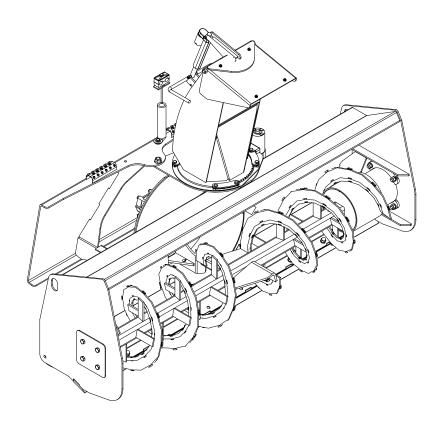


OPERATOR'S AND PARTS MANUAL

HYDRAULIC SNOW BLOWER



The Power of Combined Excellence



| SERIAL NUMBER: | |
|----------------|--|
| | |

Manual Number: MR45576

Models:

STD: LAF6748 & 11048

STD: 11005, 11006, 11008, 11007, 11060,

11072, 11078 & 11084

HF: LAF6774, 11009, LAF6786, LAF6798

11072, 11078, 11084 & 11096

Serial Number 0945200 and Up

Rev. 3

MODEL NUMBER:

Notes

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PREFACE

GENERAL INFORMATION

This product was carefully designed and manufactured to give you many years of dependable service. Only minor maintenance (such as cleaning and lubricating) is required to keep it in top working condition. Be sure to observe all maintenance procedures and safety precautions in this manual and on any safety decals located on the product and on any equipment on which the attachment is mounted.

WARNING!



Never let anyone operate this unit without reading the "Safety Precautions" and "Operating Instructions" sections of this manual. Always choose hard, level ground to park the vehicle on and set the brake so the unit cannot roll.

Unless noted otherwise, right and left sides are determined from the operator's control position when facing the attachment.

NOTE: The illustrations and data used in this manual were current (according to the information available to us) at the time of printing, however, we reserve the right to redesign and change the attachment as may be necessary without notification.

BEFORE OPERATION

The primary responsibility for safety with equipment falls to the operator. Make sure the equipment is operated only by trained individuals that have read and understand this manual. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or manufacturer to obtain further assistance. Keep this manual available for reference. Provide this manual to any new owners and/or operator's

SAFETY ALERT SYMBOL



This is the "Safety Alert Symbol" used by this industry. This symbol is used to warn of possible injury. Be sure to read all warnings carefully. They are included for your safety and the safety of others working with you.

SERVICE

Use only manufacturer replacement parts. Substitute parts may not meet the required standards. Record the model and serial number of your unit on the cover of this manual. The parts department needs this information to insure that you receive the correct parts.

SOUND AND VIBRATION

"Sound pressure levels and vibration data for this attachment are influenced by many different parameters; some items are listed below (not inclusive):

- prime mover type, age, condition, with or without cab enclosure and configuration
- · operator training, behavior, stress level
- job site organization, working material condition, environment

Based on the uncertainty of the prime mover, operator, and job site, it is impossible to get precise machine and operator sound pressure levels, or vibration levels for this attachment."

SAFETY STATEMENTS



THIS SYMBOL BY ITSELF OR WITH A WARNING WORD THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY OR THE SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.

DANGER THIS SIGNAL WORD IS USED WHERE SERIOUS INJURY OR DEATH WILL RESULT IF THE INSTRUCTIONS ARE NOT FOLLOWED PROPERLY.

WARNING THIS SIGNAL WORD IS USED WHERE SERIOUS INJURY OR DEATH COULD RESULT IF THE INSTRUCTIONS ARE NOT FOLLOWED PROPERLY.

CAUTION THIS SIGNAL WORD IS USED WHERE MINOR INJURY COULD RESULT IF THE INSTRUCTIONS ARE NOT FOLLOWED PROPERLY.

NOTICE NOTICE INDICATES A PROPERTY DAMAGE MESSAGE.

GENERAL SAFETY PRECAUTIONS

WARNING! READ MANUAL PRIOR TO INSTALLATION



Improper installation, operation, or maintenance of this equipment could result in serious injury or death. Operators and maintenance personnel should read this manual, as well as all manuals related to this equipment and the prime mover thoroughly before beginning installation, operation, or maintenance. FOLLOW ALL SAFETY INSTRUCTIONS IN THIS MANUAL AND THE PRIME MOVER'S MANUAL(S).



READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals prior to operating or working on this equipment. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.



KNOW YOUR EQUIPMENT

Know your equipment's capabilities, dimensions and operations before operating. Visually inspect your equipment before you start, and never operate equipment that is not in proper working order with all safety devices intact. Check all hardware to ensure it is tight. Make certain that all locking pins, latches, and connection devices are properly installed and secured. Remove and replace any damaged, fatigued, or excessively worn parts. Make certain all safety decals are in place and are legible. Keep decals clean, and replace them if they become worn and hard to read.

GENERAL SAFETY PRECAUTIONS

WARNING! PROTECT AGAINST FLYING DEBRIS



Always wear proper safety glasses, goggles or a face shield when driving pins in or out, or when any operation causes dust, flying debris, or any other hazardous material.

WARNING! LOWER OR SUPPORT RAISED EQUIPMENT



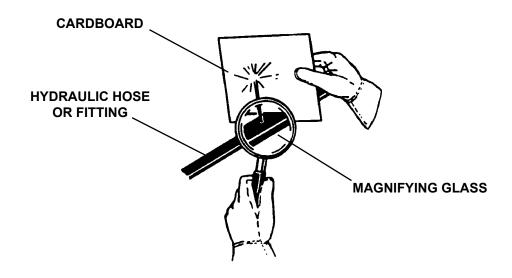
Do not work under raised booms without supporting them. Do not use support material made of concrete blocks, logs, buckets, barrels or any other material that could suddenly collapse or shift positions. Make sure support material is solid, not decayed, warped, twisted, or tapered. Lower booms to ground level or onto blocks. Lower booms and attachments to the ground before leaving the cab or operator's station.

WARNING! USE CARE WITH HYDRAULIC FLUID PRESSURE



Hydraulic fluid under pressure can penetrate the skin and cause serious injury or death. Hydraulic leaks under pressure may not be visible. Before connecting or disconnecting hydraulic hoses, read your prime movers operator's manual for detailed instructions on connecting and disconnecting hydraulic hoses or fittings.

- Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities.
- If injured by injected fluid, see a doctor at once. If your doctor is not familiar with this type of injury, ask him to research immediately to determine proper treatment.
- Wear safety glasses, protective clothing, and use a sound piece of cardboard or wood when searching for hydraulic leaks. DO NOT USE YOUR HANDS! SEE ILLUSTRATION.



GENERAL SAFETY PRECAUTIONS

WARNING! DO NOT MODIFY MACHINE OR ATTACHMENTS



Modifications may weaken the integrity of the attachment and may impair the function, safety, life, and performance of the attachment. When making repairs, use only the manufacturer's genuine parts, following authorized instructions. Other parts may be substandard in fit and quality. Never modify any ROPS (Roll Over Protection Structure) or FOPS (Falling Object Protective Structure) equipment or device. Any modifications must be authorized in writing by the manufacturer.

WARNING! SAFELY MAINTAIN AND REPAIR EQUIPMENT



- Do not wear loose clothing, or any accessories that can catch in moving parts.
 If you have long hair, cover or secure it so that it does not become entangled in the equipment.
- · Work on a level surface in a well-lit area.
- Use properly grounded electrical outlets and tools.
- Use the correct tool for the job at hand. Make sure they are in good condition for the task required.
- Wear the protective equipment specified by the tool manufacturer.

WARNING! SAFELY OPERATE EQUIPMENT



Do not operate equipment until you are completely trained by a qualified operator in how to use the controls, know its capabilities, dimensions, and all safety requirements. See your machine's manual for these instructions.

- Keep all step plates, grab bars, pedals, and controls free of dirt, grease, debris, and oil.
- Never allow anyone to be around the equipment when it is operating.
- Do not allow riders on the attachment or the prime mover.
- Do not operate the equipment from anywhere other than the correct operators position.
- Never leave equipment unattended with the engine running or with this attachment in a raised position.
- Do not alter or remove any safety feature from the prime mover or this attachment.
- Know your work site safety rules as well as traffic rules and flow. When in doubt on any safety issue, contact your supervisor or safety coordinator for an explanation.

EQUIPMENT SAFETY PRECAUTIONS

WARNING!

REMOVE PAINT BEFORE WELDING OR HEATING.



Hazardous fumes/dust can be generated when paint is heated by welding, soldering or using a torch. Do all work outside or in a well ventilated area and dispose of paint and solvent properly. Remove paint before welding or heating.

When sanding or grinding paint, avoid breathing the dust. Wear an approved respirator. If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

WARNING! END OF LIFE DISPOSAL.



At the completion of the useful life of the unit, drain all fluids and dismantle by separating the different materials (rubber, steel, plastic, etc.). Follow all federal, state and local regulations for recycling and disposal of the fluid and components.

WARNING! KNOW WHERE UTILITIES ARE



Observe overhead electrical and other utility lines. Be sure equipment will clear them. When digging, call your local utilities for location of buried utility lines, gas, water, and sewer, as well as any other hazard you may encounter.

DANGER! ROTATING OBJECTS



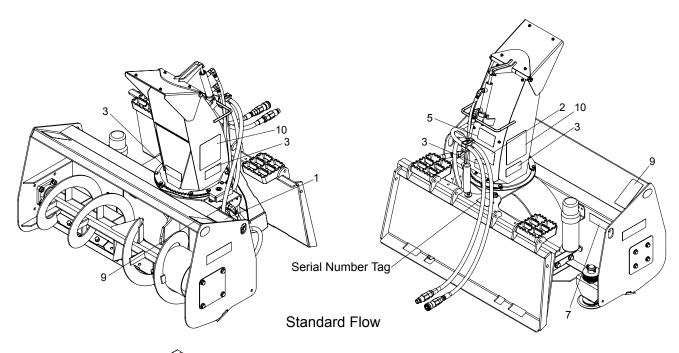
- Never allow anyone to reach into, kick into, or otherwise come in contact with a
 rotating auger or with a non-rotating clogged auger. The auger can crush and/or
 dismember. Keep everyone clear of the auger until the prime mover engine is off and
 the hydraulic pressure has been relieved.
- Never allow anyone to reach into the chute, force objects (i.e. bars, poles, etc.) down
 the chute, kick into the fan, or otherwise come in contact with a rotating fan or with
 a non-rotating clogged fan. The fan can throw objects at a lethal speed and can
 dismember. Keep everyone clear of the fan until the prime mover engine is off and the
 hydraulic pressure has been relieved.

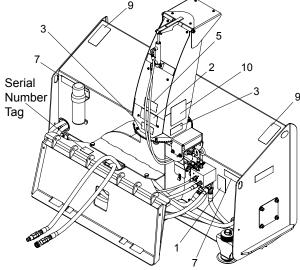
CAUTION! AVOID ELECTRICAL SHOCK



- To avoid electrical shock during the wiring harness installation, remove the ground cable from the battery of your prime mover.
- Be aware that turning off the prime mover key <u>does not</u> cut the power to the chute rotation motor or to the chute deflector actuator. With the switches for these devices being powered 100% of the time, care must be taken to not engage these switches:
 - accidentally at any time, especially when entering or leaving the prime mover operator's position, or
 - when others are working on or near the actuator, the deflector, the chute, or any other part of this product that could cause personal injury if the switch or switches are engaged.
- Avoid pinch points and be aware of rotating parts when manually turning the fan or auger.

SAFETY DECAL LOCATIONS





Item Part Qty Description

| 1. | 50-0724 | 1 | Label, Warning, High Pressure Fluid |
|-----|----------|---|-------------------------------------|
| 2. | 50-0727 | 1 | Label, Warning, Flying Objects |
| 3. | 50-0737 | 4 | Label, Warning, Pinch Point Hazard |
| 5. | 50-10017 | 1 | Label, Warning Avoid Serious Injury |
| 7. | RDL3131 | 2 | Red Reflective Tape, 2 x 6 |
| 9. | RDL3161 | 2 | Warning, Auger |
| 10. | RDL3163 | 2 | Safety Sign Danger Rotating Fan |

High Flow

INSTRUCTIONS

- Keep all safety signs clean and legible.
- Replace all missing, illegible, or damaged safety signs.
- Replacement parts for parts with safety signs attached must also have safety signs attached.
- Safety signs are available, free of charge, from your dealer or from FFC.

PLACEMENT OR REPLACEMENT OF SAFETY SIGNS

- 1. Clean the area of application with non-flammable solvent, and then wash the same area with soap and water.
- 2. Allow the surface to fully dry.
- 3. Remove the backing from the safety sign, exposing the adhesive surface.
- 4. Apply the safety sign to the position shown in the diagram above and smooth out any bubbles.

SAFETY DECALS



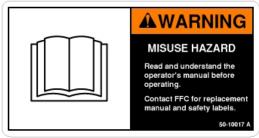
1. 50-0724 WARNING! HIGH PRESSURE FLUID



2. 50-0727 WARNING! FLYING OBJECTS



3. 50-0737 WARNING! PINCH POINT



5. 50-010017 WARNING! READ MANUAL



7. RDL3131 RED REFLECTIVE MARKER



9. RDL3161 DANGER! ROTATING AUGER



10. RDL3163 DANGER! ROTATING FAN

INSTALLATION & SET-UP

WARNING! READ MANUAL PRIOR TO INSTALLATION



Improper installation, operation, or maintenance of this equipment could result in serious injury or death. Operators and maintenance personnel should read this manual, as well as all manuals related to this equipment and the prime mover thoroughly before beginning installation, operation, or maintenance. FOLLOW ALL SAFETY INSTRUCTIONS IN THIS MANUAL AND THE PRIME MOVER'S MANUAL(S).

- 1. Place this product on a firm, level surface that is large enough to safely accommodate this product, your prime mover and all workers involved in the mounting process.
- Refer to the operator's manual(s) for your prime mover, loader, and quick-attach and follow the 2. mounting instructions contained therein.
- Carefully raise the loader and cycle the tilt cylinders to check clearances and to verify that all 3. mounting procedures have been successfully completed.

IMPORTANT Lubricate all grease fittings before connecting this product to your prime mover's hydraulic system. Refer to HYDRAULIC SNOW BLOWER MAINTENANCE and follow the instructions

ELECTRIC ACTUATOR AND WIRING HARNESS INSTALLATION

MATERIALS NEEDED: Nylon cable ties

- Park your prime mover on a level surface with this product properly attached. 1.
- 2. Place your prime mover's transmission in "Park" and engage the parking brake.
- 3. Lower this product onto the level surface.
- 4. Shut off your prime movers engine, remove the starter key, wait for all moving parts to come to a stop, and relieve all pressure in the hydraulic lines.
- 5. Remove the shipping material holding the top of the electric actuator to the chute and remover the bolt and nut from the deflector's actuator connection point. Secure the top of the actuator to the deflector using that bolt and nut.

(For units that are plugged in directly to the battery, continue with steps 6 thru 16.)

6. Attach the control box to the left side screen of your prime mover's roll-over protective structure (ROPS). Use the magnet on back of the control box to secure the control box so that the box is flat against the screen, the toggle switches are on the top, and the wiring harness cables are on the bottom.

WARNING! Failure to obey the following procedures could result in death or serious injury.



Before doing any work on your prime mover's battery, read and understand all prime mover instructions and safety signs for your prime mover's electrical system. Pay special attention to hazard avoidance and remedial action related to explosive gas and acid.

INSTALLATION & SET-UP

CAUTION! Failure to obey the following procedures may result in personal injury.



- To avoid electrical shock during the wiring harness installation, remove the ground cable from the battery of your prime mover.
- 7. Remove the ground cable from the negative (-) post of your prime mover's battery.
- 8. Remove the nut from the **POSITIVE** (+) cable clamp on the battery and slide the **RED** wire ring terminal from the 9" wiring harness cable over the positive (+) cable clamp bolt. Secure the ring terminal with the nut.
- 9. Remove the nut from the **NEGATIVE** (-) cable clamp on the ground cable and slide the **BLACK** wire ring terminal from the 6' wiring harness cable over the negative (-) cable clamp bolt.
- 10. Reinstall the ground cable on the negative post of the battery and secure the ring terminal and the ground cable with the nut removed in the previous step.
- Secure the 9' wiring harness cable from the battery to the control box with your nylon cable ties. 11.
- Feed the 16' wiring harness cable: 12.
 - a) back to the left-rear area of your prime mover,
 - b) past the loader arm's rear hinge point by following the hydraulic hoses where possible, and
 - c) down the loader arm following the hydraulic lines.
- Use your nylon cable ties to secure the 16' cable's female connector to the hydraulic lines next to 13. the auxiliary hydraulic quick couplers.
- 14. Straighten the 16' cable and use your cable ties to secure the cable to the hydraulic lines back to the loader arm hinge point.
- 15. Allow sufficient slack in the cable at the hinge point to provide for a full range of motion of the loader arms. Use your nylon cable ties to secure the cable to the loader frame below the hinge point and back to the control box.
- Connect the male connector on the actuator cable to the female connector on the loader arm. 16.

