

ASSEMBLY INSTRUCTIONS

(Please refer to iluustration on the next page.)

- 1. Attach #16 Arch to lower hitch points. If tractor has Category I hitch, use #5 Bushings provided. (May not be required)
- 2. Attach #16 Arch to #10 Boom with #18 Pin and Cotter pins provided.
- 3. Attach #6 Gearbox to #10 Boom with #20 Pin and Cotter pins provided.
- 4. Attach #12 PTO Shield to top of #6 Gearbox.
- 5. Prepare #15 PTO for attachment.
- a. Remove any foreign material or paint from input shaft on #6 Gearbox.b. Attach #15 PTO to #6 Gearbox.
- c. Make sure #24 roll pin is in groove of input shaft of #6 Gearbox but not tight against bottom of groove so yoke will rotate freely.
- d. Put in #13 Shear Bolt and #14 Shear Nut.

- e. Place #1 Snap Yoke on #15 on back page tractor PTO (see illustration on PTO parts)
- f. Raise and lower the #10 Boom through its complete operation arc and check that nothing interferes with the operation. If anything interferes, make the proper three-point adjustments.
- 6. Attach the #7 Output Shaft Shield to lower gearbox with #8 Bolts and #9 Lockwashers.
- 7. Attach the Auger to #6 Gearbox using #2 bolts, #4 lockwashers, and #3 hexnuts provided. Attach using the bottom hole on #6 Gear Box output shaft only.

OPERATING INSTRUCTIONS

- 1. Lower Auger point slowly to ground. Auger point should be about 4" to the rear of the plumb line of the center of the top of the Auger.
- 2. Set brake or use PARK position.
- 3. Engage PTO shaft clutch at half throttle and slowly lower Auger into ground. In some types of soil it may be necessary to hold Auger back from screwing itself into the ground with the Hydraulic Control lever.
- 4. In some types of soil, for best cleaning action, allow Auger to dig a foot or so and raise Auger almost out of the ground and then dig deeper. Repeat as necessary.
- 5. When Auger has reached the desired depth, leave Auger at this depth for a very short period to assist in cleaning out the hole.
- 6. If Shear Bolt shears, replace with Manufacturer's Shear Bolt or with one of same Specification Number Grade 2.
- 7. If Auger becomes lodged below ground, DO NOT attempt to lift Auger out of ground by Hydraulic Lift power alone. Reverse the rotation of the Auger by

several turns. This can be c accomplished by using a bar on the universal joints. After freeing the Auger, slowly lift with Auger slowly rotating.

- 8. DO NOT transport digger with PTO Shaft engaged. This may result in damage to universal joints.
- 9. Check digger daily for any loose bolts, damaged bolts, securing pins, etc.

LUBRICATION SCHEDULE

- 1. Fill Gearbox with 1 pint of SAE90.
- 2. The Digger Gear Box should be checked periodically to maintain correct oil level.
- 3. After the first fifty (50) hours it is recommended that the gear box be drained, flushed and refilled with sAE 90 EP. Then every 250 hours.
- 4. Universal joints to be greased after digging 300 holes. Tube and Shaft every other time.

To Be Used on Tractors with 25HP or Less, Only!

SD-067-29

SD-067-211

SD-067-20

SD-067-212

SD-067-213

SD-067-215

SD-067-214

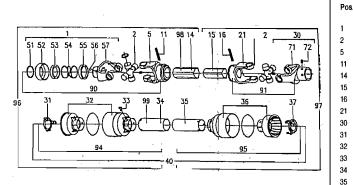
SD-067-20W

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PTO SHAFT PARTS LIST



Part Number	Description	Pos.	Part Number	Description	
SD-067-20W1	Complete collar yoke	51	SD-067-20W10	Outer circlip	
SD-067-222	Cross journal set	52	SD-067-20W11	Sliding sleeve collar	
SD-067-20W2	Outer yoke	53	SD-067-20W12	Ball hold-up ring	
SD-067-20W3	Roll pin for outer tube	54	SD-067-20W13	Spring	
SD-067-20W4	Outer tube	55	SD-067-20W14	Fixed Sleeve	
SD-067-20W5	Inner tube	56	SD-067-20W15	Ball 1/2"	
SD-067-20W6	Roll pin for inner tube	57	SD-067-20W16	Yoke C02	
SD-067-20W7	Inner yoke	71	SD-067-20W17	Special yoke	
SD-067-20W8	Complete special yoke	72	SD-067-20W18	Grease fitting	

