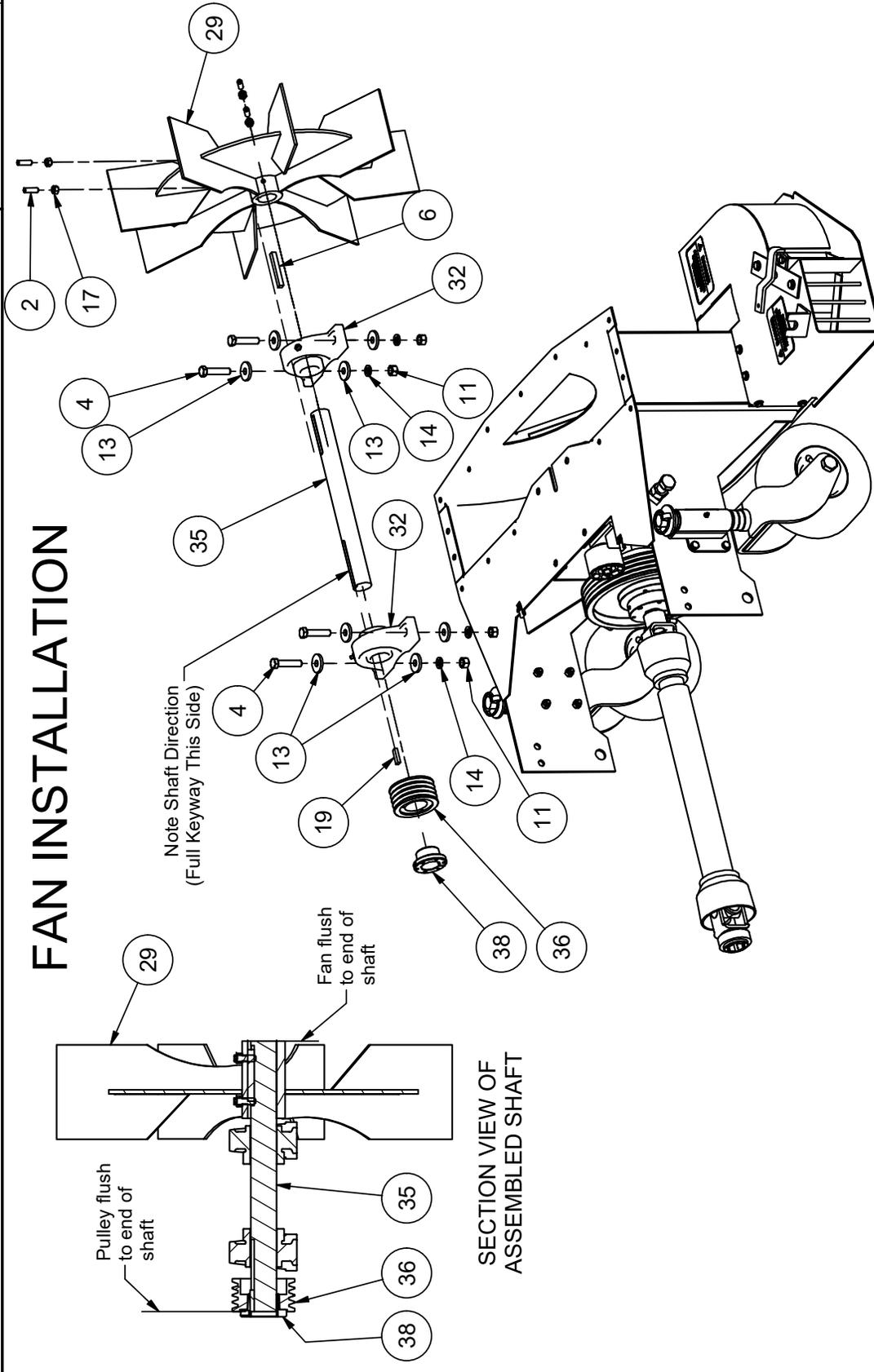
ITEM	QTY	PART #	DESCRIPTION
1	1	905150	Assembly, Lower
2	1	905154	Assembly, Upper Fan Cover
3	1	905157	Installation, Decal
4	1	955002	Assembly, Cable

# LOWER ASSEMBLY



Parts List		DESCRIPTION
ITEM	QTY	PART #
1	2	110071
2	6	110093
3	2	110107
4	4	110125
5	2	110279
6	1	110341
7	8	110425
8	4	110429
9	4	110588
10	1	110596
11	5	110610
12	8	110618
13	8	110660
14	4	110666
15	1	110713
16	1	110714
17	4	110826
18	1	111119
19	1	111200
20	2	510089
21	1	711140
22	1	740366
23	1	905151
24	2	905152
25	1	905153
26	2	910237
27	1	910856
28	1	915144
29	1	915147
30	1	915159
31	2	940009
32	2	940103
33	1	940121
34	1	940122
35	1	940129
36	1	942174
37	1	942175
38	1	942181
39	1	942182
40	1	943045