HYDRAULIC SNOW BLOWER HYDRAULIC CONNECTION



READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals before beginning any Snow Blower hydraulic connection. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.

- 1. Disconnect the hydraulic hose quick couplers from one another and attach the quick couplers to your prime mover as per the instructions in your prime mover's operator's manual. (Also see <u>Hydraulic Hose Connections</u> in the SERVICE section.)
- 2. Carefully raise the loader and cycle the tilt cylinders to check hose clearances and to check for any interference. Operate the chute and deflector on this product to make the same checks.
- 3. Cycle the hydraulic cylinder(s) on this product several times from fully retracted to fully extended until all air has been completely removed from the cylinder(s).

WARNING! Do not lock the auxiliary hydraulics of your prime mover in the "ON" position. Failure to obey this warning could result in death or serious injury.



INSTALLATION & SET-UP



READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals before beginning any Snow Blower setup. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.

SKID SHOE ADJUSTMENT

Determine what type of surface is beneath the snow where your Hydraulic Snow Blower is being operated.

- If the surface is hard and smooth, like concrete or asphalt, the skid shoe placement as shipped from the factory (i.e. in their highest position) is correct.
- If the surface is soft or uneven, then a lower position should be used.

Changing the position of the skid shoes should be performed as follows:

- 1. Park your prime mover on a level surface with this product properly attached.
- 2. Place your prime mover's transmission in "Park" and engage the parking brake.
- 3. Lower this product's cutting edge onto wood or steel blocking that is adequate to safely hold the base of the skid shoes 2.5" to 3" off of the level surface OR tilt the snow blower forward (keeping the loader arms locked to the attachment mounting plate), holding the skid shoes 2.5" to 3" off the ground.
- 4. Shut off your prime mover's engine, remove the starter key, wait for all moving parts to come to a stop, and relieve all pressure in the hydraulic lines.

For the standard flow model (LAF6748):

- 5. Loosen the two nuts and remove the two bolts that secure one of the skid shoes.
- 6. Lower the skid shoe 1" or 2", which ever is appropriate for the surface beneath the snow, and re-secure the skid shoe with the two bolts and nuts.
- 7. Repeat for the other skid shoe.

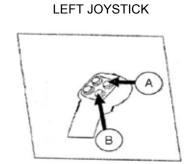
For the standard flow models (11005, 11006, 11008 and 11007) and the high flow models (LAF6774, 11009, LAF6786, and LAF6798):

- 5. Remove the lynch pin that secures the skid shoe.
- 6. Adjust the positioning and/or quantity of the machinery bushings to raise or lower the skid shoe. Re-secure the skid shoe with the lynch pin at the desired height.
- 7. Repeat for the other skid shoe.

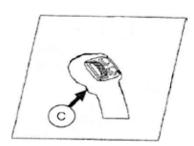
JOY STICK ILLUSTRATIONS

Caterpillar Joy Stick

Deflector UP: Button A
Deflector DOWN: Button B
Chute Rotation RIGHT: Button C
Chute Rotation LEFT: Button D



RIGHT JOYSTICK

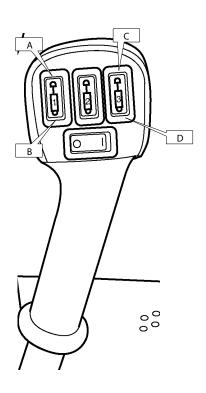




Gehl Joy Stick

Deflector UP: Button A
Deflector DOWN: Button B
Chute Rotation RIGHT: Button C
Chute Rotation LEFT: Button D

JOY STICK ILLUSTRATIONS

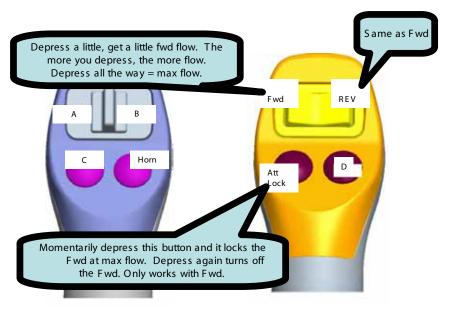


Case/New Holland Joy Stick

Deflector UP: Button A
Deflector DOWN: Button B
Chute Rotation RIGHT: Button C
Chute Rotation LEFT: Button D

Komatsu Joy Stick

Deflector UP: Button A
Deflector DOWN: Button B
Chute Rotation RIGHT: Button C
Chute Rotation LEFT: Button D



Left Joystick

Right Joys tick

Intended Use

This snow blower has been designed and built to push loose snow. Use in any other way is considered contrary to the intended use. Compliance with and strict adherence to operation, service and repair conditions as specified by the manufacturer, are also essential elements



READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals prior to operating or working on this equipment. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.

DANGER!

Failure to obey the following procedures WILL result in death or serious injury.



- Never allow anyone to reach into, kick into, or otherwise come in contact with a rotating auger or with a non-rotating clogged auger. The auger can crush and/or dismember. Keep everyone clear of the auger until the prime mover engine is off and the hydraulic pressure has been relieved.
- Never allow anyone to reach into the chute, force objects (i.e. bars, poles, etc.) down the chute, kick into the fan, or otherwise come in contact with a rotating fan or with a non-rotating clogged fan. The fan can throw objects at a lethal speed and can dismember. Keep everyone clear of the fan until the prime mover engine is off and the hydraulic pressure has been relieved.

WARNING! Failure to obey the following procedures could result in death or serious injury.



- Never place any object (i.e. bar, pole, stick, etc.) down the chute until the prime mover engine is off and the hydraulic pressure has been relieved.
- Do not operate this product until all others are clear of the entire discharge area. Foreign objects and pieces of ice are generally thrown farther than snow. High Flow Snow Blowers are capable of throwing material up to 45 feet.
- Do not operate this product when blowing or thrown snow restricts visibility.
- Do not lock the auxiliary hydraulics in the "ON" position.
- Never lift this product (a.) above the operator's eye level or (b.) to a height where visibility is obstructed, whichever is lower.

CAUTION!

Failure to obey the following procedures may result in personal injury.



- Be aware that turning off the power unit key does not cut the power to the winch or to the actuator. With the switches for these devices being powered 100% of the time, care must be taken to not engage these switches:
 - a) Accidentally at any time, especially when entering or leaving the prime mover operator's position, or
 - b) When others are working on or near the actuator, the deflector, the winch, the chute, or any other part of this product that could cause personal injury if the switches are engaged.
- 1. Try to remove snow as soon as possible after the snow falls; snow becomes more compact (and more difficult to throw) the longer it lies on the ground.

2. To maximize the snow moving capabilities, try to remove snow before the accumulation reaches 12".

NOTICE



Placing the loader arm hydraulics in the float position decreases the prime mover's capability to provide the desired hydraulic flow and pressure to your snow blower's motors. Snow throwing performance will therefore be reduced.

READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals prior to operating or working on this equipment. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.

3. Always rotate the chute and adjust the deflector so that the thrown snow is directed into open areas.

IMPORTANT

- Holding the toggle switches in the powered position after the actuator has reached the end of that device's cycle of movement, and/or
- Applying force on the deflector from any source, other than blown snow, that will cause the deflector to either compress or extend the deflector's actuator, and/or
- Using your Snow Blower as a snow "plow"
 CAN result in damage to this product and WILL void all FFC warranties.
- 4. Never direct the discharge at buildings, automobiles, trees, or any other item that may be damaged by thrown snow.
- 5. When blowing snow, approach the snow with the wind at the operator's back whenever possible.
- 6. When clearing a large area, cut the first pass on the upwind side and work downwind.
- 7. If an excessive amount of snow is being pushed in front of the auger housing, **SLOW DOWN!!** Allow the auger and fan enough time to properly collect and throw the snow.
- 8. If a foreign object becomes wedged in the auger, the auxiliary hydraulics on the prime mover may be reversed to reverse the auger. Reversing the auger rotation may remove the obstruction.
- 9. If a foreign object becomes wedged in the fan:
 - a) Move to a level surface, place your prime mover's transmission in "Park" and engage the parking brake.
 - b) Lower this product onto the level surface.
 - c) Shut off your prime mover's engine, remove the starter key, wait for all moving parts to come to a stop, and relieve all pressure in the hydraulic lines.
 - d) Disconnect the hydraulic fittings from your prime mover and reconnect those fittings to each other.

Hydraulic Snow Blower Operation

CAUTION!

Failure to obey the following procedures may result in personal injury.



- Avoid pinch points and be aware of rotating parts when manually turning fan or auger.
- e) The fan can then be manually turned in a reverse rotation, allowing the foreign object to be removed.
- f) Once the fan is free, reconnect the hydraulic fittings as per the instructions in the HYDRAULIC CONNECTION section of this manual.

General Storage:

Storage:

- Clean the unit thoroughly, removing all snow, dirt and grease.
- Inspect for visible signs of wear, breakage or damage. Order any parts required and make the necessary repairs to avoid delays upon removal from storage.
- Tighten loose nuts, capscrews and hydraulic connections.
- Coat exposed portions of the cylinder rods with grease.
- Lubricate grease fittings.
- Seal hydraulic system from contaminants and secure all hydraulic hoses off the ground to help prevent damage.
- Store unit in a dry and protected place. Leaving the unit outside will materially shorten its life.

Additional Precautions for Long Term Storage:

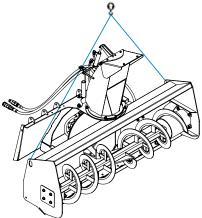
- Touch up all unpainted surfaces with paint to avoid rust.
- Inflate tires to recommended tire pressure.
- Fill fuel tank and hydraulic oil tank to maximum.
- Check antifreeze properties and drain fluids as appropriate.

Removal from Storage:

- Remove cover.
- Wash unit and replace any damage and/or missing parts.
- · Lubricate grease fittings.
- Check hydraulic hoses for damage and replace as necessary.

LIFT POINTS

Lifting points are identified by lifting decals where required. Lifting at other points is unsafe and can damage attachment. Do not attach lifting accessories around cylinders or in any way that may damage hoses or hydraulic components. See diagram:



- Attach lifting accessories to unit at recommended lifting points.
- · Bring lifting accessories together to a central lifting point.
- Lift gradually, maintaining the equilibrium of the unit.

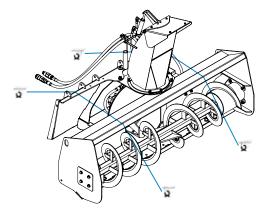
WARNING!



USE LIFTING ACCESSORIES (CHAINS, SLINGS, ROPES, SHACKLES AND ETC.) THAT ARE CAPABLE OF SUPPORTING THE SIZE AND WEIGHT OF YOUR ATTACHMENT. Secure all lifting accessories in such a way to prevent unintended disengagement. Failure to do so could result in the attachment falling and causing serious personal injury or death.

TIE DOWN POINTS

Tie down points are identified by tie down decals where required. Securing to trailer at other points is unsafe and can damage attachment. Do not attach tie down accessories around cylinders or in any way that may damage hoses or hydraulic components. See diagram:



- Attach tie down accessories to unit as recommended.
- Check unit stability before transporting.

WARNING!



VERIFY THAT ALL TIE DOWN ACCESSORIES (CHAINS, SLINGS, ROPES, SHACKLES AND ETC.) ARE CAPABLE OF MAINTAINING ATTACHMENT STABILITY DURING TRANSPORTING and are attached in such a way to prevent unintended disengagement or shifting of the unit. Failure to do so could result in serious personal injury or death.

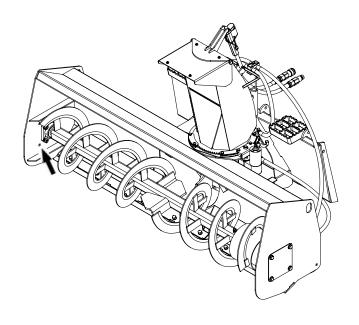
MAINTENANCE



READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals prior to operating or working on this equipment. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.

| Procedure | Before Each Use | Every 10 Hours |
|---|--------------------|-------------------|
| Check and tighten all hardware and fasteners | ✓ | |
| Tighten all hydraulic fittings and check for leaks | ✓ | |
| Check all safety decals that they are clean and legible | ✓ | |
| Replace any damaged and excessively worn parts | ✓ | |
| Make sure chute and deflector are not frozen | ✓ | |
| Grease all fittings as shown on parts illustration | | √ |



MAINTENANCE



READ AND UNDERSTAND ALL SAFETY STATEMENTS

Read all safety decals and safety statements in all manuals prior to operating or working on this equipment. Know and obey all OSHA regulations, local laws, and other professional guidelines for your operation. Know and follow good work practices when assembling, maintaining, repairing, mounting, removing, or operating this equipment.

REPLACING THE CUTTING EDGE

- 1. Park your prime mover on a level surface with this product properly attached.
- 2. Place your prime mover's transmission in "Park" and engage the parking brake.
- 3. Lower this product's skid shoes onto wood or steel blocking that is adequate to safely hold the base of the skid shoes 2.5" to 3" off the level surface.
- 4. Shut off your prime mover's engine, remove the starter key, wait for all moving parts to come to a stop, and relieve all pressure in the hydraulic lines.
- 5. Remove all the acorn nuts, lock washers, and bolts except the one on each end of the cutting edge.
- 6. On one end of the cutting edge, remove the remaining acorn nut and lower the cutting edge to the work surface. Repeat for other end.
- 7. Properly dispose of the old cutting edge and install a new cutting edge by reversing the procedures in steps 6 and 5.

OTHER MAINTENANCE RECOMMENDATIONS

FOR STANDARD FLOW MODEL (LAF6748) ONLY:

<u>Auger Motor Replacement:</u> When installing an auger motor, loosely install all four of the 8" bolts and fasteners. Fully tighten the three locknuts on the bolts inside the auger motor cover. Snug up the fourth bolt with the lock washer and nut, but do not over tighten.

IMPORTANT Over tightening the fourth bolt

CAN result in damage to this product and

WILL void all FFC warranties.

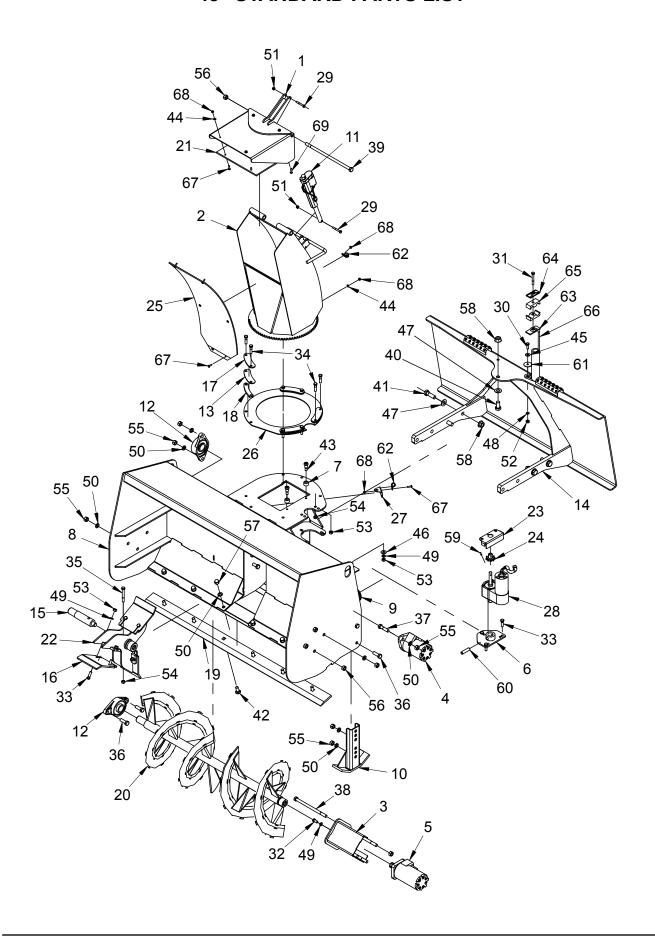
FOR ALL STANDARD FLOW MODELS:

<u>Hydraulic Hose Connections:</u> To make sure that the fan and auger motors' rotation is correct, the hose path must be: (a) from the prime mover to the top port of the fan motor, (b) from the bottom port of the fan motor to the top port of the auger motor, and (c) from the bottom port of the auger motor to the prime mover. (See PART ILLUSTRATION (Standard) section for the check valve location.)

