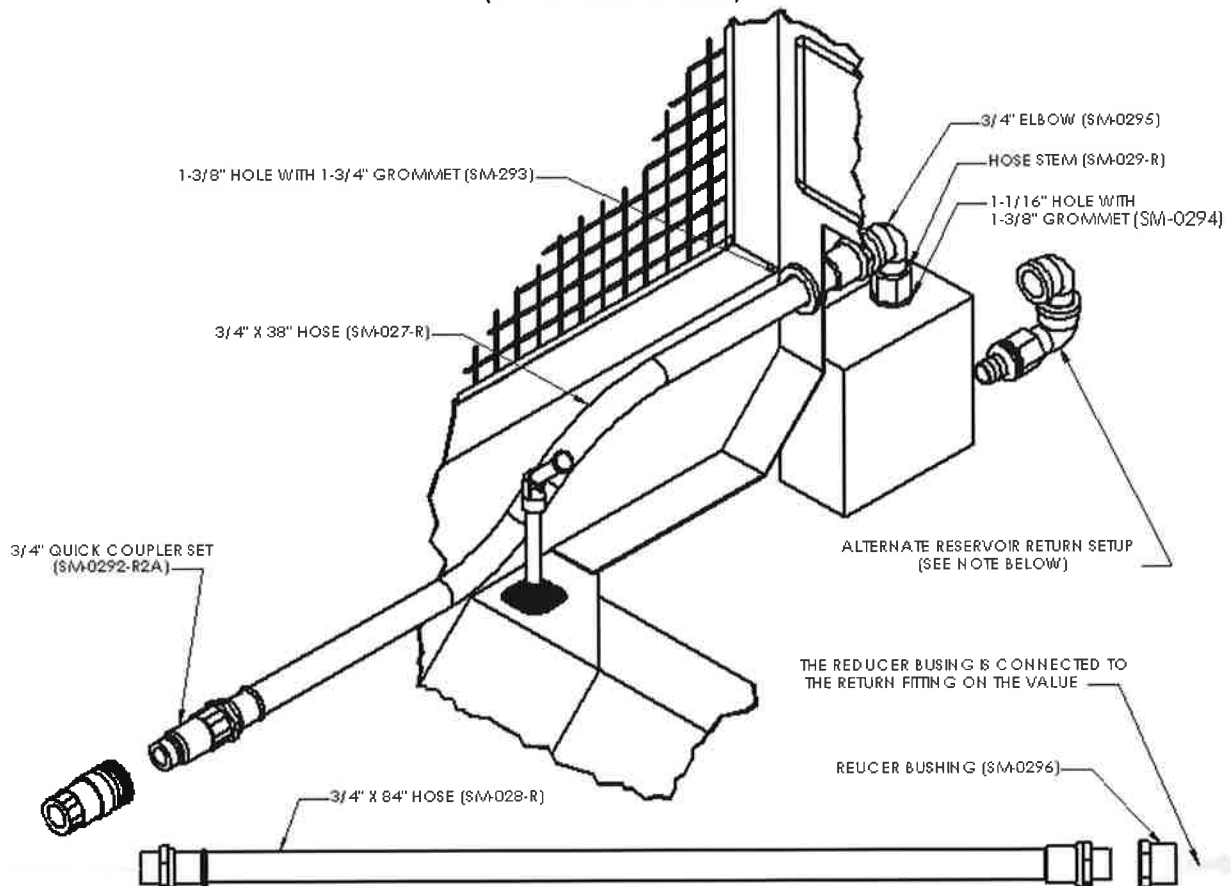




RETURN LINE INSTALLATION ON SKID-STEER LOADER (WITH PLASTIC TANK)



Step 1. Using a hole saw, drill a 1-3/8" hole in the rear cab panel. Make sure that the hole is positioned so that the hose will not interfere with the seat frame or the boom lock linkage.

Step 2. Install 1-3/4" rubber grommet in the hole drilled in Step 1.

Step 3. Run the 3/4" x 38" hose through the rubber grommet installed in Step 2.

Step 4. Using a 1-1/16" hole saw, drill a hole in the top, flat surface of the plastic hydraulic reservoir.

Note: *Some applications may require that the hole be drilled on the inboard vertical surface of the reservoir to ensure proper clearance between the hose and the boom lock linkage. An extra 3/4" elbow fitting is provided for these situations.*

Step 5. Place the 1-3/8" rubber grommet in the hole drilled in Step 4.

Step 6. Insert the hose stem through the rubber grommet installed in Step 5.

Step 7. Install the 3/4" elbow on the hose stem. (*Install second elbow if hole is in the reservoir vertical surface.*) Then attach the 3/4" x 38" hose to elbow.

Step 8. Install the 3/4" quick couplers to both the 3/4" x 38" and 3/4" x 38" hose.

Step 9. Attach the other end of the 84" hose to the return port of the post driver valve using reducer bushing provided.

Note: *Location for return line installation may vary, depending on the model of Skid-Steer. For best results, install return line on side with hydraulic reservoir. If you need further assistance, please call Shaver MFG. Co. at: (712) 859-3293*