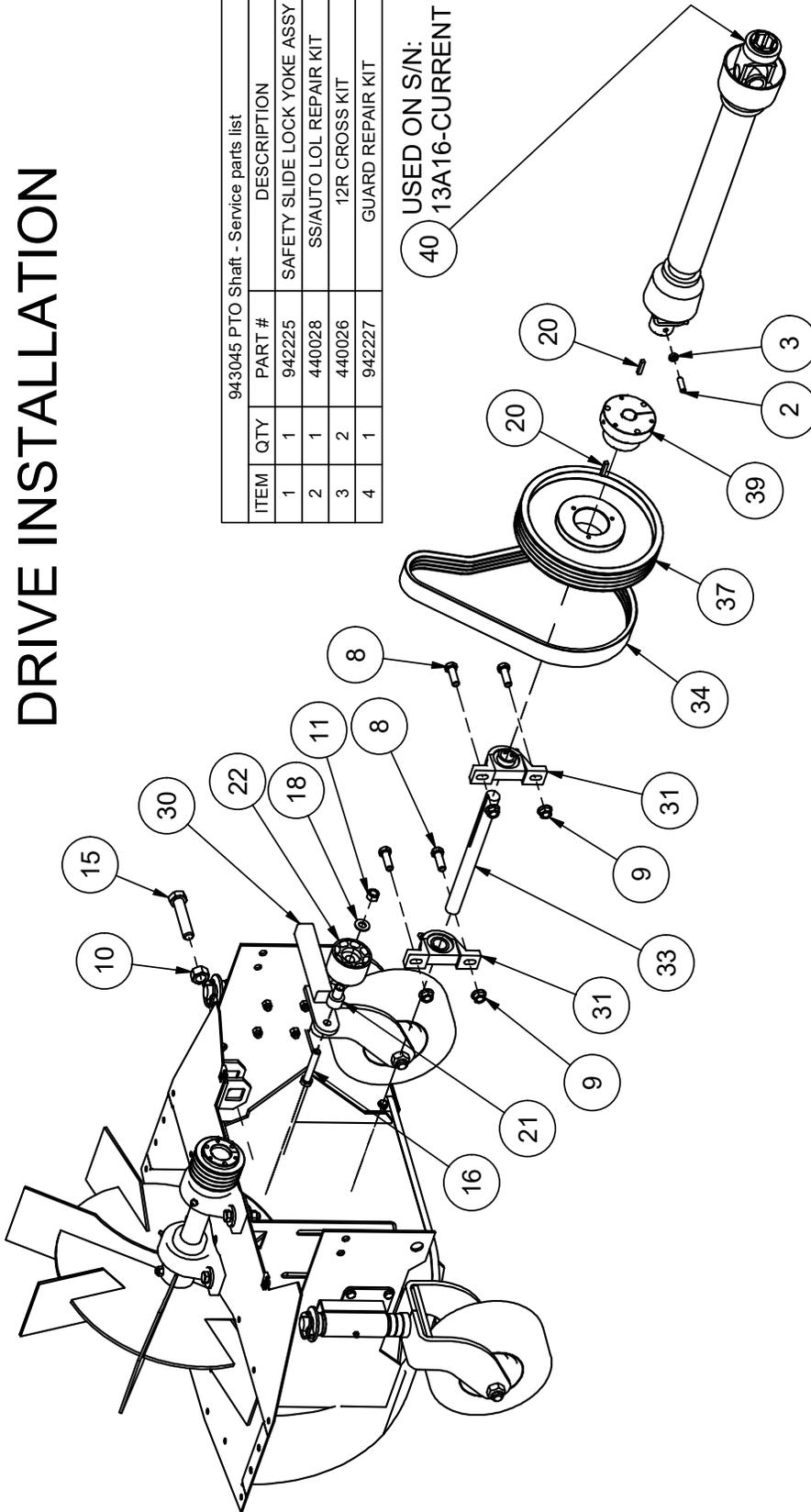
# FAN INSTALLATION



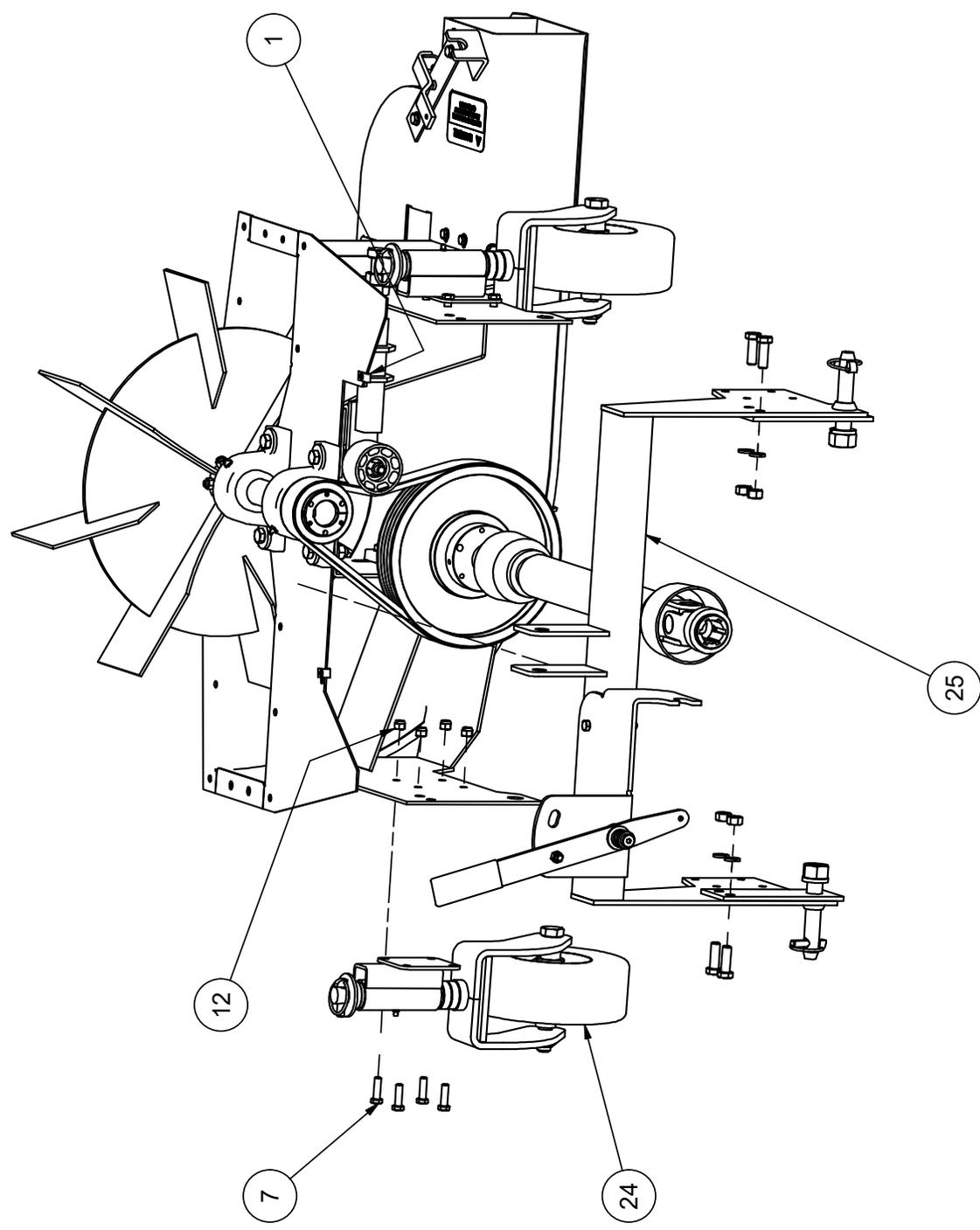
# DRIVE INSTALLATION

943045 PTO Shaft - Service parts list		
ITEM	QTY	PART # DESCRIPTION
1	1	942225 SAFETY SLIDE LOCK YOKE ASSY
2	1	440028 SS/AUTO LOL REPAIR KIT
3	2	440026 12R CROSS KIT
4	1	942227 GUARD REPAIR KIT