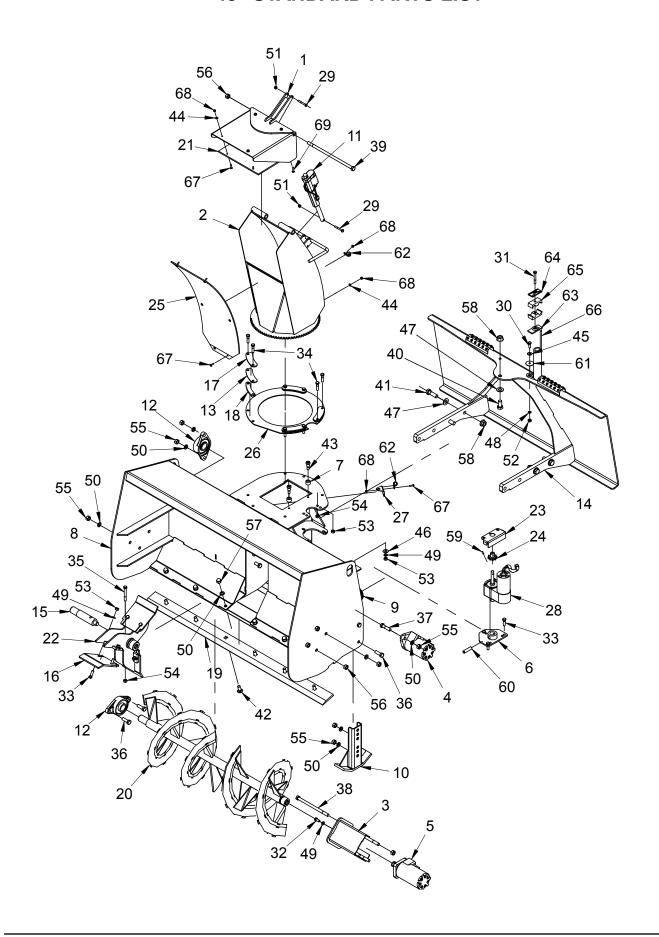
TROUBLESHOOTING

| Problem | Possible Cause | Possible Solution |
|-----------------------------|--|--|
| Auger will not rotate | Hoses installed incorrectly | Switch quick coupler fittings |
| | Hydraulic valve on skid steer not engaged | See skid steer operator's manual for auxiliary operation procedure |
| | Worn, damaged, insufficient or inadequate pump | Repair or replace hydraulic pump |
| | Insufficient oil in system | Service the skid steer hydraulic reservoir, see skid steer operator's manual |
| | Hose ends not completely engaged | Check hose couplings and engage properly |
| | Air in hydraulic lines | Cycle skid steer auxiliary system several times to remove air from lines |
| | Obstruction in hydraulic lines | Replace obstructed or damaged line |
| Chute will not rotate/angle | Hydraulic valve on skid steer not engaged | See skid steer operator's manual for auxiliary hydraulic operation procedure |
| | Worn, damaged, insufficient or inadequate pump | Repair or replace hydraulic pump |
| | Insufficient oil in system | Service the skid steer hydraulic reservoir, see skid steer operator's manual |
| | Hose ends not completely engaged | Hose ends not completely engaged |
| | Air in hydraulic lines | Cycle skid steer auxiliary system several times to remove air from lines |
| | Obstruction in hydraulic lines | Replace obstructed or damaged line |
| | Electrical failure | See skid steer operator's manual |
| Oil leaks | Worn or damaged seal | Replace leaking seal |
| | Loose or damaged hoses | Replace damaged hoses and secure loose hoses |
| | Loose or damaged connections | Replace damaged hose connections and tighten loose fittings |

Notes

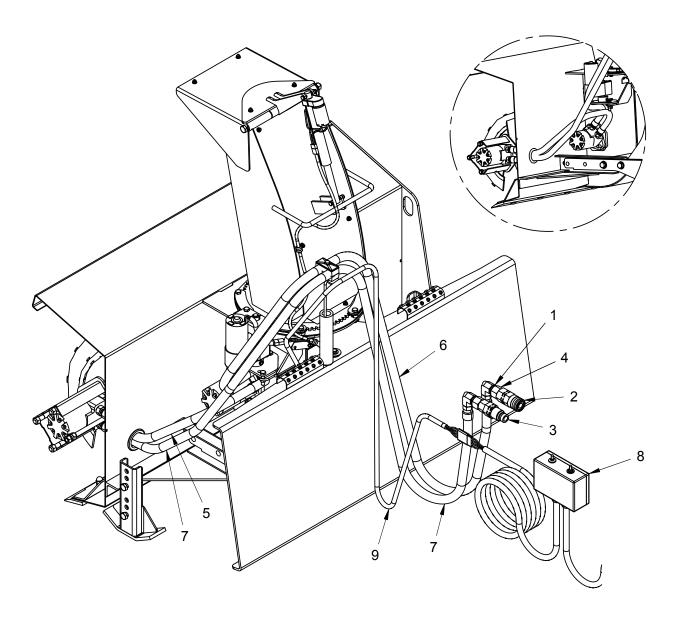


| ITEM | QTY. | LAF6748 48" "A" Motor | DESCRIPTION | |
|------|------|-----------------------------|---|--|
| 1 | 1 | 13-51119 | Deflector | |
| 2 | 1 | 13-51136 | Chute | |
| 3 | 1 | 13-52434 | Motor Mount | |
| 4 | 1 | LAF4579 | Motor-Fan T-3.0 - 158- 2816 | |
| 5 | 1 | LAF4588 | Motor T-14.9 - 158-1062 | |
| 6 | 1 | LAF6504 | Actuator Mount | |
| 7 | 2 | LAF6505 | Roller Sleeve | |
| 8 | 1 | LAF6509 | Main Housing | |
| 9 | 1 | LAF6520 | Auger Hose Hole Liner | |
| 10 | 2 | LAF6521 | Skid Shoe | |
| 11 | 1 | LAF6531 | Electric Actuator | |
| 12 | 2 | LAF6532 | 1.25" Dia 2-Bolt Flange Bearing | |
| 13 | 4 | LAF6533 | Rotation Clip Pad | |
| 14 | 1 | LAF6535 | Loader Attachment Plate | |
| 15 | 1 | LAF6540 | Fan Shaft | |
| 16 | 3 | LAF6541 | Fan Paddle | |
| 17 | 4 | LAF6543 | Chute Rotation Clip | |
| 18 | 4 | LAF6545 | Chute Rotation Spacer | |
| 19 | 1 | LAF6547 | Single Bevel Edge (.38" x 3") | |
| 20 | 1 | LAF6550 | Auger | |
| 21 | 1 | LAF6551 | Deflector Liner | |
| 22 | 1 | LAF6552 | Three Blade Fan | |
| 23 | 1 | LAF6596 | Gear Cover | |
| 24 | 1 | LAF6597 | Chute Drive Sprocket | |
| 25 | 1 | LAF6598 | Chute Back Plate Liner | |
| 26 | 1 | LAF6712 | Chute Rotation Pad | |
| 27 | 1 | LAF6719 | Relay Clip for Actuator Bracket | |
| 28 | 1 | LAF6721 | Rotary Actuator 12 Volt DC | |
| 29 | 2 | 07-3022 | Grade 8 Hex Head Cap Screw .25" x 2" | |
| 30 | 1 | RHW1105 | Grade 5 Hex Head Cap Screw .31" x 1" | |
| 31 | 1 | RHW1112 | Grade 5 Hex Head Cap Screw .31" x 2.5" | |
| 32 | 4 | P100603 | Grade 5 Hex Head Cap Screw .38" x .75" | |
| 33 | 9 | P100605 | Grade 5 Hex Head Cap Screw .38" x 1.25" | |
| 34 | 8 | P100606 | Grade 5 Hex Head Cap Screw .38" x 1.5" | |
| 35 | 1 | RHW1215 | Grade 5 Hex Head Cap Screw .38" x 3" | |



| ITEM | QTY. | LAF6748 48" "A" Motor | DESCRIPTION |
|------|------|-----------------------------|--|
| 36 | 8 | P100806 | Grade 5 Hex Head Cap Screw .5" x 1.5" |
| 37 | 2 | RHW1407 | Grade 5 Hex Head Cap Screw .5" x 2" |
| 38 | 4 | RHW1423 | Grade 5 Hex Head Cap Screw .5" x 8" |
| 39 | 1 | RHW1430 | Grade 5 Hex Head Cap Screw .5" x 12" |
| 40 | 1 | RHW1601 | Grade 5 Hex Head Cap Screw .63" x 1.25" |
| 41 | 4 | RHW1604 | Grade 5 Hex Head Cap Screw .63" x 2" |
| 42 | 6 | RHW2404 | Grade 5 Carriage Bolt .5" x 1.25" |
| 43 | 2 | RHW4105 | Allen Head Shoulder Screw .5" x .63" with .38"-16 x .63" |
| 44 | 10 | RHW5031 | Grade 2 Flat Washer .19" SAE |
| 45 | 1 | RHW5162 | Grade 5 Flat Washer .31" USS |
| 46 | 3 | RHW5262 | Grade 5 Flat Washer .38" USS |
| 47 | 5 | RHW5632 | Grade 5 Flat Washer .63" SAE |
| 48 | 1 | P851105 | Grade 5 Lock Washer .31" |
| 49 | 13 | P851106 | Grade 5 Lock Washer .38" |
| 50 | 17 | P851108 | Grade 5 Lock Washer .5" |
| 51 | 2 | P158003 | Grade 5 Nylock Nut .25" |
| 52 | 1 | RHW7101 | Grade 5 Hex Nut .31" |
| 53 | 11 | RHW7201 | Grade 5 Hex Nut .38" |
| 54 | 9 | RHW7203 | Grade 5 Lock Nut .38" |
| 55 | 12 | RHW7401 | Grade 5 Hex Nut .5" |
| 56 | 4 | RHW7403 | Grade 5 Lock Nut .5" |
| 57 | 6 | RHW7408 | Grade 2 Acorn Nut .5" |
| 58 | 5 | RHW7607 | Grade 8 Top Lock Flange Nut .63" |
| 59 | 1 | RHW8032 | Roll Pin .19" x .75" |
| 60 | 1 | RHW8034 | Roll Pin .5" x 2" |
| 61 | 1 | RHW8098 | Grade 2 Fender Washer .31" ID 1.5" OD |
| 62 | 2 | 07-1177 | Loop Clamp .5" |
| 63 | 1 | RHW8613 | Weld Plate .88" OD |
| 64 | 1 | RHW8614 | Hose Clamp Cover Plate .88" OD |
| 65 | 2 | RHW8616 | Hose Cradle (2) .88" OD Hoses |
| 66 | 1 | RHW8618 | Hose Spring |
| 67 | 9 | RHW9001 | Grade 5 Truss Head Machine Screw .19" x .75" |
| 68 | 11 | RHW9002 | Grade 2 Lock Nut .19" |
| 69 | 2 | RHW9006 | Grade 5 Truss Head Machine Screw .19" x 1" |

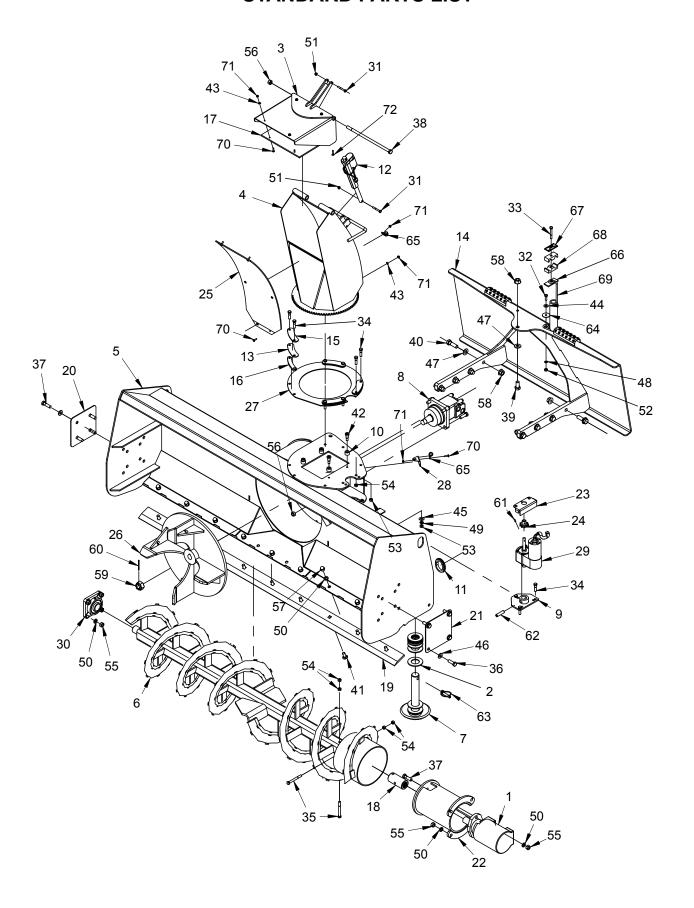
48"STANDARD HYDRAULIC/ELECTRIC COMPONENTS



| ITEM | QTY. | PART NUMBER | DESCRIPTION |
|------|------|-------------|---|
| *1 | 2 | 03-4164 | Hydraulic Elbow 90° 10FB-10MB (not required for all models) |
| *2 | 1 | 03-3859 | Hydraulic Coupler Female 12 FF 12FB |
| *3 | 1 | 03-3860 | Hydraulic Coupler Male 12 FF 12FB |
| *4 | 2 | 03-4618 | Hydraulic Adapter 10FB-12MB (not required for all models) |
| 5 | 1 | LAF4315 | Hydraulic Hose .5" x 36" 10MB–10MBSW |
| 6 | 1 | LAF4317 | Hydraulic Hose .5" x 84" 10MB–10MB |
| 7 | 1 | LAF4345 | Hydraulic Hose .5" x 108" 10MB–10MB |
| *8 | 1 | LAF6558 | Wiring Harness |
| *9 | 1 | LAF6720 | Actuator Cable |

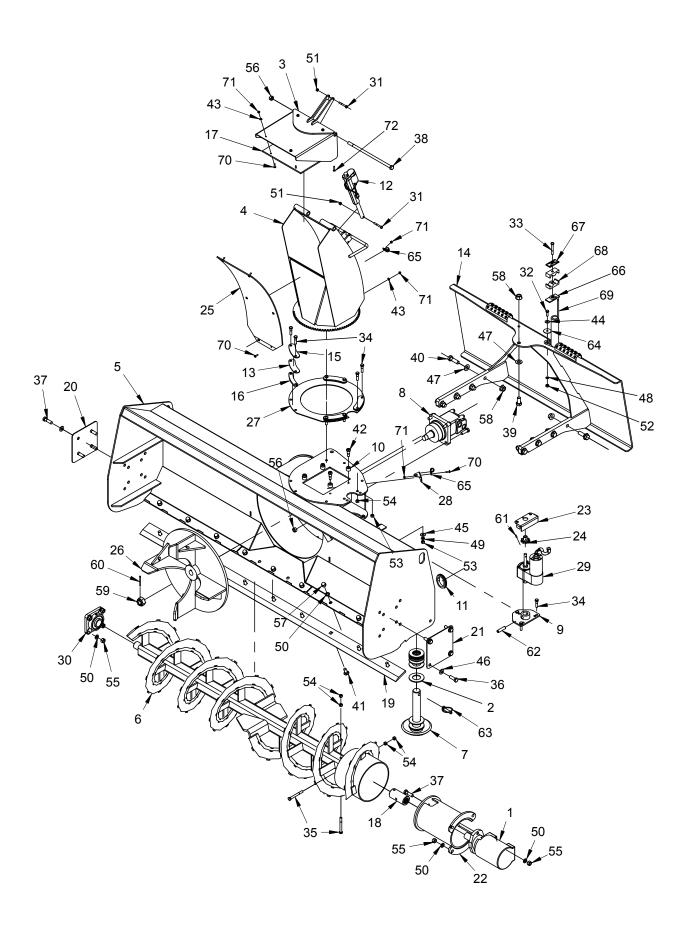
^{*}ITEMS may vary per Prime Mover -- Contact FFC for correct item.