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SD-067-20W19

SD-067-20W20

SD-067-217

SD-067-218

SD-067-20W21

SD-067-20W22

SD-067-20W23

SD-067-20W24

U Joint for outer tube

U Joint for inner tube

Half male shaft with guarding

Half female shaft with guarding

Half male shaft with quarding

"Danger" Label for outer tube

"Danger" Label for outer guard tube

Half female quard

Guard retaining collar for outer tube

Guard retaining collar for inner tube

Cone for outer tube

Cone for inner tube

Complete guard

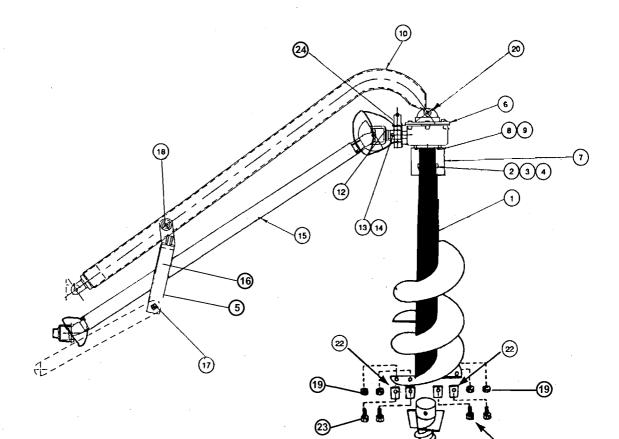
Bolt (not shown)

Outer guard

Inner guard

SD - 067 - 2W PTO Shaft Parts List

101 POST HOLE DIGGER "The Mouse"



(21)

3 2 (•)

101 Post Hole Digger / Auger Parts List

Illus.		Part	
No.	Description	No.	
_ 1	4", 6", 9" Semi-Double Auger		
2	Auger Tube Bolt 1/2" x 3" Gr. 2	SA-302	
3	Auger Tube Nut 1/2"	SA-304	
4	Auger Tube Lockwasher 1/2"	SA-303	
- 5	Bushing for Cat. I	SD-101-B2	
6	Gearbox	SD-101-GB	
7	Output Shaft Shield	SD-069	
8	Output Shield Bolt 1/4 x 3/4 HH05	HHCS	
9	Output Shield Lockwasher	¹ ⁄4"	
10	Boom Complete	SD-101-BC	
12	PTO Shield	SD-06702-PTS	
13	Shear Bolt ¼ x 2 ½ Gr. 2	SA404	
14	Shear Nut ¼ Locknut	SA405	
15	PTO Shaft	SD-067-2W	
16	Arch Complete	SA-101-AC	
17	3/8 x 1 ¹ / ₂ Lynch Pin	SA-408	
18	Boom Center Pin 5/8" Diameter	SD-101-CP	
19	Auger Teeth Nut ½"	SA-62302	
20	Boom End Pin 9/16" (14 mm.)	SD-101-EP	
21	Auger Point	SA-304-P	
22	Auger Teeth SA-6230		
23	Auger Teeth Bolt 1/2 x 1 1/4 SA-62301		
24	Roll Pin 3/16 x 2	SA-4021	



FOR YOUR RECORDS

Making hard work easy

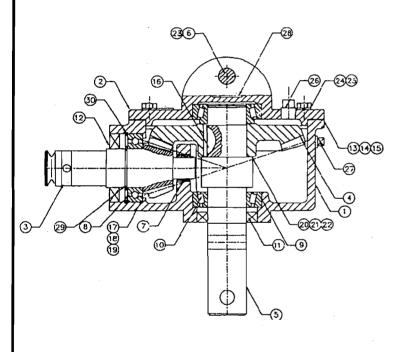
Shaver Manufacturing Company

P.O. Box 358, Graettinger, IA 51342 Phone 712-859-3293 • FAX 712-859-3294 Date Purchased: _____ Serial # _

Where Purchased: _____ Invoice # _

Please Return Card to Assure Warranty

GEARBOX PARTS LIST



CAUTION Does Not Contain Oil Fill Before Operating

FILL GEARBOX WITH **SAE 90** 101 - 1 PINT



Making hard work easy

	Gear	рох	Parts List
	PART NO.	QTY	DESCRIPTION
T	SDM-010177	1	Housing
2	SDM-020226	1	Cap, Top
3	SDM-030462	1	Pinion - 12T
4	SDM-030463	1	Gear - 36T
5	SDM-040336	1	Shaft, Output
6	SDM-040337	1	Shaft, Mounting
7	SDM-050062	1	Bearing, Needle
8	SDM-050215	1	Bearing - Ball
9	SDM-050216		Bearing, Cup
10	SDM-050217	1	Bearing, Cone
11	SDM-060060	1	Seal - Output CR
12	SDM-060129	-1	Seal - Input CR
13	SDM-070254	A/R	Gasket, Top Cap 0.1mm
14	SDM-070255	A/R	Gasket, Top Cap 0.2mm
15	SDM-070256	A/R	Gasket, Top Cap 0.5mm
16	SDM-080051	1	Key, Woodruff
17	SDM-090191	A/R	Shim, Input 0.1mm
18	SDM-090192	A/R	Shim, Input 0.2mm
19	SDM-090193	A/R	Shim, Input 0.5mm
20	SDM-090194	A/R	Shim, Output 0.1mm
21	SDM-090195	A/R	Shim, Output 0.2mm
22	SDM-090196	A/R	Shim, Output 0.5mm
23	SDM-100123	2	Cotter Pin
24	SDM-110192	6	Screw, Hex Cap
25	SDM-130006	6	Lockwasher
26	SDM-140000	1	Plug, Pipe
27	SDM-140017	1	Plug, Pipe
28	SDM-200142	1	Retaining Ring
29	SDM-200143	1	Retaining Ring

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