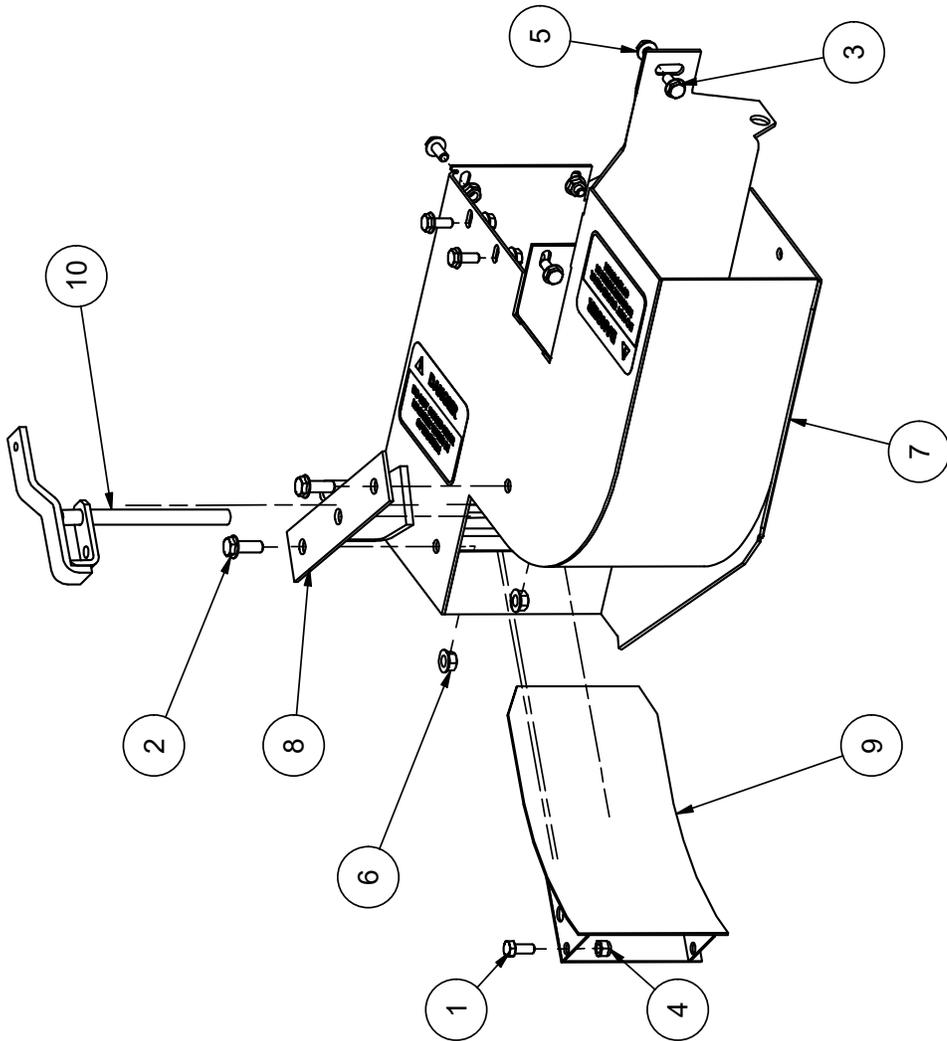
40  
USED ON S/N:  
13A16-CURRENT



# WHEEL & HITCH INSTALLATION

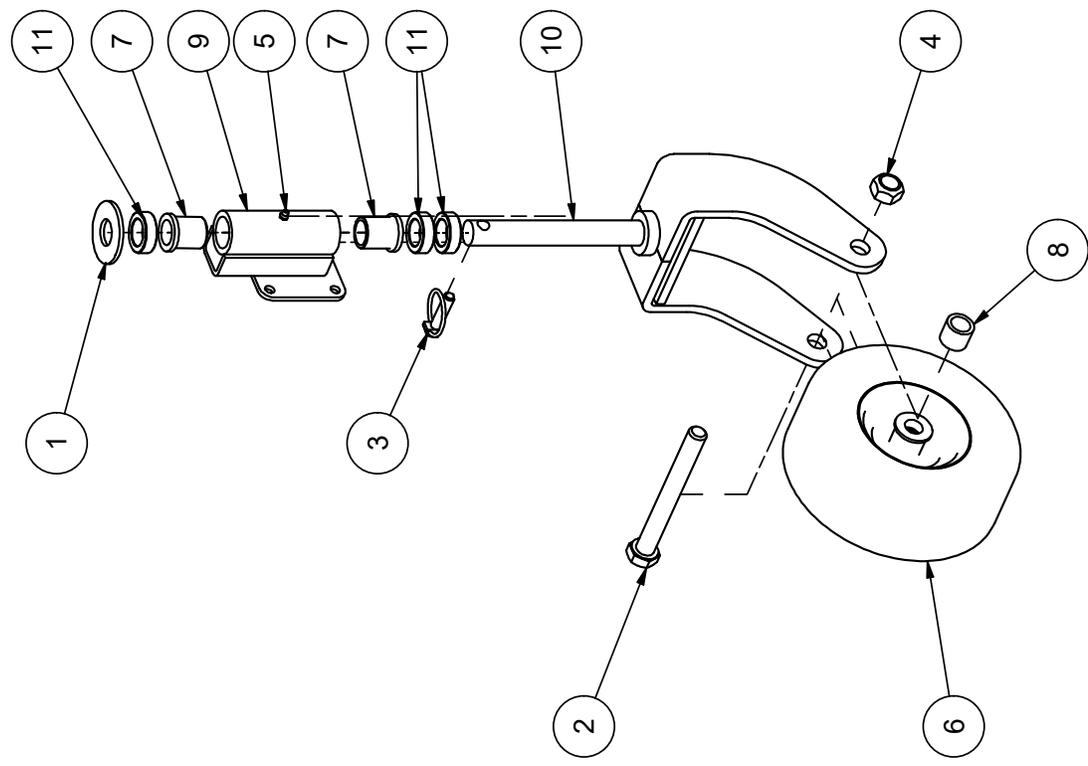


# DISCHARGE ASSEMBLY



Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	1	110422	BOLT, 5/16-18 X .75
2	2	110440	BOLT, 3/8-16 X 1, WIZ FLANGE
3	9	110444	BOLT, 5/16-18 X 0.75, WIZ FLANGE
4	1	110603	NUT, 5/16-18 LOCK (NYLON)
5	9	110606	NUT, 5/16-18 WIZ FLANGE
6	2	110645	NUT, 3/8-16 WIZ FLANGE
7	1	905156	Assembly, Discharge w/decals
8	1	910250	DIVERTER BRACKET
9	1	915148	DIVERTER GATE WELDMENT
10	1	915149	SMALL DIVERTER PIVOT WELDMENT