PARTS LISTS FOR STANDARD BLOWERS 11005, 11006, 11008, & 11007



| | SIANDAND FAINTS LIST | | | | | | |
|------|----------------------|---|-------------------------------------|-------------------------------------|-------------------------------------|--|--|
| ITEM | QTY. | 11005 60" 'C' 'D' or 'E' Motor | 11006 72" 'D' or 'E' Motor | 11008 78" 'D' or 'E' Motor | 11007 84" 'D' or 'E' Motor | DESCRIPTION | |
| 1 | 1 | LAF9915 (C) or (D) LAF4798 (E) | LAF9915 (D) LAF4798 (E) | LAF9915 (D) LAF4798 (E) | LAF9915 (D) LAF4798 (E) | Auger Motor 17.1 Parker TF | |
| 2 | 22 | | | | 07-10126 | Grade 5 Flat Washer 1.63" SAE | |
| 3 | 1 | | | | 13-51119 | Deflector | |
| 4 | 1 | | | | 13-51136 | Chute | |
| 5 | 1 | 13-51802 | 13-51785 | 13-52900 | 13-51803 | Main Housing | |
| 6 | 1 | 13-51790 | 13-51789 | 13-52905 | 13-51791 | Auger | |
| 7 | 2 | | | | LAF1485 | Skid Shoe | |
| 8 | 1 | 03-10054 (C) | | | | Fan Motor: | |
| | | or (D) | (D) | (D) | LAF4576 (D) | Motor C-Ross 4.0 Wheel MP Ser | |
| | | or | (D) or | or | or | Motor D-2000 4.9 Wheel 105-1376 | |
| | | (E) | (E) | (E) | LAF4575 (E) | Motor E-2000 6.2 Wheel 105-1375 | |
| 9 | 1 | | | | LAF6504 | Actuator Mount | |
| 10 | 4 | | | | LAF6505 | Roller Sleeve | |
| 11 | 1 | | | | LAF6520 | Auger Hose Hole Liner | |
| 12 | 1 | | | | LAF6531 | Electric Actuator | |
| 13 | 4 | | | | LAF6533 | Rotation Clip Pad | |
| 14 | 1 | | | | LAF6535 | Loader Attachment Plate | |
| 15 | 4 | | | | LAF6543 | Chute Rotation Clip | |
| 16 | 4 | | | | LAF6545 | Chute Rotation Spacer | |
| 17 | 1 | | | | LAF6551 | Deflector Liner | |
| 18 | 1 | | | | LAF6567 | Auger Sleeve | |
| 19 | 1 | LAF6560 | LAF6571 | 13-52909 | LAF6583 | Single Bevel Edge (.38" x 3") | |
| 20 | 1 | | | | LAF6579 | End Plate Cap for Bearing | |
| 21 | 1 | | | | LAF6580 | End Plate Cap for Motor | |
| 22 | 1 | | | | LAF6593 | Motor Mount | |
| 23 | 1 | | | | LAF6596 | Gear Cover | |
| 24 | 1 | | | | LAF6597 | Chute Drive Sprocket | |
| 25 | 1 | | | | LAF6598 | Chute Back Plate Liner | |
| 26 | 1 | | | | 13-53311 | Fan | |
| 27 | 1 | | | | LAF6712 | Chute Rotation Pad | |
| 28 | 1 | | | | LAF6719 | Relay Clip for Actuator Bracket | |
| 29 | 1 | | | | LAF6721 | Rotary Actuator 12 Volt DC | |
| 30 | 1 | | | | LAF6808 | Flange Mount Bearing 1-7/16 ld 4-bolt | |
| 31 | 2 | | | | 07-3022 | Grade 8 Hex Head Cap Screw .25" x 2" | |
| 32 | 1 | | | | RHW1105 | Grade 5 Hex Head Cap Screw .31" x 1" | |
| 33 | 1 | | | | RHW1112 | Grade 5 Hex Head Cap Screw .31" x 2.5" | |
| 34 | 11 | | | | P100606 | Grade 5 Hex Head Cap Screw .38" x 1.5" | |

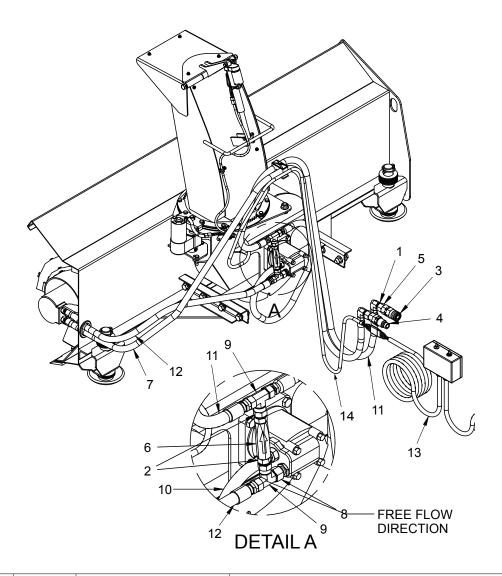
NOTE: All parts are the same as the 11007 except for those parts numbered under the other models.



| ITEM | QTY. | 11005 60" 'C' 'D' or 'E' Motor | 11006 72" 'D' or 'E' Motor | 11008 78" 'D' or 'E' Motor | 11007 84" 'D' or 'E' Motor | DESCRIPTION |
|------|--------|---|-------------------------------------|-------------------------------------|-------------------------------------|--|
| 35 | 2 | | | | P100614 | Grade 5 Hex Head Cap Screw .38" x 3.5" |
| 36 | 8 | | | | P100806 | Grade 5 Hex Head Cap Screw .5" x 1.5" |
| 37 | 6 | | | | RHW1406 | Grade 5 Hex Head Cap Screw .5" x 1.75" |
| 38 | 1 | | | | RHW1430 | Grade 5 Hex Head Cap Screw .5" x 12" |
| 39 | 1 | | | | 07-7714 | Grade 5 Hex Head Cap Screw .63" x 1.50" |
| 40 | 8 | | | | RHW1604 | Grade 5 Hex Head Cap Screw .63" x 2" |
| 41 | varies | (8) | (9) | (10) | (11) RHW2404 | Grade 5 Carriage Bolt .5" x 1.25" |
| 42 | 4 | | | | RHW4105 | Allen Head Shoulder Screw .5" x .63" with .38"-16 x .63" |
| 43 | 10 | | | | RHW5031 | Grade 2 Flat Washer .19" SAE |
| 44 | 1 | | | | RHW5162 | Grade 5 Flat Washer .31" USS |
| 45 | 3 | | | | RHW5262 | Grade 5 Flat Washer .38" USS |
| 46 | 8 | | | | 07-1763 | Grade 8 Flat Washer .5" SAE Hardened |
| 47 | 9 | | | | RHW5632 | Grade 5 Flat Washer .63" SAE |
| 48 | 1 | | | | P851105 | Grade 5 Lock Washer .31" |
| 49 | 3 | | | | P851106 | Grade 5 Lock Washer .38" |
| 50 | varies | (18) | (19) | (20) | (21) P851108 | Grade 5 Lock Washer .5" |
| 51 | 2 | | | | P158003 | Grade 5 Nylock Nut .25" |
| 52 | 1 | | | | RHW7101 | Grade 5 Hex Nut .31" |
| 53 | 7 | | | | RHW7201 | Grade 5 Hex Nut .38" |
| 54 | 12 | | | | RHW7203 | Grade 5 Lock Nut .38" |
| 55 | 10 | | | | RHW7401 | Grade 5 Hex Nut .5" |
| 56 | 5 | | | | RHW7403 | Grade 5 Lock Nut .5" |
| 57 | varies | (8) | (9) | (10) | (11) RHW7408 | Grade 2 Acorn Nut .5" |
| 58 | 9 | | | | RHW7607 | Grade 8 Top Lock Flange Nut .63" |
| 59 | 1 | | | | RHW7905 | Castle Nut 1" x .5" |
| 60 | 1 | | | | RHW8012 | Grade 2 Cotter Pin 1/8" x 2" |
| 61 | 1 | | | | RHW8032 | Roll Pin .19" x .75" |
| 62 | 1 | | | | RHW8034 | Roll Pin .5" x 2" |
| 63 | 2 | | | | RHW8064 | Lynch Pin 7/16" x 1.63" Large Ring |
| 64 | 1 | | | | RHW8098 | Grade 2 Fender Washer .31" ID 1.5" OD |
| 65 | 2 | | | | 07-1177 | Loop Clamp .5" |
| 66 | 1 | | | | RHW8613 | Weld Plate .88" OD |
| 67 | 1 | | | | RHW8614 | Hose Clamp Cover Plate .88" OD |
| 68 | 2 | | | | RHW8616 | Hose Cradle (2) .88" OD Hoses |
| 69 | 1 | | | | RHW8618 | Hose Spring |
| 70 | 9 | | | | RHW9001 | Grade 5 Truss Head Machine Screw .19" x .75" |
| 71 | 11 | | | | RHW9002 | Grade 2 Lock Nut .19" |
| 72 | 2 | | | | RHW9006 | Grade 5 Truss Head Machine Screw .19" x 1" |

NOTE: All parts are the same as the 11007 except for those parts numbered under the other models.

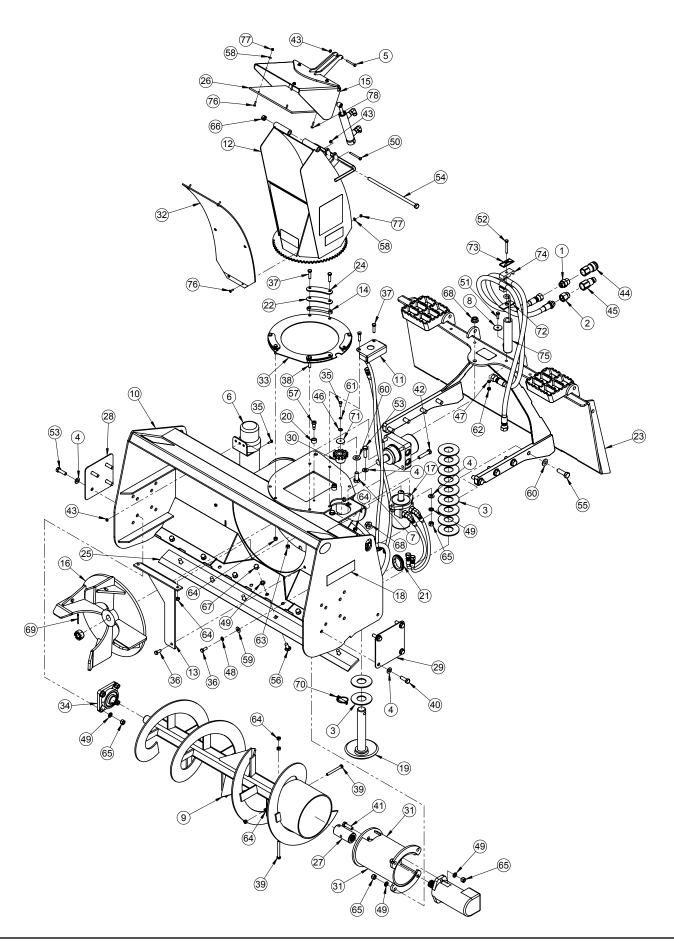
STANDARD HYDRAULIC/ELECTRIC COMPONENTS



| ITEM | QTY. | PART NUMBER | DESCRIPTION |
|------|------|-------------|---|
| *1 | 2 | 03-4164 | Hydraulic Elbow 90° 10FB-10MB (not required for all models) |
| 2 | 2 | P276405 | Fitting 8MB–10MJ |
| *3 | 1 | 03-3859 | Hydraulic Coupler Female 12 FF 12FB |
| *4 | 1 | 03-3860 | Hydraulic Coupler Male 12 FF 12FB |
| *5 | 2 | 03-4618 | Hydraulic Adapter 10FB-12MB (not required for all models) |
| 6 | 1 | LAF4266 | Check Valve 16 gpm, 3500 psi, 8FB ports |
| 7 | 1 | LAF4345 | Hydraulic Hose .5" x 108" 10MB–10MB |
| 8 | 1 | LAF4404 | Hydraulic Adapter 10MB-10FJ, Straight Swivel |
| 9 | 2 | LAF4422 | Hydraulic Branch Tee 10MJ-10MJ-10FJX |
| 10 | 1 | LAF4540 | Hydraulic Hose .5" x 34" 10MB–10FJ |
| 11 | 1 | LAF4552 | Hydraulic Hose .5" x 84" 10MB–10FJ |
| 12 | 1 | LAF4744 | Hydraulic Hose .5" x 48" 10MB–10FJ |
| *13 | 1 | LAF6558 | Wiring Harness |
| *14 | 1 | LAF6720 | Actuator Cable |

^{*}ITEMS may vary per Prime Mover -- Contact FFC for correct item.

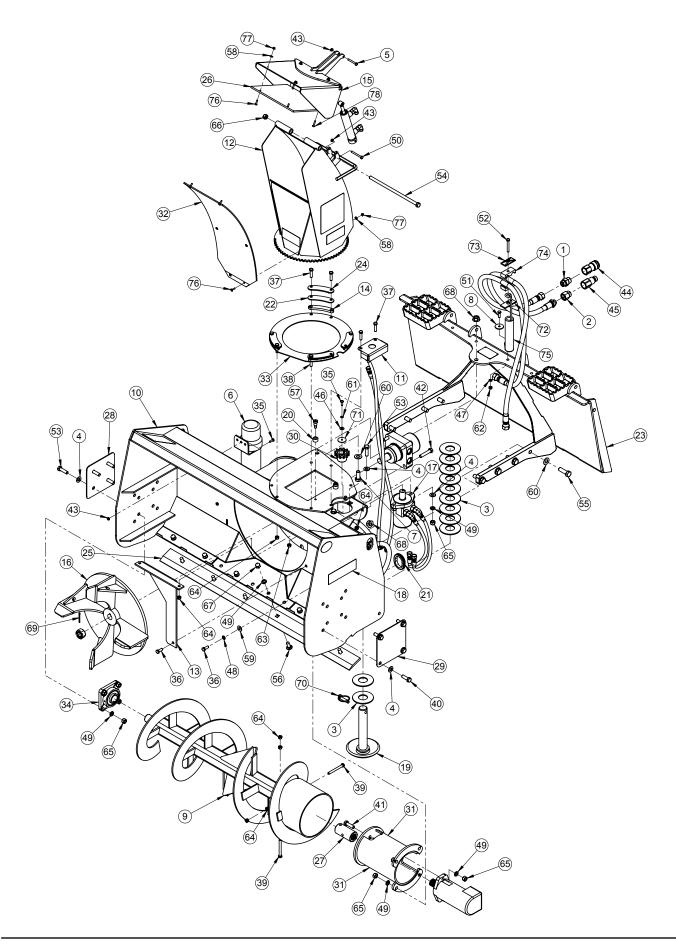
PARTS LISTS FOR STANDARD BLOWERS 11048, 11060, 11072, 11078 & 11084



STANDARD PARTS LIST

| Item | Qty | 11048 48" | 11060 60" | 11072 72" | 11078 78" | 11084 84" | Description |
|------|-----|--------------|--|--------------|--------------|------------------------------|---------------------------------|
| 1 | 1 | | | | | 03-3180 | Fitting, 10MF-12MB |
| 2 | 1 | | | | | 03-4618 | Fitting, 10FB-12MB |
| 3 | 22 | | | | | 07-10126 | Washer, Flat, 1 5/8 SAE, Gr5 |
| 4 | 12 | | | | | 07-1763 | Washer, Flat, 1/2 SAE, Gr8 |
| 5 | 1 | | | | | 07-3022 | Screw, HHC, Gr8, 1/4-20 x 2 |
| 6 | 1 | | | | | 07-6869 | Manual Holder |
| 7 | 1 | | | | | 07-7714 | Screw, HHC, Gr5, 5/8-11 x 1 1/2 |
| 8 | 1 | | | | | 105840 | Washer, Fender |
| 9 | 1 | 13-17276 | 13-51790 | 13-51789 | 13-52905 | 13-51791 | Weld, Auger, Standard |
| 10 | 1 | 13-17290-48 | 13-17290-60 | 13-17290-72 | 13-17290-78 | 13-17290-84 | Weld, Main Housing |
| 11 | 1 | | | | | 13-17292 | Cover, Gear |
| 12 | 1 | | | | | 13-17294 | Weld, Chute |
| 13 | 1 | | | | | 13-17302 | Plate, 7ga x 2.5 x 14.63 |
| 14 | 4 | | | | | 13-17487 | Plate, Chute, Spacer |
| 15 | 1 | | | | | 13-51119 | Weld, Deflector |
| 16 | 1 | | | | | 13-53311 | Weld, Fan |
| 17 | 1 | | 28-10552 (A) 28-10549 (C) 28-10550 (D) 28-10551 (E) | | | 28-10553 (D) 28-10554 (E) | Kit, Hydraulic Motor |
| 18 | 1 | | | | | 28-10577 | Assembly, Labels |
| 19 | 2 | | | | | LAF1485 | Weld, Skid Shoe |
| 20 | 2 | | | | | LAF6505 | Roller Sleeve |
| 21 | 1 | | | | | LAF6520 | Grommet, Rubber, 2.88 x 2.13 |
| 22 | 4 | | | | | LAF6533 | Poly Rotation Clip Pad |
| 23 | 1 | | | | | LAF6535-0022 | Weld, Back Plate |
| 24 | 4 | | | = | | LAF6543 | Clip, Rotation |
| 25 | 1 | LAF6547 | LAF6560 | LAF6571 | 13-52909 | LAF6583 | Edge |
| 26 | 1 | | | | | LAF6551 | Liner, Deflector |
| 27 | 1 | | | | | LAF6567 | Rod, Auger Sleeve |
| 28 | 1 | | | | | LAF6579 | End, Plate Cap, for Bearing |
| 29 | 1 | | | | | LAF6580 | Plate, End Cap |
| 30 | 1 | | | | | LAF6587 | Weld, Sprocket |
| 31 | 1 | | | | | LAF6593 | Weld, Motor Mount |
| 32 | 1 | | | | | LAF6598 | Chute, Back Plate Liner |
| 33 | 1 | | | | | LAF6712 | Chute, Rotation Pad |
| 34 | 1 | | | | | LAF6808 | Flange Mount Bearing |
| 35 | 3 | | | | | P100403 | Screw, HHC, 1/4-20 x 3/4, Gr5 |
| 36 | 5 | | | | | P100604 | Bolt, Hex, 3/8-16 x 1, Gr5 |
| 37 | 6 | | | | | P100606 | Bolt, Hex, 3/8 x 1 1/2, Gr5 |
| 38 | 2 | | | | | P100608 | Bolt, Hex, 3/8-16 x 2, Gr5 |
| 39 | 2 | | | | | P100614 | Bolt, Hex, 3/8 x 3 1/2, Gr5 |
| 40 | 4 | | | | | P100806 | Bolt, Hex, 1/2 x 1 1/2, Gr5 |
| 41 | 2 | | | | | P100807 | Bolt, Hex, 1/2-13 x 1 3/4, Gr5 |

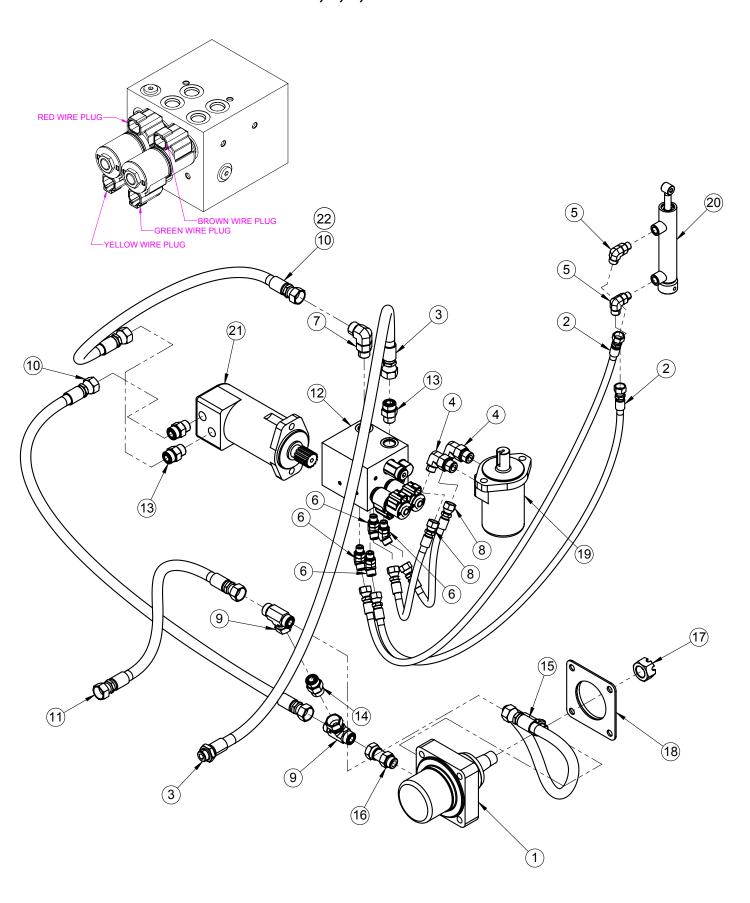
STANDARD PARTS LIST



STANDARD PARTS LIST

| Item | Qty | 11048 48" | 11060 60" | 11072 72" | 11078 78" | 11084 84" | Description |
|------|--------|--------------|--------------|--------------|--------------|--------------------------------|--|
| 42 | 4 | | | | | P100806 (D,E) P100810 (A,C) | Bolt, Hex, 1/2 x 1 1/2, Gr5 Bolt, Hex, 1/2 x 2 1/2, Gr5 |
| 43 | 4 | | | | | P158003 | Nut, 1/4, Elastic Lock |
| 44 | 1 | | | | | P272670 | QD, 8FF, Female, 12FB |
| 45 | 1 | | | | | P272671 | QD, 8FF, Male, 12FB |
| 46 | 1 | | | | | P850104 | Washer, Flat, 1/4, Gr5 |
| 47 | 1 | | | | | P851105 | Washer, Lock, 5/16 |
| 48 | 4 | | | | | P851106 | Washer, Lock, 3/8 |
| 49 | Varies | 18 | 19 | 20 | 21 | (22) P851108 | Washer, Lock, 1/2 |
| 50 | 1 | | | | | RHW1043 | Screw, HHC, 1/4-20 x 2 1/2, Gr5 |
| 51 | 1 | | | | | RHW1105 | Screw, HHC, 5/16-18 x 1, Gr5 |
| 52 | 1 | | | | | RHW1112 | Screw, 5/16-18 x 2.5, Gr5 |
| 53 | 6 | | | | | RHW1406 | Screw, HHC, 1/2-13 x 1 3/4, Gr5 |
| 54 | 1 | | | | | RHW1430 | Screw, HHC, 1/2-13 x 12, Gr5 |
| 55 | 8 | | | | | RHW1604 | Screw, HHC, 5/8-11 x 2, Gr5 |
| 56 | Varies | 6 | 7 | 8 | 9 | (10) RHW2404 | Bolt, Carriage, 1/2-13 x 1 1/4, Gr5 |
| 57 | 2 | | | | | RHW4105 | Screw, Shoulder, Allen, 1/2 x 5/8 |
| 58 | 10 | | | | | RHW5031 | Washer, Flat, .19, Gr2 |
| 59 | 4 | | | | | RHW5262 | Washer, Flat, 3/8, Gr5 |
| 60 | 9 | | | | | RHW5632 | Washer, Flat, 5/8, Gr5 |
| 61 | 1 | | | | | RHW6002 | Washer, Lock, Split, 1/4, Gr5 |
| 62 | 1 | | | | | RHW7101 | Nut, Hex, 5/16, Gr5 |
| 63 | 2 | | | | | RHW7201 | Nut, Hex, 3/8, Gr5 |
| 64 | 13 | | | | | RHW7203 | Nut, Lock, Center, .38-16, Gr5 |
| 65 | 12 | | | | | RHW7401 | Nut, Hex, 1/2, Gr5 |
| 66 | 5 | | | | | RHW7403 | Nut, Lock, Center, .5, Gr5 |
| 67 | Varies | 6 | 7 | 8 | 9 | (10) RHW7408 | Nut, Acorn, 1/2, Gr2 |
| 68 | 9 | | | | | RHW7607 | Nut, Top Lock Flange, .63-11, Gr8 |
| 69 | 1 | | | | | RHW8012 | Pin, Cotter, .13-2, Gr2 |
| 70 | 2 | | | | | RHW8064 | Pin, Lynch, .44-1.63, Large Ring |
| 71 | 1 | | | | | RHW8117 | Washer, Fender, .25, Gr2 |
| 72 | 1 | | | | | RHW8613 | Weld, Plate |
| 73 | 1 | | | | | RHW8614 | Plate, Cover |
| 74 | 1 | | | | | RHW8616 | Hose Cradle |
| 75 | 1 | | | | | RHW8618 | Hose Spring |
| 76 | 8 | | | | | RHW9001 | Screw, #10-24 x 3/4 |
| 77 | 10 | | | | | RHW9002 | Nut, Nylock, .19(10)-24, Gr2 |
| 78 | 2 | | | | | RHW9006 | Screw, #10-24 x 1 |

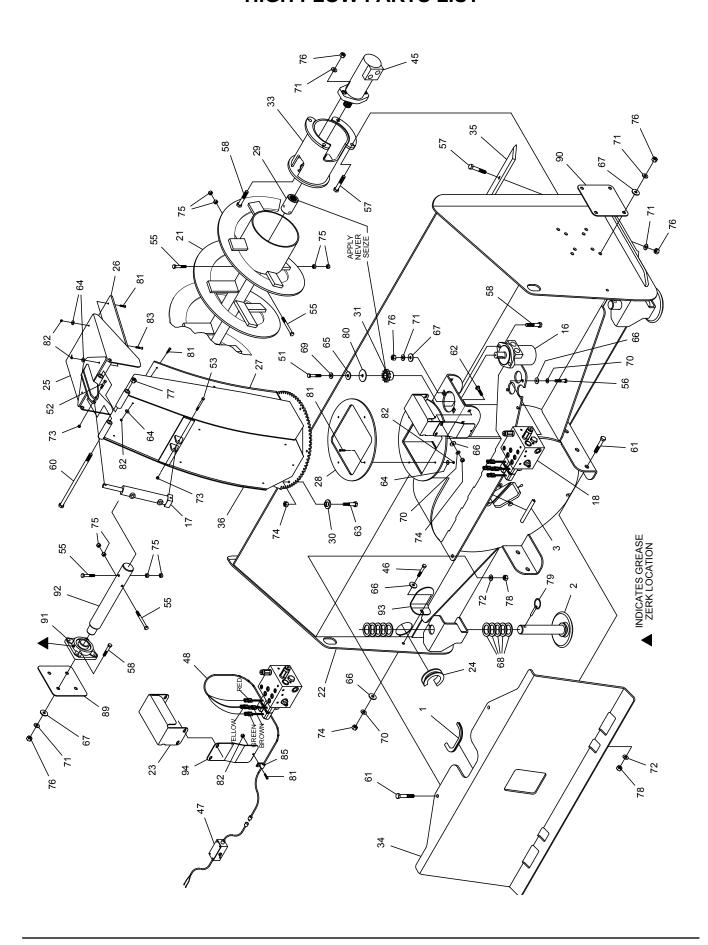
STANDARD HYDRAULIC COMPONENTS A,C,D,E Series



STANDARD HYDRAULIC COMPONENTS A,C,D,E Series

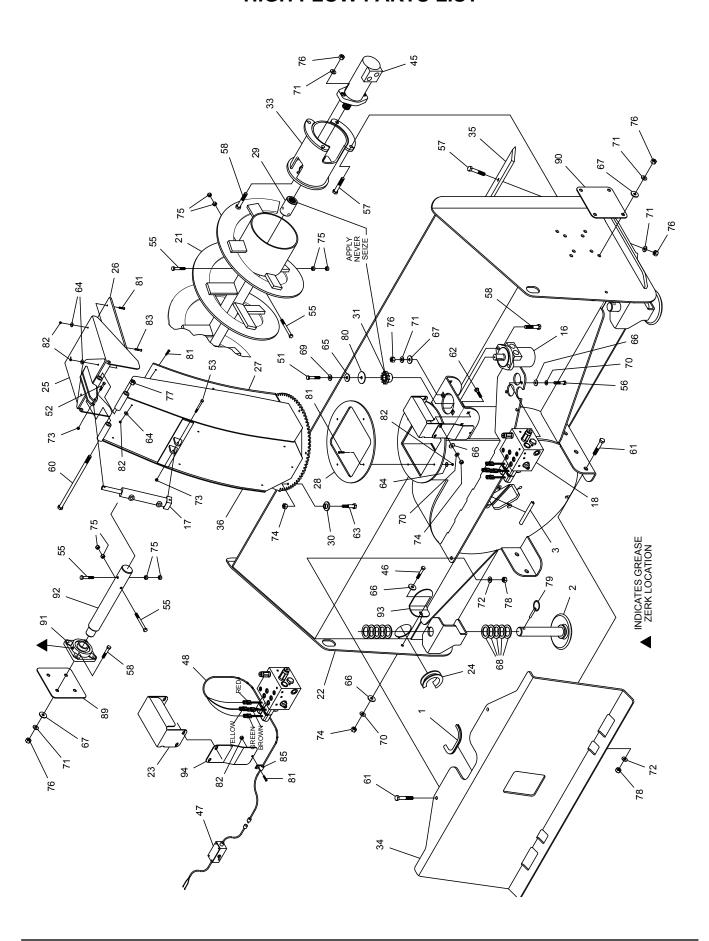
| Item | Qty | 28-10552 SF/A 48"-60" | 28-10549 SF/C 48"-60" | 28-10550 SF/D 48"-60" | 28-10551 S F / E 48"-60" | 28-10553 SF/D 72"-84" | 28-10554 SF/E 72"-84" | Description |
|------|------------------------|-----------------------------|-----------------------------|-----------------------------|--------------------------------|-----------------------------|-----------------------------|--|
| 1 | 1 | 03-5902 | 03-10054 | LAF4576 | LAF4575 | LAF4576 | LAF4575 | Motor, Fan |
| 2 | 2 | | | | | | 03-10108 | Hose, .25 x 50, 6FF-6FF |
| 3 | 1 | | | | | | 03-10161 | Hose, .5 x 88, 10FF-10MB |
| 4 | 2 | | | | | | 03-1953 | Elbow, 90°, 6MF-10MB |
| 5 | 2 | | | | | | 03-2092 | Elbow, 90°, 6MB-6MF |
| 6 | 4 | | | | | | 03-2115 | Elbow, 45°, 6MB-6MF |
| 7 | 1 | | | | | | 03-2126 | Elbow, 90°, 10MB-10MF |
| 8 | 2 | | | | | | 03-4316 | Hose, .25 x 20, 6FF-6FF |
| 9 | 2 | | | | | | 03-4372 | Tee, 10MF-10MF-10FF |
| 10 | 2 (48-60) 1 (72-84) | 03-5661 | 03-5661 | 03-5661 | 03-5661 | 03-5256 | 03-5256 | Hose, .5 x 36, 10FF-10FF Hose, .5 x 51, 10FFLG-10MG |
| 11 | 1 | | | | | | 03-5755 | Hose, .5 x 100, 10FF-10FF |
| 12 | 1 | | | | | | 03-5843 | Manifold |
| 13 | 3 (48-60) 1 (72-84) | | | | | | 03-5901 | Fitting, 10MB-10MF |
| 14 | 1 | | | | | | 03-5907 | Valve, Check, In-Line, 10MF-10MF |
| 15 | 1 | | | | | | 03-5908 | Hose, .5 x 34, 10FF-10MB |
| 16 | 1 | | | | | | 03-5909 | Fitting, 10FFX-10MB |
| 17 | 1 | 07-7744 | 07-7744 | 07-7744 | | 07-7744 | | Nut, Castle |
| 18 | 1 | | 13-50523 | | | | | Weld,"C" Wheel Motor Conversion Kit |
| 19 | 1 | | | | | | LAF4776 | Motor, Chute Rotate |
| 20 | 1 | | | | | | LAF4779 | Cylinder, Deflector |
| 21 | 1 | LAF9915 | LAF9915 | LAF9915 | LAF4798 | LAF9915 | LAF4798 | Motor, Auger |
| 22 | 1 (72-84) | | | | | 03-5910 | 03-5910 | Hose, .5 x 48, 10FF-10MB |

NOTE: All parts are the same as the 28-10554 except for those parts numbered under the other models. *ITEMS may vary per Prime Mover -- Contact FFC for correct item.