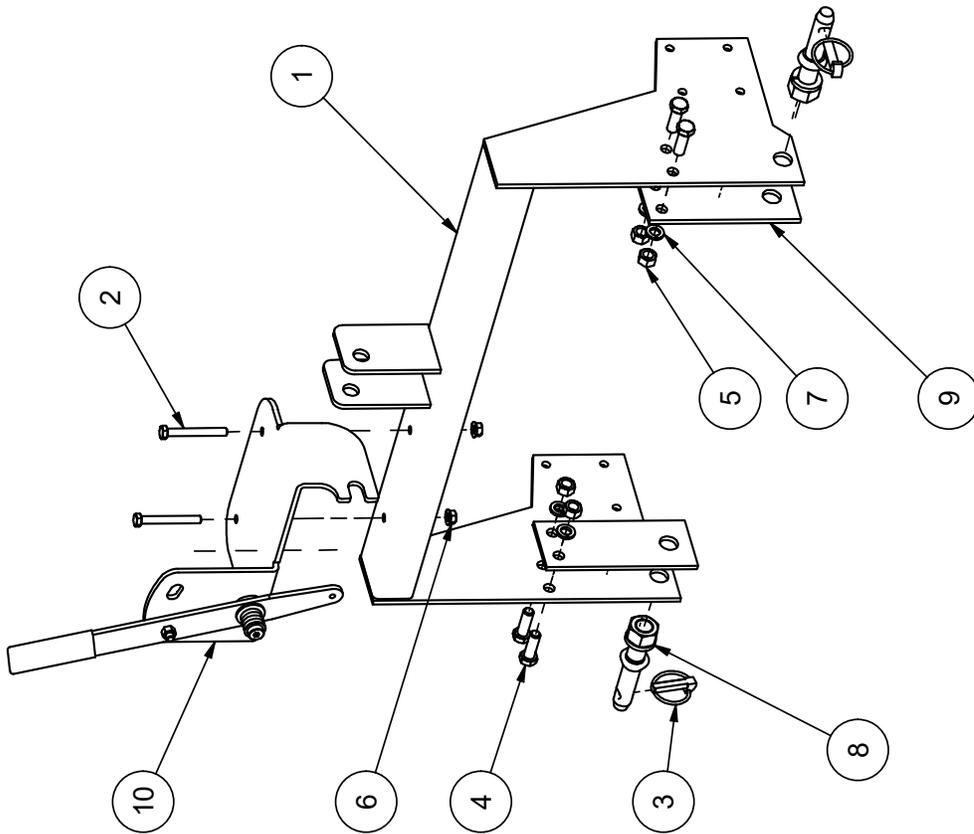
# CASTER ASSEMBLY



Parts List

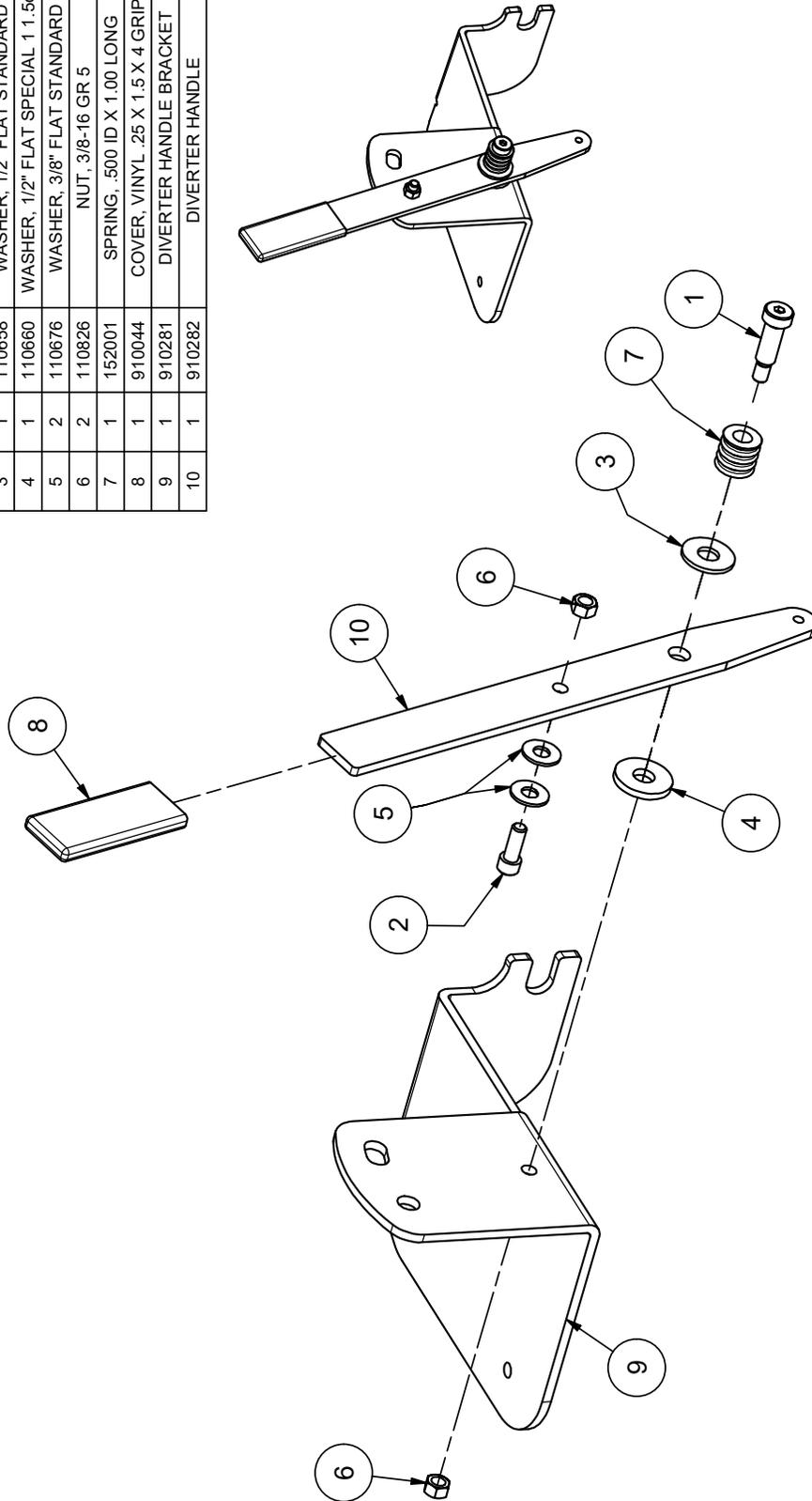
ITEM	QTY	PART #	DESCRIPTION
1	1	110038	WASHER, 1" FLAT STANDARD
2	1	110272	BOLT, 3/4-10 X 6.75, Hhcs Gr 5 Zinc
3	1	110305	Pin, Lynch 7/16 x 1 3/4
4	1	110625	NUT, 3/4-10, UNITORQUE LOCK
5	1	510174	GREASE ZERK, 1/4-28 ST
6	1	510237	CASTER WHEEL ASSY, 9 X 3.5-4 NHS, SMOOTH
7	2	800124	BUSHING, MFI-1620-24
8	2	910865	SPACER, 1.125 X .812 X .9375
9	1	915103	CASTER MOUNTING WELDMENT
10	1	915104	CASTER YOKE WELD ASSY
11	3	950001	SPACER