| ITEM | QTY. | LAF6774 72" 'F' 'G' or 'H' Motor | 11009 78" 'F' 'G' or 'H' Motor | LAF6786 84" 'F' 'G' or 'H' Motor | LAF6798 96" 'G' or 'H' Motor | DESCRIPTION |
|------|------------------|---|---|---|---------------------------------------|--------------------------------------|
| 1 | 1 | | | | LAF1421 | Hose Hole Gasket |
| 2 | 2 | | | | LAF1485 | Skid Shoe |
| 3 | 1 | | | | LAF3412 | Shroud Gusset Protector |
| 4 | 2 (F&G) 3 (H) | | | | P276450 | Adapter 12MB-12MJ |
| 5 | 2 | | | | LAF4246 | Elbow 45° 6MB-6MJ |
| 6 | 2 | | | | P261350 | Elbow 90° 6MB-6MJ |
| 7 | 2 | | | | LAF4302 | Hose .25" x 19" 6FJ-6FJ |
| 8 | 2 | | | | 03-2140 | Adapter 6MB-6MJ |
| 9 | 2 | | | | LAF4460 | Hose .25" x 48.5" 6FJ-6FJ |
| 10 | 2 | | | | LAF4679 | Adapter 6MJ-10MB |
| 11 | 1 | | | | LAF4752 | Hose .75" X 80" 12MB-12FJ |
| 12 | 1 (F) 2 (G&H) | | | | LAF4755 | Tee 12MJ-12FJ-12MJ |
| 13 | 1 | | | | LAF4756 | Hose .75" x 30" 12FJ-12FJ90° |
| 14 | 1 (F&G) 2 (H) | | | | LAF4760 | Elbow 45° 12MB-12MJ |
| 15 | 1 (F) 2 (G&H) | LAF4765 (48") | LAF4763 (54") | LAF4763 (54") | LAF4757 (60") | Hose .75" x (length noted) 12FJ-10MB |
| 16 | 1 | | | | LAF4776 | Motor Chute Rotation |
| 17 | 1 | | | | LAF4779 | Cylinder 1" Bore 4" Stroke .5" Rod |
| 18 | 1 | | | | LAF4780 | Manifold (4) Solenoids |
| 19 | 1 (G&H) | LAF4783 (72") | LAF4764 (78") | LAF4764 (78") | LAF4758 (84") | Hose .75" x (length noted) 12FJ-10MB |
| 20 | 1 | LAF4784 (26") | LAF4319 (32") | LAF4319 (32") | LAF4759 (38") | Hose .75" x (length noted) 12FJ-10MB |
| 21 | 1 | LAF6510 | 13-52893 | LAF6512 | LAF6514 | Auger |
| 22 | 1 | LAF6511 | 13-52890 | LAF6513 | LAF6515 | Main Housing |
| 23 | 1 | | | | LAF6516 | Chute Motor Guard |
| 24 | 1 (F) 2 (G&H) | | | | LAF6517 | Shroud Gasket Protector |
| 25 | 1 | | | | LAF6527 | Deflector |
| 26 | 1 | | | | LAF6551 | Deflector Liner |
| 27 | 1 | | | | LAF6565 | Chute Liner |
| 28 | 1 | | | | LAF6566 | Chute Rotation Pad |
| 29 | 1 (F) 2 (G&H) | | | | LAF6567 | Auger Sleeve |
| 30 | 6 | | | | LAF6568 | Chute Retainer Bushing |
| 31 | 1 | | | | LAF6587 | Chute Rotation Sprocket |
| 32 | 1 | | | | 13-53347 | Fan |
| 33 | 1 (F) 2 (G&H) | | | | LAF6593 | Motor Mount |

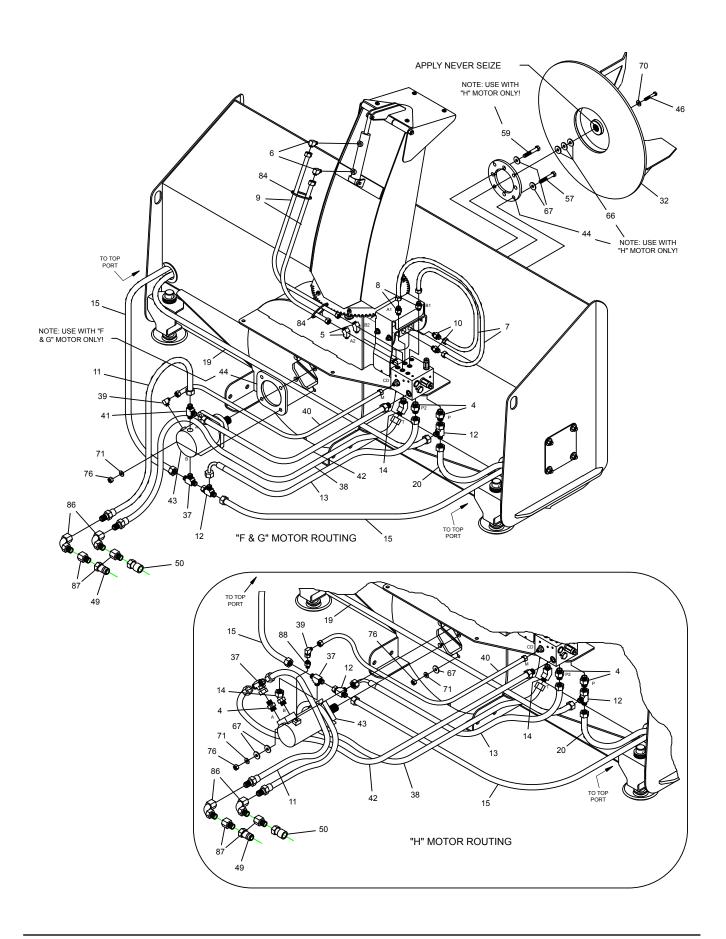
NOTE: All parts are the same as the LAF6798 except for those parts numbered under the other models.



| ITEM | QTY. | LAF6774 72" 'F' 'G' or 'H' Motor | 11009 78" 'F' 'G' or 'H' Motor | LAF6786 84" 'F' 'G' or 'H' Motor | LAF6798 96" 'G' or 'H' Motor | DESCRIPTION |
|------|------------------|---|---|---|---------------------------------------|--|
| 34 | 1 | | | | LAF6594 | Loader Attachment Plate |
| 35 | 1 | LAF6595 | 13-52913 | LAF6590 | LAF6591 | Cutting Edge |
| 36 | 1 | | | | LAF6599 | Chute |
| 37 | 1 (F&G) 2 (H) | | | LAF4419(F) | 03-2770 (G) LAF4761 (H) | Elbow 90° 12MB-12MJ (F only) Tee 12MJ-12MJ-12MB (G only) Tee 12MJ-12MJ-12FJ (H only) |
| 38 | 1 | | | | LAF4518 or LAF4781 | Hose .75" x 115" 12MB-12FJ (F&G) Hose .75" x 132" 12MB-12FJ (H) |
| 39 | 1 | | | | 03-2770 or LAF4093 | Elbow 90° 4MB-6MJ (F&G) Elbow 90° 6MJ-6FJ (H) |
| 40 | 1 | | | | LAF4668 or LAF4670 | Hose .25" x 32.5" 6FJ-6FJ (F&G) Hose .25" x 25.5" 6FJ-6FJ (H) |
| 41 | 1 (F&G) | | | | LAF4753 | Tee 12MJ-12MB-12MJ |
| 42 | 1 | | | | LAF4754 or LAF4782 | Hose .5" x 30" 12FJ-8MB (F&G) Hose .5" x 48" 12FJ-8MB (H) |
| 43 | 1 | | | | LAF4777 (F&G) or LAF4778 (H) | Fan Motor |
| 44 | 1 | | | | LAF6588 (F&G) or LAF6589 (H) | Motor Mount Plate |
| 45 | 1 (F) 2 (G&H) | | | | LAF4798 (F&H) or LAF9915 (G) | Auger Motor |
| 46 | 2 (F) 1 (G&H) | | | | P100604 (F&G) P100605 (H) | Gr 5 Hex Head Cap Screw .38" x 1" Gr 5 Hex Head Cap Screw .38" x 1.25" |
| *47 | 1 | | | | LAF9394 | Wire Harness with Control Box |
| 48 | 1 | | | | LAF9395 | Wire Assembly |
| *49 | 1 | | | | LAF4259 | Quick Coupler Male 12FB |
| *50 | 1 | | | | LAF4258 | Quick Coupler Female 12FB |
| 51 | 1 | | | | P100403 | Gr 5 Hex Head Cap Screw .25" x .75" |
| 52 | 1 | | | | 07-3022 | Gr 8 Hex Head Cap Screw .25" x 2" |
| 53 | 1 | | | | RHW1043 | Gr 8 Hex Head Cap Screw .25" x 2.5" |
| 55 | 4 | | | | P100614 | Gr 5 Hex Head Cap Screw .38" x 3.5" |
| 56 | 3 | | | | P100603 | Gr 5 Hex Head Cap Screw .38" x .75" |
| 57 | Varies | 10 (F) 14 (G) 18 (H) | 10 (F) 14 (G) 18 (H) | 11 (F) 15 (G) 19 (H) | P100806 16 (G) 20 (H) | Gr 5 Hex Head Cap Screw .5" x 1.5" |
| 58 | 8 (F) 6 (G&H) | | | | RHW1406 | Gr 5 Hex Head Cap Screw .5" x 1.75" |
| 59 | 4 | | | | P100809 | Gr 5 Hex Head Cap Screw .5 x 2.25" |
| 60 | 1 | | | | RHW1430 | Gr 5 Hex Head Cap Screw .5" x 12" |
| 61 | 6 | | | | RHW1604 | Gr 5 Hex Head Cap Screw .63" x 2" |
| 62 | 4 | | | | RHW2205 | Gr 5 Carriage Bolt .38" x 1" |
| 63 | 6 | | | | RHW4106 | Allen Head Shoulder Screw .5" x .75" with .38"-16 tpi x .63" |

NOTE: All parts are the same as the LAF6798 except for those parts numbered under the other models. *ITEMS may vary per Prime Mover -- Contact FFC for correct item.

HIGH FLOW HYDRAULIC/ELECTRIC COMPONENTS



| F' G' or 'H' F' G' or 'H' F' G' or 'H' Motor Motor | lat Washer .19" SAE lat Washer .25" USS lat Washer .38 USS | |
|--|--|--|
| 65 1 P850104 Gr 5 FI 66 7 (G) 10 (H) 67 14 (F&G) 30 (H) 68 24 07-10126 Gr 5 FI 69 1 RHW6002 Gr 5 LG 70 9 (F) 8 (G&H) 71 Varies 22 (F) 22 (F) 24 (G) 25 (G) P851108 26 (G) Gr 5 FI 26 (G) P851108 26 (G) Gr 5 LG | lat Washer .25" USS | |
| 66 9 (F) 7 (G) RHW5262 10 (H) 67 14 (F&G) 30 (H) 07-1763 68 24 69 1 70 9 (F) 8 (G&H) P851106 71 Varies 22 (F) 22 (F) 24 (G) 25 (G) 25 (G) Gr 5 Lo | lat Washer .38 USS | |
| 66 7 (G) 10 (H) 7.1763 Gr 5 FI 7.1 Varies 7.1 (G) 10 (H) 7.1763 Gr 5 FI 7.1763 Gr | | |
| 67 30 (H) 68 24 07-10126 Gr 5 Fl 69 1 RHW6002 Gr 5 Ld 70 9 (F) 8 (G&H) P851106 Gr 5 Ld 71 Varies 24 (G) 25 (G) 26 (G) Gr 5 Ld 71 Varies 24 (G) 24 (G) 25 (G) 26 (G) Gr 5 Ld 75 | lat Washer .5" SAE | |
| 69 1 RHW6002 Gr 5 Ld 70 9 (F) 8 (G&H) P851106 Gr 5 Ld 71 Varies 24 (G) 22 (F) 23 (F) P851108 Gr 5 Ld | | |
| 70 9 (F) 8 (G&H) P851106 Gr 5 Lo 71 Varies 22 (F) 22 (F) 23 (F) P851108 71 Varies 24 (G) 24 (G) 25 (G) 26 (G) Gr 5 Lo | lat Washer 1.63" SAE | |
| 70 8 (G&H) | ock Washer .25" | |
| 71 Varies 24 (G) 24 (G) 25 (G) 26 (G) Gr 5 Lo | ock Washer .38" | |
| 20 (11) | ock Washer .5" | |
| 72 6 RHW5632 Gr 5 FI | lat Washer .63" SAE | |
| 73 2 P158003 Gr 5 Lo | ock Nut .25" (nylock) | |
| 74 5 (F) 4 (G&H) RHW7201 Gr 5 He | ex Nut .38" | |
| 75 14 RHW7203 Gr 5 Lc | ock Nut .38" | |
| 76 Varies 22 (F) 22 (F) 23 (F) RHW7401 Gr 5 He 24 (G) 25 (G) 26 (G) Gr 5 He | ex Nut .5" | |
| 77 1 RHW7403 Gr 5 Lc | ock Nut .5" | |
| 78 6 RHW7607 Gr 8 To | op Lock Flange Nut .63" | |
| 79 2 RHW8064 Lynch I | Pin .44" x 1.63" | |
| 80 1 RHW8117 Gr 2 Fe | ender Washer .08" x .25" x 1.5" | |
| 81 14 RHW9001 Truss H | Head Machine Screw .19" x .75" | |
| 82 16 RHW9002 Gr 2 Lc | ock Nut .19" (nylock) | |
| 83 2 RHW9006 Truss H | Head Machine Screw .19" x 1" | |
| 84 8 RHW5002 Plastic | Tie | |
| 85 1 07-1177 Cable 0 | Clip | |
| *86 2 Contact FFC to obtain correct item. | (not required on all models) | |
| *87 2 Contact FFC to obtain correct item. Adapte | er (not required on all models) | |
| 88 1 (H) LAF4762 Adapte | er 4MB-6MJ | |
| 89 1 (F) LAF6579 End Pla | ate Cap for Bearing | |
| 90 1 (F) 2 (G&H) LAF6580 End Pla | ate Cap for Motor | |
| 91 1 (F) LAF6808 Flange | Mount Bearing 1.44" ID 4-Bolt | |
| 92 1 (F) LAF6569 Idler Si | haft for Single Motor | |
| 93 1 (F) LAF6570 Cover t | Cover for Single Motor | |
| 94 1 LAF6508 Chute I | tor Single Motor | |

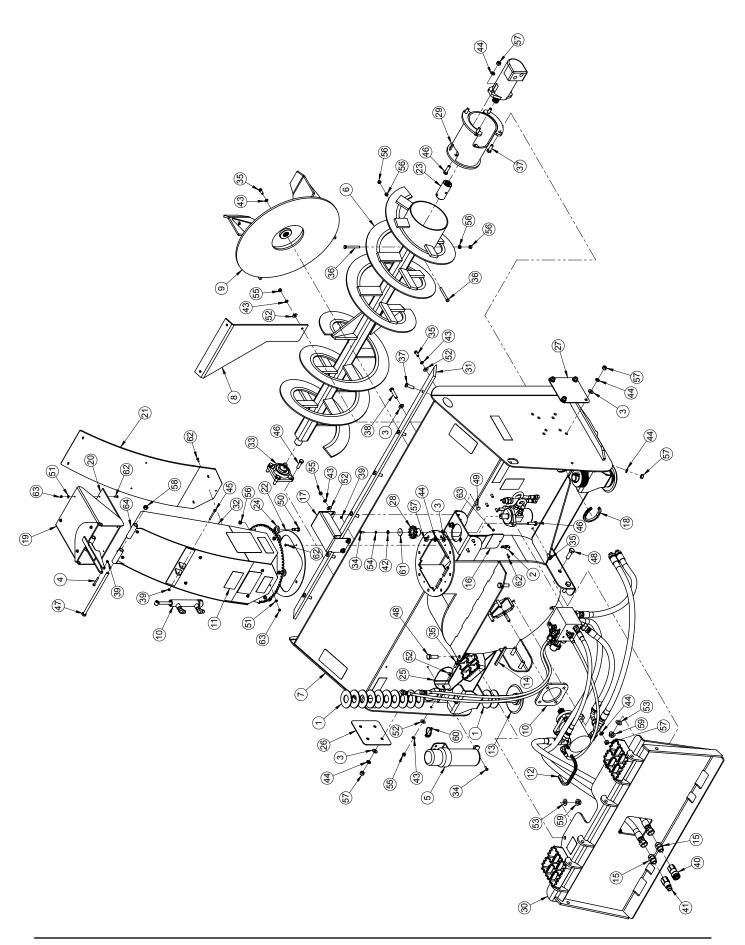
NOTE: All parts are the same as the LAF6798 except for those parts numbered under the other models. *ITEMS may vary per Prime Mover -- Contact FFC for correct item.