# HITCH ASSEMBLY



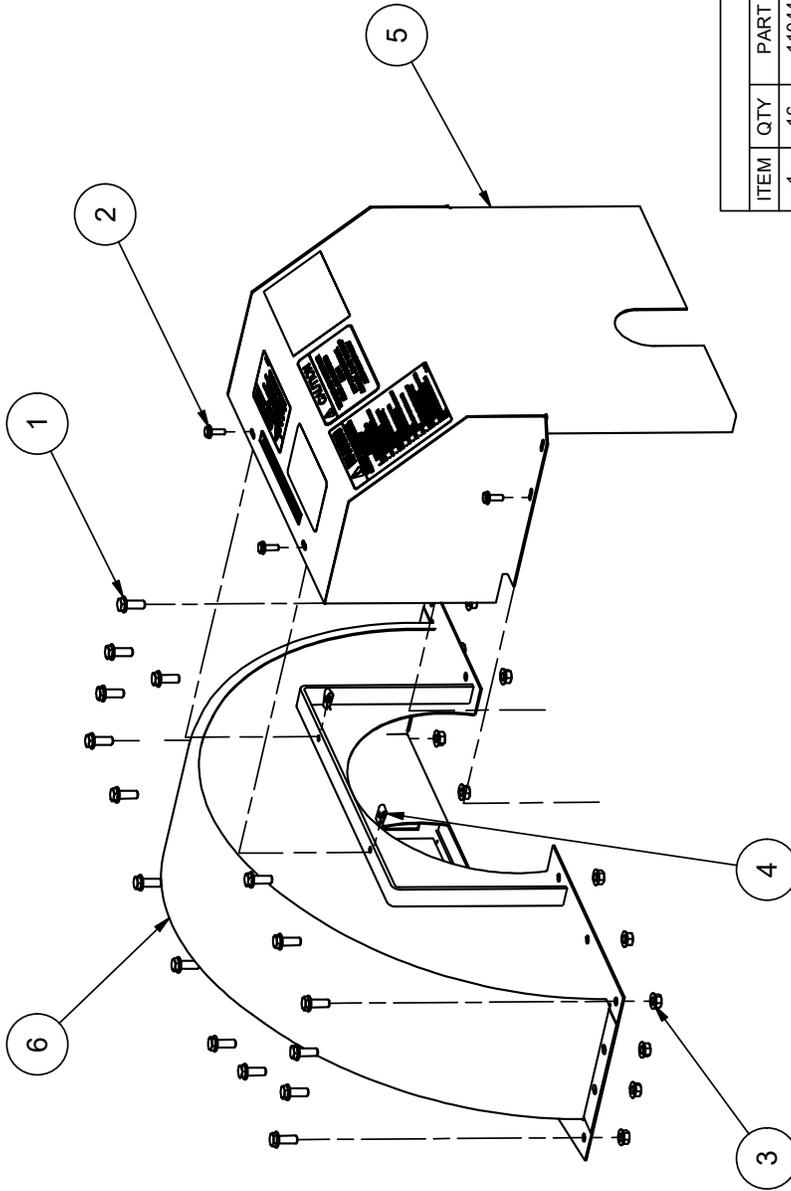
Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	1	915152	SMALL HITCH WELDMENT
2	2	110015	BOLT, 3/8-16 X 3.0
3	2	110305	Pin, Lynch 7/16 x 1 3/4
4	4	110429	BOLT, 1/2-13 X 1.5
5	4	110610	NUT, 1/2-13
6	2	110645	NUT, 3/8-16 WIZ FLANGE
7	4	110666	WASHER, 1/2" LOCK
8	2	910002	3-Point Pin W/ Hardware
9	2	910204	HITCH STIFFENER
10	1	915141	DIVERTER HANDLE ASSY

Parts List		DESCRIPTION
ITEM	QTY	PART #
1	1	110062
2	1	110395
3	1	110658
4	1	110660
5	2	110676
6	2	110826
7	1	152001
8	1	910044
9	1	910281
10	1	910282