5/18/11

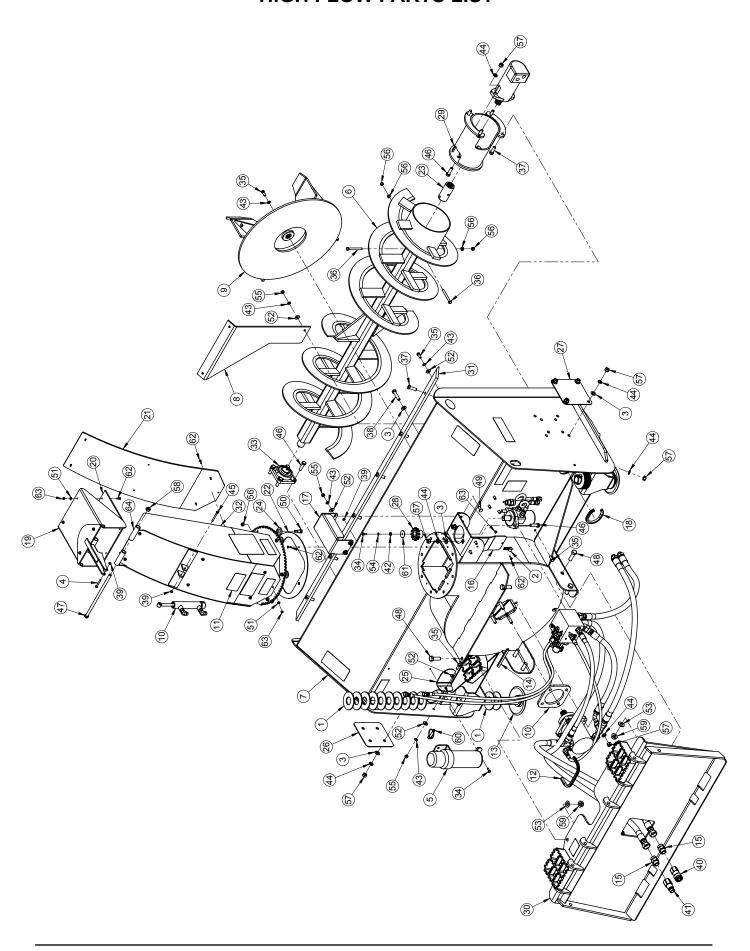
PARTS LISTS FOR

HIGH FLOW BLOWERS 11072, 11078, 11084 & 11096

& HYDRAULIC COMPONENTS 28-10555, 28-10556, 28-10558, 28-10559, 28-10557 & 28-10560

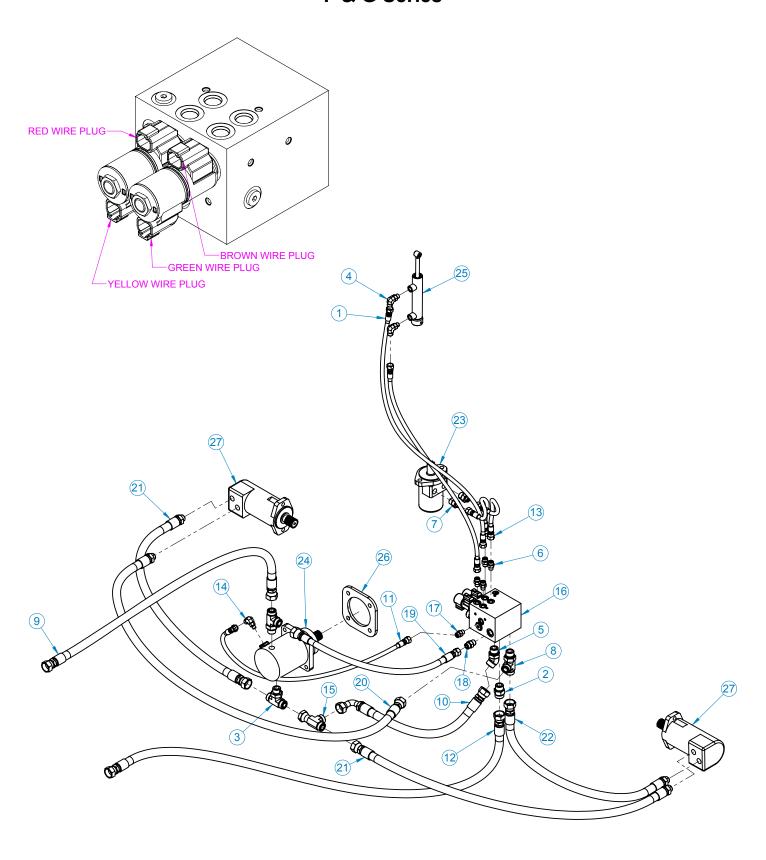


| Item | Qty | 11072 72" | 11078 78" | 11084 84" | 11096 96" | Description |
|------|--------------------|-------------------------------|--|-------------------------------|--|--------------------------------|
| 1 | 24 | | | | 07-10126 | Washer, Flat, 1 5/8 SAE, Gr5 |
| 2 | 1 | | | | 07-1177 | Clamp, Rubber Coat, 1/2 x 3/4 |
| 3 | 14 (F,G) 30 (H) | | | | 07-1763 | Washer, Flat, 1/2 SAE, Gr8 |
| 4 | 1 | | | | 07-3022 | Screw, HHC, Gr8, 1/4-20 x 2 |
| 5 | 1 | | | | 07-6869 | Manual Holder |
| 6 | 1 1 | 13-17284 (F) LAF6510 (G,H) | 13-17285 (F) 13-52893 (G,H) | 13-17286 (F) LAF6512 (G,H) | LAF6514 (G,H) | Weld, Auger |
| 7 | 1 | 13-17324-72 | 13-17324-78 | 13-17324-84 | 13-17324-96 | Weld, Main Housing |
| 8 | 1 | | | | 13-17327 | Plate, Fan, Cover |
| 9 | 1 | | | | 13-53347 | Weld, Fan |
| 10 | 1 | | 28-10555 (F) 28-10556 (G) 28-10557 (H) | | 28-10558 (F) 28-10559 (G) 28-10560 (H) | Kit, Hydraulic Motor |
| 11 | 1 | | | | 28-10577 | Assembly, Labels |
| 12 | 1 | | | | LAF1421 | Gasket, Hose Hole |
| 13 | 2 | | | | LAF1485 | Weld, Skid Shoe |
| 14 | 1 | | | | LAF3412 | Hose Guard, 5 inch |
| 15 | 2 | | | | LAF4076 | Fitting, 12MB-12MF |
| 16 | 1 | | | | LAF6508 | Plate, Chute, Motor Guard |
| 17 | 1 | | | | LAF6516 | Plate, Chute, Motor Guard |
| 18 | 1 (F) 2 (G,H) | | | | LAF6517 | Shroud, Gasket Protector |
| 19 | 1 | | | | LAF6527 | Weld, Deflector |
| 20 | 1 | | | | LAF6551 | Liner, Deflector |
| 21 | 1 | | | | LAF6565 | Liner, Chute |
| 22 | 1 | | | | LAF6566 | Rotation Pad, Chute |
| 23 | 1 (F) 2 (G,H) | | | | LAF6567 | Sleeve, Auger Rod |
| 24 | 6 | | | | LAF6568 | Rod, 1.5 x .69 |
| 25 | 1 (F) | | | | LAF6570 | Cover, Single Motor |
| 26 | 1 (F) | | | | LAF6579 | End Plate, Bearing |
| 27 | 1 (F) 2 (G,H) | | | | LAF6580 | Plate, End Cap |
| 28 | 1 | | | | LAF6587 | Weld, Sprocket, Chute Rotation |
| 29 | 1 (F) 2 (G,H) | | | | LAF6593 | Weld, Motor Mount |
| 30 | 1 | | | | LAF6594 | Weld, Back Plate |
| 31 | 1 | LAF6595 | 13-52913 | LAF6590 | LAF6591 | Edge |



| Item | Qty | 11072 72" | 11078 78" | 11084 84" | 11096 96" | Description |
|------|--------------------|----------------------------|----------------------------|----------------------------|-----------------------------|--|
| 32 | 1 | | | | LAF6599 | Weld, Chute |
| 33 | 1 (F) | | | | LAF6808 | Flange, Mount Bearing |
| 34 | 3 | | | | P100403 | Screw, HHC, 1/4-20 x 3/4, Gr5 |
| 35 | 9 (F) 8 (G,H) | | | | P100604 | Bolt, Hex, 3/8-16 x 1, Gr5 |
| 36 | 2 (F) 4 (G,H) | | | | P100614 | Bolt, Hex, 3/8 x 3 1/2, Gr5 |
| 37 | VARIES | 10 (F) 14 (G) 18 (H) | 10 (F) 14 (G) 18 (H) | 11 (F) 15 (G) 19 (H) | P100806 16 (G) 20 (H) | Bolt, Hex, 1/2 x 1 1/2, Gr5 |
| 38 | 4 | 10 (11) | 10 (11) | 10 (11) | P100809 | Screw, HHC, 1/2-13 x 2.25, Gr5 |
| 39 | 4 | | | | P158003 | Nut, Elastic Lock, 1/4 |
| 40 | 1 | | | | P272670 | QD, 8FF, Female, 12FB |
| | | | | | P272671 | |
| 41 | 1 | | | | | QD, 8FF, Male, 12FB |
| 42 | 1 12 (5) | | | | P850104 | Washer, Flat, 1/4, Gr5 |
| 43 | 13 (F) 12 (G,H) | | | | P851106 | Washer, Lock 3/8 |
| 44 | | 22 (F) | 22 (F) | 23 (F) | P851108 | |
| | VARIES | 24 (G) 28 (H) | 24 (G) 28 (H) | 25 (G) 29 (H) | 26 (G) 30 (H) | Washer, Lock, 1/2 |
| 45 | 1 | 20 (11) | 20 (11) | 20 (11) | RHW1043 | Screw, 1/4-20 x 2 1/2, Gr5 |
| 46 | 8 (F) | | | | 141111010 | Colow, 111 20 X 2 112, Clo |
| | 6 (G,H) | | | | RHW1406 | Screw, HHC, 1/2-13 x 1 3/4, Gr5, Nylock |
| 47 | 1 | | | | RHW1430 | Screw, HHC, 1/2-13 x 12, Gr5 |
| 48 | 6 | | | | RHW1604 | Screw, HHC, 5/8-11 x 2, Gr5 |
| 49 | 4 | | | | RHW2205 | Bolt, Carriage, 3/8-16 x 1, Gr5 |
| 50 | 6 | | | | RHW4106 | Screw, Allen Shoulder, 1/2 x 3/4 |
| 51 | 15 | | | | RHW5031 | Washer, Flat, SAE, .19, Gr2 |
| 52 | 13 (F) 11 (G) | | | | DI NA/SOCO | |
| | 14 (H) | | | | RHW5262 | Washer, Flat, 3/8, Gr5 |
| 53 | 6 | | | | RHW5632 | Washer, Flat, 5/8, Gr5 |
| 54 | 1 | | | | RHW6002 | Washer, Lock, Split, 1/4, Gr5 |
| 55 | 8 (F) 7 (G,H) | | | | RHW7201 | Nut, Hex, 1/2, Gr5 |
| 56 | 10 (F) 14 (G,H) | | | | RHW7203 | Nut, Lock, Center Dent, .5, Gr5 |
| 57 | | 22 (F) | 22 (F) | 23 (F) | RHW7401 | |
| | \/ADIEC | 24 (G) | 24 (G) | 25 (G) | 26 (G) | Nut Hoy 1/2 Cr5 |
| E0 | VARIES | 28 (H) | 28 (H) | 29 (H) | 30 (H) | Nut, Hex, 1/2, Gr5 |
| 58 | 1 | | <u> </u> | | RHW7403 | Nut, Lock, Center Dent, .5, Gr5 |
| 59 | 6 | | | | RHW7607 | Nut, Top Lock Flange, .63-11, Gr8 |
| 60 | 2 | | | | RHW8064 | Pin, Lynch, .44-1.63, Large Ring |
| 61 | 1 | | | | RHW8117 | Washer, Fender, .25, Gr2 |
| 62 | 14 | | | | RHW9001 | Screw, Machine, #10-24 x 3/4 |
| 63 | 16 | | | | RHW9002 | Nut, Nylock, .19 (10)-24, Gr2 |
| 64 | 2 | | | | RHW9006 | Screw, Machine, #10-24 x 1 |

HIGH FLOW HYDRAULIC COMPONENTS F & G Series

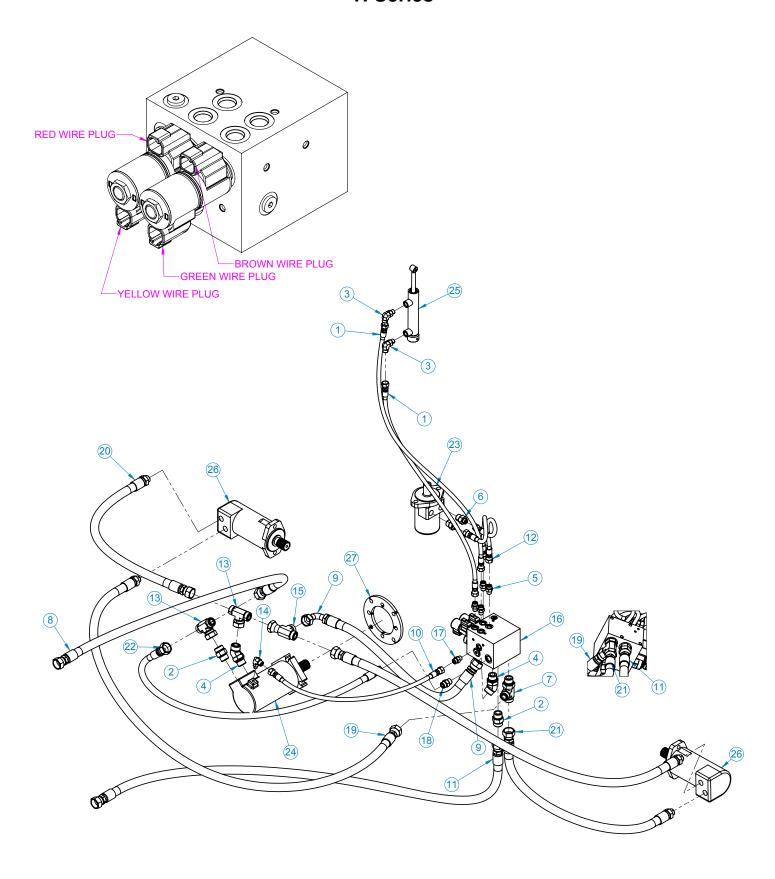


HIGH FLOW HYDRAULIC COMPONENTS F & G Series

| Item | Qty | 28-10555 HF/F 72"-78" | 28-10556 HF/G 72"-78" | 28-10558 HF/F 84"-96" | 28-10559 HF/G 84"-96" | Description |
|------|----------------|--------------------------|--------------------------|--------------------------|--------------------------|---|
| 1 | 2 | | | | 03-10108 | Hose, .25 x 50, 6FF-6FF |
| 2 | 2 (F) 1 (G) | | | | 03-1945 | Fitting, 12MB-12MF |
| 3 | 1 (F) 1 (G) | | | 03-2177 | 03-1950 | Elbow, 90°, 12MB-12MF Tee, 12MF-12MB |
| 4 | 2 | | | | 03-2092 | Elbow, 90°, 6MB-6MF |
| 5 | 1 | | | | 03-2182 | Elbow, 45°, 12MB-12MF |
| 6 | 4 | | | | 03-2291 | Fitting, 6MB-6MF |
| 7 | 2 | | | | 03-2564 | Fitting, 6MF-10MB |
| 8 | 1 (F) 2 (G) | | | | 03-3135 | Tee, 12MB-12MF-12MF |
| 9 | 1 | | | | 03-3379 | Hose, .75 x 80, 12FF-12FF |
| 10 | 1 | | | | 03-3390 | Hose, .75 x 30, 12FF-12FF90 |
| 11 | 1 | | | | 03-3900 | Hose, .25 x 36, 6FF-6FF |
| 12 | 1 | | | | 03-4101 | Hose, .75 x 142, 12FF-12FF |
| 13 | 2 | | | | 03-4316 | Hose, .25 x 20, 6FF-6FF |
| 14 | 1 | | | | 03-4589 | Elbow, 90°, 4MB-6MF |
| 15 | 1 | | | | 03-4637 | Tee, 12FF-12MF-12MF |
| 16 | 1 | | | | 03-5894 | Manifold, AL, 4 gpm, 12V |
| 17 | 1 | | | | 03-5904 | Valve, Check, In-line, 6MB-6MF |
| 18 | 1 | | | | 03-5905 | Valve, Check, In-line, 8MF-8MB |
| 19 | 1 | | | | 03-5906 | Hose, .50 x 36, 8FF-12FF |
| 20 | 1 (G) | | 03-5911 (78") | | 03-5916 (90") | Hose, .75 x (Length Noted) 10MB-12FF |
| 21 | 1 (F) 2 (G) | 03-5912 (56") | 03-5912 (56") | 03-5915 (60") | 03-5915 (60") | Hose, .75 x (Length Noted) 12MB-12FF |
| 22 | 1 | 03-5913 (32") | 03-5913 (32") | 03-5914 (37") | 03-5914 (37") | Hose, .75 x (Length Noted) 10MB-12FF |
| 23 | 1 | | | | LAF4776 | Motor, Chute, 4.5 |
| 24 | 1 | | | | LAF4777 | Motor, Fan, 2K, 9.6 |
| 25 | 1 | | | | LAF4779 | Cylinder, Deflector |
| 26 | 1 | | | | LAF6588 | Plate, Motor Mount, G and F |
| 27 | 1 (F) 2 (G) | LAF4798 | LAF9915 | LAF4798 | LAF9915 | Motor, Auger |

NOTE: All parts are the same as the 28-10559 except for those parts numbered under the other models. *ITEMS may vary per Prime Mover -- Contact FFC for correct item.