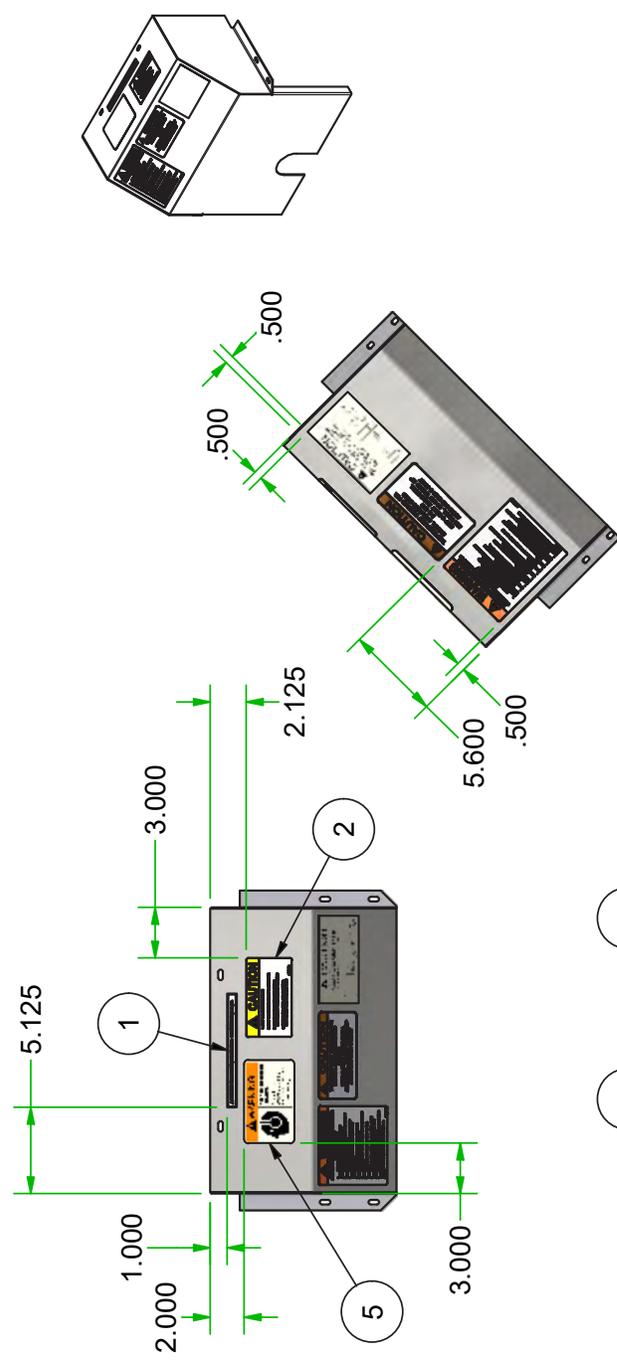
# DIVERTER HANDLE ASSEMBLY

# UPPER FAN COVER ASSEMBLY

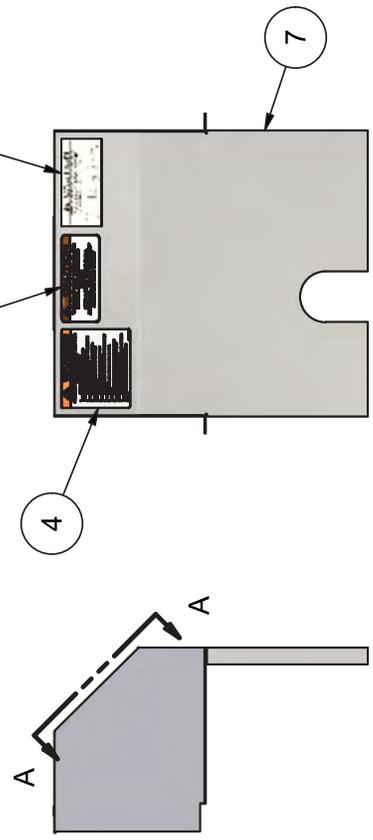


Parts List

ITEM	QTY	PART #	DESCRIPTION
1	16	110440	BOLT, 3/8-16 X 1, WIZ FLANGE
2	4	110468	BOLT, 1/4-20 X 0.75, WIZ FLANGE
3	16	110645	NUT, 3/8-16 WIZ FLANGE
4	2	110712	NUT, 1/4-20 U-TYPE, .18-.19 X .375
5	1	905155	Assembly, Guard w/decals
6	1	915145	HOOD



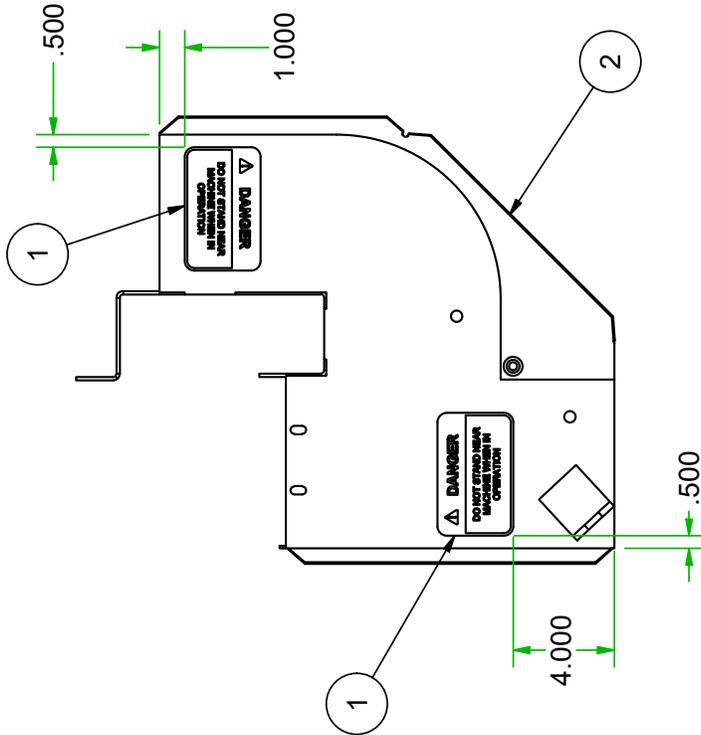
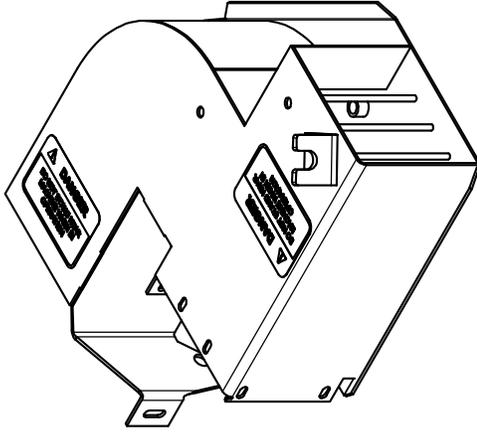
**SECTION A-A  
SCALE .1**



Parts List

ITEM	QTY	PART #	DESCRIPTION
1	1	202134	Decal, Prop 65, Short Form
2	1	900008	DECAL, CAUTION
3	1	902001	DECAL, CAUTION 540 RPM
4	1	902060	DECAL, SAFE OPERATING
5	1	902061	DECAL, HEARING PROTECTION
6	1	902150	DECAL, PTO SHAFT
7	1	915157	SHIELD WELDMENT

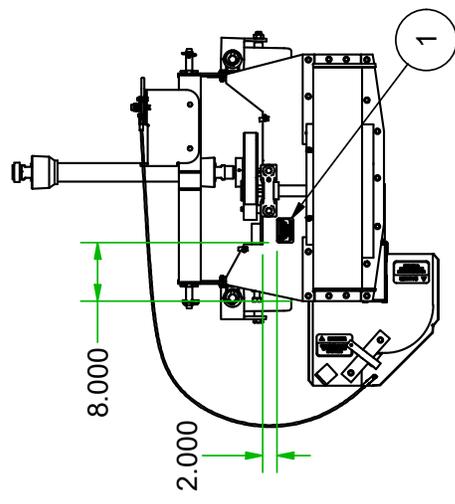
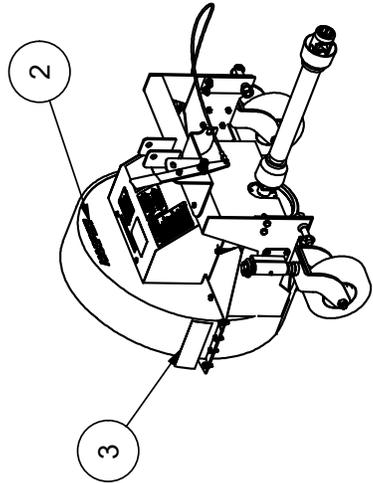
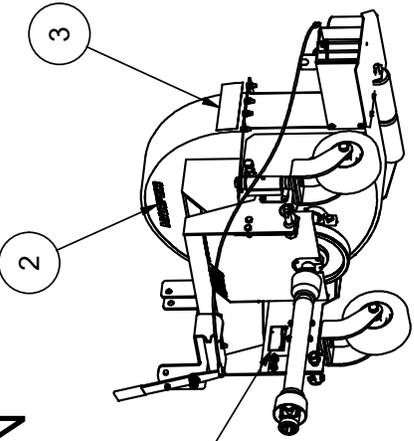
# DISCHARGE DECAL ASSEMBLY



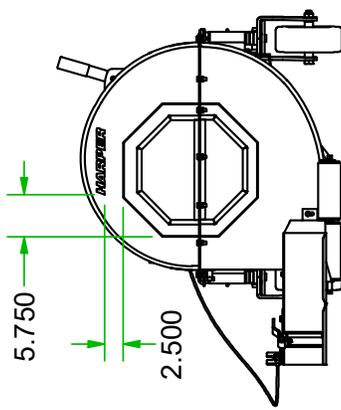
Parts List

ITEM	QTY	PART #	DESCRIPTION
1	2	500036	DECAL, DO NOT STAND
2	1	915146	DISCHARGE

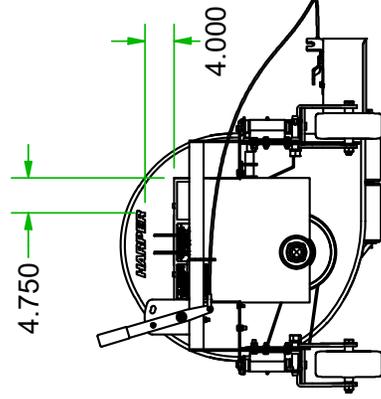
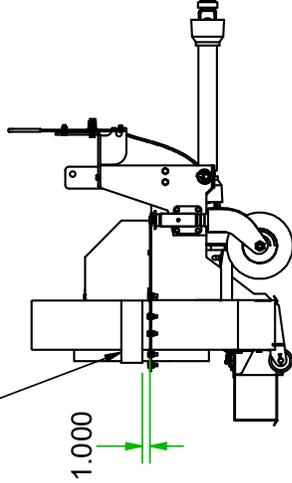
# DECAL INSTALLATION



GUARD NOT SHOWN



TRIM 902198 DECAL TO FIT ON FAN COVER



Parts List

ITEM	QTY	PART #	DESCRIPTION
1	1	400014	DECAL, SHIELD REMOVED
2	2	902196	Decal, Harper, Black, 9.00"
3	2	902198	DECAL, DEBRIS BLOWER LOGO
4	1	902240	Plate, Serial Number, Harper Turf, Blue

## NOTES

Harper Industries, Inc.  
151 E. Highway 160  
Harper, KS 67058

Telephone: 620-896-7381  
Toll-Free: 800-835-1042  
Fax: 620-896-7129

Website: [www.harperindustries.com](http://www.harperindustries.com)

E-mail: [info@harperindustries.com](mailto:info@harperindustries.com)

---

**HARPER**  
TURF EQUIPMENT

**Debris Blower**