HIGH FLOW HYDRAULIC COMPONENTS H Series



HIGH FLOW HYDRAULIC COMPONENTS H Series

| Item | Qty | 28-10557 HF/H 72"-78" | 28-10560 HF/H 84"-96" | Description |
|------|-----|--------------------------|--------------------------|--------------------------------------|
| 1 | 2 | | 03-10108 | Hose, .25 x 50, 6FF-6FF |
| 2 | 2 | | 03-1945 | Fitting, 12MB-12MF |
| 3 | 2 | | 03-2092 | Elbow, 90°, 6MB-6MF |
| 4 | 2 | | 03-2182 | Elbow, 45°, 12MB-12MF |
| 5 | 4 | | 03-2291 | Fitting, 6MB-6MF |
| 6 | 2 | | 03-2564 | Fitting, 6MF-10MB |
| 7 | 1 | | 03-3135 | Tee, 12MB-12MF-12MF |
| 8 | 1 | | 03-3379 | Hose, .75 x 80, 12FF-12FF |
| 9 | 1 | | 03-3390 | Hose, .75 x 30, 12FF-12FF90 |
| 10 | 1 | | 03-3900 | Hose, .25 x 36, 6FF-6FF |
| 11 | 1 | | 03-4101 | Hose, .75 x 142, 12FF-12FF |
| 12 | 2 | | 03-4316 | Hose, .25 x 20, 6FF-6FF |
| 13 | 2 | | 03-4368 | Tee, 12MF-12MF-12FF |
| 14 | 1 | | 03-4589 | Elbow, 90°, 4MB-6MF |
| 15 | 1 | | 03-4637 | Tee, 12FF-12MF-12MF |
| 16 | 1 | | 03-5894 | Manifold, AL, 4gpm, 12V |
| 17 | 1 | | 03-5904 | Valve, Check, In-line, 6MB-6MF |
| 18 | 1 | | 03-5905 | Valve, Check, In-line, 8MF-8MB |
| 19 | 1 | 03-5911 (78") | 03-5916 (90") | Hose, .75 x (Length Noted) 10MB-12FF |
| 20 | 2 | 03-5912 (56") | 03-5915 (60") | Hose, .75 x (Length Noted) 10MB-12FF |
| 21 | 1 | 03-5913 (32") | 03-5914) (37") | Hose, .75 x (Length Noted) 10MB-12FF |
| 22 | 1 | | 03-6012 | Hose, .50 x 50, 8FF-12FF |
| 23 | 1 | | LAF4776 | Motor, Chute, Rotate, 4.5 |
| 24 | 1 | | LAF4778 | Motor, Fan, 4K |
| 25 | 1 | | LAF4779 | Cylinder, Deflector |
| 26 | 2 | | LAF4798 | Motor, Auger |
| 27 | 1 | | LAF6589 | Plate, Motor Mount, H Series |

NOTE: All parts are the same as the 28-10560 except for those parts numbered under the other models. *ITEMS may vary per Prime Mover -- Contact FFC for correct item.

PRIME MOVER SPECIFICATIONS

IMPORTANT

Exceeding any of the maximum recommended prime mover specifications **CAN** result in damage to this product and

<u>WILL</u> void all FFC warranties.

| DESCRIPTION | | SPECIFICATIONS | | | |
|---|--|---|-----------------------------------|--|--|
| | All Models | All Models | All Models | | |
| | Motor Kit (A) | Motor Kit (C) (D) or (E) | Motor Kit (F) (G) or (H) | | |
| Weight of Prime Mover without Snow Blower | 8,000 lbs. maximum | 11,000 lbs. maximum | 11,000 lbs maximum | | |
| Hydraulic Pressure Output | 3,000 psi maximum | 3,000 psi maximum | 3,500 psi maximum | | |
| Hydraulic Flow Output | 13 gpm maximum | 15 (C), 21 (D) or 27 (E) gpm maximum | 34 (F&G) or 42 (H) gpm maximum | | |
| Rear Ballast | As required to maintain full prime mover stability. (Note the Shipping Weight on the specifications page, then see the opera manual(s) for your prime mover, loader, and quick-attach for ballasting ne | | | | |

NOTICE

Make sure your prime mover is producing the manufacturer's specified hydraulic flow (gpm) and pressure (psi), especially for operation at high altitudes. Using prime movers with less than specified flow or pressure will cause your Snow Blower to perform in a substandard manner.

HYDRAULIC SNOW BLOWER SPECIFICATIONS

| Model Number | Overall Width | Overall Height | Overall Depth | Cutting Width | Shipping Weight* |
|-----------------|------------------|-------------------|------------------|------------------|---------------------|
| LAF6748 | 48" | 55.5" | 37" | 48" | 490 lbs. |
| 11005 | 60" | 55.5" | 37" | 60" | 687 lbs. |
| 11006 | 72" | 55.5" | 37" | 72" | 724 lbs. |
| 11008 | 78" | 55.5" | 37" | 78" | 742 lbs. |
| 11007 | 84" | 55.5" | 37" | 84" | 761 lbs. |
| LAF6774 | 75" | 74" | 43" | 73.5" | 1180 lbs. |
| 11009 | 81" | 74" | 43" | 79.5" | 1220 lbs. |
| LAF6786 | 87" | 74" | 43" | 85.5" | 1260 lbs. |
| LAF6798 | 99" | 74" | 43" | 97.5" | 1340 lbs. |
| 11048 (SF) | 48" | 55.5" | 37" | 48" | 610 lbs. |
| 11060 (SF) | 60" | 55.5" | 37" | 60" | 734lbs. |
| 11072 (SF) | 72" | 55.5" | 37" | 72" | 771 lbs. |
| 11078 (SF) | 78" | 55.5" | 37" | 78" | 789 lbs. |
| 11084 (SF) | 84" | 55.5" | 37" | 84" | 808 lbs. |
| 11072 (HF) | 75" | 74" | 43" | 73.5" | 1180 lbs. |
| 11078 (HF) | 81" | 74" | 43" | 79.5" | 1220 lbs. |
| 11084 (HF) | 87" | 74" | 43" | 85.5" | 1260 lbs. |
| 11096 (HF) | 99" | 74" | 43" | 97.5" | 1340 lbs. |

All replacement hydraulics must have a minimum rated working pressure of 3,500 psi.

*NOTE: Increase the shipping weight by 10 lbs. if "E" motor is used, and decrease the shipping weight by 10 lbs. if "F" motor is used.

BOLT TORQUE SPECIFICATIONS

GENERAL TORQUE SPECIFICATION TABLES

Use the following charts when determining bolt torque specifications when special torques are not given. Always use grade 5 or better when replacing bolts.

SAE BOLT TORQUE SPECIFICATIONS

NOTE: The following torque values are for use with extreme pressure lubricants, plating or hard washer applications increase torque 15% when using hardware that is unplated and either dry or lubricated with engine oil.

| SAE GRADE 5 TORQUE | | | | SAE GRADE 8 TORQUE | | | QUE | | | |
|--------------------|-------------|---------------------------|------|--------------------|------|----------|---|------|------|------------------------|
| Bolt Size | | Pounds Feet Newton-Meters | | Pounds Feet Newton | | n-Meters | Bolt head identification marks as per grade. NOTE: Manufacturing Marks Will Vary | | | |
| Inches | Millimeters | UNC | UNF | UNC | UNF | UNC | ŲNF | UNC | UNF | GRADE 2 |
| 1/4 | 6.35 | 8 | 9 | 11 | 12 | 10 | 13 | 14 | 18 | OKADE 2 |
| 5/16 | 7.94 | 14 | 17 | 19 | 23 | 20 | 25 | 27 | 34 | |
| 3/8 | 9.53 | 30 | 36 | 41 | 49 | 38 | 46 | 52 | 62 | j |
| 7/16 | 11.11 | 46 | 54 | 62 | 73 | 60 | 71 | 81 | 96 | 1 |
| 1/2 | 12.70 | 68 | 82 | 92 | 111 | 94 | 112 | 127 | 152 | GRADE 5 |
| 9/16 | 14.29 | 94 | 112 | 127 | 152 | 136 | 163 | 184 | 221 | GRADE 5 |
| 5/8 | 15.88 | 128 | 153 | 174 | 207 | 187 | 224 | 254 | 304 | 1 インベン(ソ |
| 3/4 | 19.05 | 230 | 275 | 312 | 373 | 323 | 395 | 438 | 536 | 」レリトリ |
| 7/8 | 22.23 | 340 | 408 | 461 | 553 | 510 | 612 | 691 | 830 | |
| 1 | 25.40 | 493 | 592 | 668 | 803 | 765 | 918 | 1037 | 1245 | GRADE 8 |
| 1-1/8 | 25.58 | 680 | 748 | 922 | 1014 | 1088 | 1224 | 1475 | 1660 | |
| 1-1/4 | 31.75 | 952 | 1054 | 1291 | 1429 | 1547 | 1700 | 2097 | 2305 | ገ ሶ 'ላ [ሗ] ሶ 'ላ |
| 1-3/8 | 34.93 | 1241 | 1428 | 1683 | 1936 | 2023 | 2312 | 2743 | 3135 |] と、メ」 ビン」 と。シ」 |
| 1-1/2 | 38.10 | 1649 | 1870 | 2236 | 2535 | 2686 | 3026 | 3642 | 4103 | |

METRIC BOLT TORQUE SPECIFICATIONS

NOTE: The following torque values are for use with metric hardware that is unplated and either dry or lubricated with engine oil. Reduce torque 15% when using hardware that has extreme pressure lubricants, plating or hard washer applications.

| Bolt head identification marks as per grade. | | | | | | |
|--|-----|------|--|--|--|--|
| 5.6 | 8.8 | 10.9 | | | | |

| Size of Bolt | Grade No. | Pitch (mm) | Pounds Feet | Newton-Meters | Pitch (mm) | Pounds Feet | Newton-Meters |
|--------------|------------------|------------|-------------|---------------|------------|---|---------------|
| | 5.6 | | 3.6-5.8 | 4.9-7.9 | | | - |
| M6 | 8.8 | 1.0 | 5.84 | 7.9-12.7 | - | - | - |
| | 10.9 | 1 | 7.2-10 | 9.8-13.6 | | - | - |
| | 5.6 | | 7.2-14 | 9.8-19 | | 12-17 | 16.3-23 |
| M8 | 8.8 | 1.25 | 17-22 | 23-29.8 | 1.0 | 19-27 | 25.7-36.6 |
| | 10.9 | | 20-26 | 27.1-35.2 | | 22-31 | 29.8-42 |
| | 5.6 | | 20-25 | 27.1-33.9 | | 20-29 | 27.1-39.3 |
| M10 | 8.8 | 1.5 | 34-40 | 46.1-54.2 | 1.25 | 35-47 | 47.4-63.7 |
| | 10.9 | 1 | 38-46 | 51.5-62.3 | | 40-52 | 54.2-70.5 |
| | 5.6 | | 28-34 | 37.9-46.1 | | 31-41 | 42-55.6 |
| M12 | 8.8 | 1.75 | 51-59 | 69.1-79.9 | 1.25 | 56-68 | 75.9-92.1 |
| | 10.9 | | 57-66 | 77.2-89.4 | | 62-75 | 84-101.6 |
| | 5.6 | | 49-56 | 66.4-75.9 | | 52-64 | 70.5-86.7 |
| M14 | 8.8 | 2.0 | 81-93 | 109.8-126 | 1.5 | 90-106 | 122-143.6 |
| | 10.9 | | 96-109 | 130.1-147.7 | | 107-124 | 145-168 |
| | 5.6 | | 67-77 | 90.8-104.3 | | 69-83 | 93.5-112.5 |
| M16 | 8.8 | 2.0 | 116-130 | 157.2-176.2 | 1.5 | 120-138 | 162.6-187 |
| | 10.9 | | 129-145 | 174.8-196.5 | | 140-158 | 189.7-214.1 |
| | 5.6 | | 88-100 | 119.2-136 | 1 | 100-117 | 136-158.5 |
| M18 | 8.8 | 2.0 | 150-168 | 203.3-227.6 | 1.5 | 177-199 | 239.8-269.6 |
| | 10. 9 | | 175-194 | 237.1-262.9 | | 202-231 | 273.7-313 |
| | 5.6 | | 108-130 | 146.3-176.2 | | 132-150 | 178.9-203.3 |
| M20 | 8.8 | 2.5 | 186-205 | 252-277.8 | 1.5 | 206-242 | 279.1-327.9 |
| | 10.9 | 1 | 213-249 | 288.6-337.4 |] | 31-41 56-68 62-75 52-64 90-106 107-124 69-83 120-138 140-158 100-117 177-199 202-231 | 333.3-391.6 |

WARRANTY

Limited Warranty

Except for the Excluded Products as described below, all new products are warranted to be free from defects in material and/or workmanship during the Warranty Period, in accordance with and subject to the terms and conditions of this Limited Warranty.

- 1. <u>Excluded Products</u>. The following products are <u>excluded</u> from this Limited Warranty:
- (a) Any cable, part that engages with the ground (i.e. sprockets), digging chain, bearing, teeth, tamping and/or demolition head, blade cutting edge, pilot bit, auger teeth and broom brush that either constitutes or is part of a product.
- (b) Any product, merchandise or component that, in the opinion of Paladin Light Construction¹, has been (i) misused; (ii) modified in any unauthorized manner; (iii) altered; (iv) damaged; (v) involved in an accident; or (vi) repaired using parts not obtained through Paladin Light Construction.
- 2. <u>Warranty Period</u>. The Limited Warranty is provided only to those defects that occur during the Warranty Period, which is the period that begins on the <u>first to occur</u> of: (i) the date of initial purchase by an end-user, (ii) the date the product is first leased or rented, or (iii) the date that is six (6) months after the date of shipment by Paladin Light Construction as evidenced by the invoiced shipment date (the "<u>Commencement Date</u>") and ends on the date that is twelve (12) months after the Commencement Date.
- 3. <u>Terms and Conditions of Limited Warranty</u>. The following terms and conditions apply to the Limited Warranty hereby provided:
- (a) Option to Repair or Replace. Paladin Light Construction shall have the option to repair or replace the product.
- (b) <u>Timely Repair and Notice</u>. In order to obtain the Limited Warranty, (i) the product must be repaired within thirty (30) days from the date of failure, and (ii) a claim under the warranty must be submitted to Paladin Light Construction in writing within thirty (30) days from the date of repair.
- (c) <u>Return of Defective Part or Product</u>. If requested by Paladin Light Construction, the alleged defective part or product shall be shipped to Paladin Light Construction at its manufacturing facility or other location specified by Paladin Light Construction, with freight PRE-PAID by the claimant, to allow Paladin Light Construction to inspect the part or product.

Claims that fail to comply with any of the above terms and conditions shall be denied.

LIMITATIONS AND EXCLUSIONS.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE AND ANY WARRANTY BASED ON A COURSE OF DEALING OR USAGE OF TRADE.

IN NO EVENT SHALL PALADIN LIGHT CONSTRUCTION BE LIABLE FOR CONSEQUENTIAL OR SPECIAL DAMAGES.

IN NO EVENT SHALL PALADIN LIGHT CONSTRUCTION BE LIABLE FOR ANY LOSS OR CLAIM IN AN AMOUNT IN EXCESS OF THE PURCHASE PRICE, OR, AT THE OPTION OF PALADIN LIGHT CONSTRUCTION, THE REPAIR OR REPLACEMENT, OF THE PARTICULAR PRODUCT ON WHICH ANY CLAIM OF LOSS OR DAMAGE IS BASED. THIS LIMITATION OF LIABILITY APPLIES IRRESPECTIVE OF WHETHER THE CLAIM IS BASED ON BREACH OF CONTRACT, BREACH OF WARRANTY, NEGLIGENCE OR OTHER CAUSE AND WHETHER THE ALLEGED DEFECT IS DISCOVERABLE OR LATENT.

¹Attachment Technologies Inc., a subsidiary of Paladin Brands Holding, Inc. (PBHI) is referred to herein as Paladin Light Construction.

February 10, 2010